

Digital compact cassette recorder 70DCC900

/ 00S/01S/05S/10S/BK01

Service
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Service Manual

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DIGITAL
dcc
COMPACT CASSETTE



PHILIPS

TECHNICAL SPECIFICATIONS

FREQUENCY RESPONSE

DIGITAL DCC prerecorded: 20 Hz-20 kHz ± 0.2 dB
(fs = 44.1 kHz)
Sample frequencies: 32 kHz, 44.1 kHz, 48 kHz dig. in
44.1 kHz analog input
S/N ratio: playback ≥ 92 dB
overall ≥ 92 dB
Dynamic Range: playback ≥ 95 dB
overall ≥ 92 dB
THD: playback ≥ 0.003%
overall ≥ 0.005%
Channel separation: playback ≥ 95 dB
overall ≥ 85 dB
Wow and Flutter: Quartz Crystal Precision

ANALOG CASSETTE: Playback only

Frequency response: 30 – 16 kHz CrO₂
S/N ratio: ≥ 50 dB CrO₂
Dolby B/C: Improvement B 10 dB
Improvement C 20 dB
Wow and Flutter: 0.15 CCIR WTD
signal also supplied to digital outputs

INPUTS

Analog line input: unbalanced
impedance > 20 kOhm
Digital Coaxial: 0.5 V/75 Ohm
Digital Optical: acc. to IEC 958 tos link

OUTPUTS

Analogue fixed: 2 V
Analogue variable: motorised
Digital Coaxial: 0.5 V/75 Ohm
Digital Optical: acc. to IEC 958 tos link

HEADPHONE AMPLIFIER PERFORMANCE

Load impedance Range: 8 – 600 Ohm
Frequency range: 20 – 20 kHz, ± 0.5 dB
Signal to Noise ratio – Playback: 90 dB
THD (including noise): 80 dB

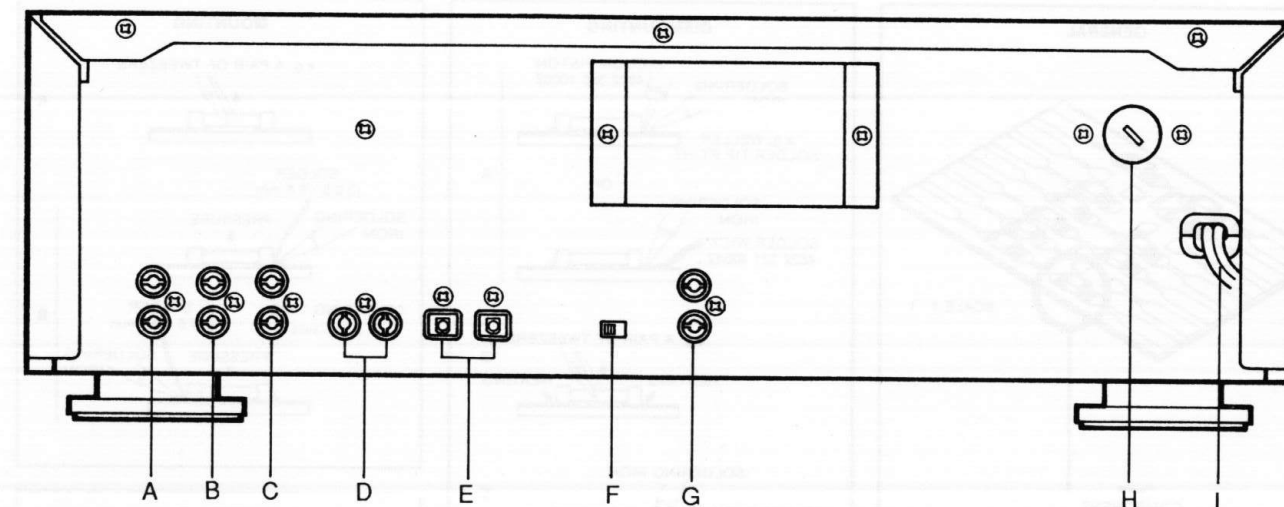
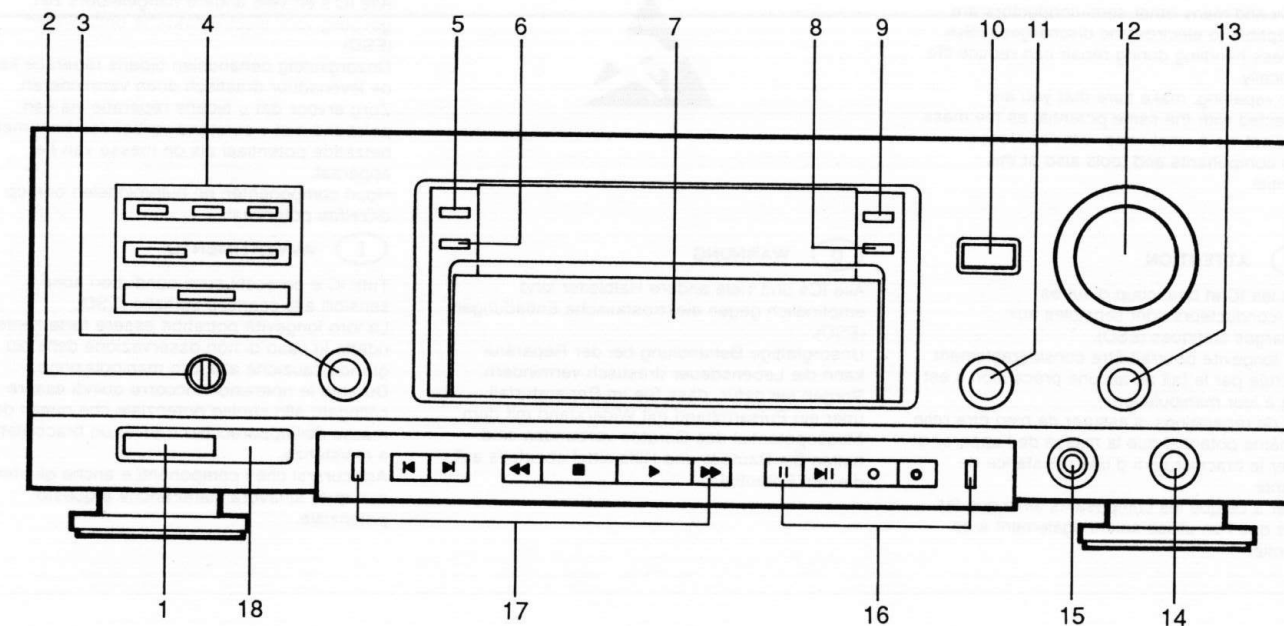
MISCELLANEOUS

Display: 16 segment level meter
2 scales
Remote Control: ESI bus
Mechanism: 2 motor metal back
Tape-speed level: 4.76 cm/sec
Trayloader system

CABINET GENERAL

Dimensions (wxhxd) : 17"x5 4/8"x11 6/8" (435 x 140 x 300mm)
weight : 19.845 lbs (9kg)

CONNECTIONS AND CONTROLS



- | | | | |
|-----------------------------|------------------------------|---------------------------|------------|
| 1 Power standby/off switch | S851 | A Variable out | J741 |
| 2 Timer play/off/rec switch | SD31 | B Fixed out | J740 |
| 3 Dolby NR switch | SD32 | C Line in | J742 |
| 4 Marker control switch | SD10 ~ SD14, SD23 | D Digital coaxial in/out | JA03 |
| 5 Counter reset switch | SD19 | E Optical in/out | JA01, JA02 |
| 6 Repeat switch | SD01 | F IR sensor on/off switch | SR01 |
| 7 Display | VD01 | G ESI bus | JR01 |
| 8 Time switch | SD21 | H Voltage selector | J091 |
| 9 Text switch | SD20 | I Mian cord | W001 |
| 10 Open/close switch | SD17 | | |
| 11 Input select switch | SD33 | | |
| 12 Rec level control | RV01 | | |
| 13 Rec balance control | RV02 | | |
| 14 Phones level control | RH01 | | |
| 15 Phones | JH02 | | |
| 16 Recording control switch | SD09, SD15, SD16, SD22, SD24 | | |
| 17 Playback control switch | SD02 ~ SD08 | | |
| 18 IR sensor | QD02 | | |

	Carbon film 0.125 W or 0.2 W	70°C	5%		Ceramic plate Tuning ≤ 120 pF NP.0 2% Others -20/+80%	*a = 2.5 V b = 3.15 V or 4 V c = 6.3 V d = 10 V e = 16 V f = 25 V g = 40 V h = 63 V j = 100 V l = 125 V m = 150 V n = 160 V q = 200 V r = 250 V s = 300 V t = 350 V u = 400 V v = 500 V w = 630 V x = 1000 V A = 1.6 V B = 6 V C = 12 V D = 15 V E = 20 V F = 35 V G = 50 V H = 75 V I = 80 V
	Carbon film 0.25 W or 0.33 W	70°C	5%		Polyester flat foil 10%	
	Metal film 0.25 W or 0.33 W	70°C	5%		Metalized polyester flat film 10%	
	Carbon film 0.5 W	70°C	5%		Polyester flat foil small size (Mylar) 10%	
	Carbon film 0.67 W	70°C	5%		Polysterene film/foil 1%	
	Carbon film 1 W or 1.15 W	70°C	5%		Tubular ceramic	
					Miniature single	
					Subminiature tantalum ± 20%	
	Chip component					

GB WARNING

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically. When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

F ATTENTION

Tous les IC et beaucoup d'autres semi-conducteurs sont sensibles aux décharges statiques (ESD). Leur longévité pourrait être considérablement écourtée par le fait qu'aucune précaution n'est prise à leur manipulation. Lors de réparations, s'assurer de bien être relié au même potentiel que la masse de l'appareil et enfiler le bracelet serti d'une résistance de sécurité. Veiller à ce que les composants ainsi que les outils que l'on utilise soient également à ce potentiel.

D WARNUNG

Alle ICs und viele andere Halbleiter sind empfindlich gegen elektrostatische Entladungen (ESD). Unsorgfältige Behandlung bei der Reparatur kann die Lebensdauer drastisch vermindern. Sorgen sie dafür, dass Sie im Reparaturfall über ein Pulsarmband mit Widerstand mit dem Massepotential des Gerätes verbunden sind. Halten Sie Bauteile und Hilfsmittel ebenfalls auf diesem Potential.

NL WAARSCHUWING

Alle IC's en vele andere halfgeleiders zijn gevoelig voor electrostatische ontladingen (ESD). Onzorgvuldig behandelen tijdens reparatie kan de levensduur drastisch doen verminderen. Zorg ervoor dat u tijdens reparatie via een polsband met weerstand verbonden bent met hetzelfde potentiaal als de massa van het apparaat. Houd componenten en hulpmiddelen ook op ditzelfde potentiaal.

I AVVERTIMENTO

Tutti IC e parecchi semi-conduttori sono sensibili alle scariche statiche (ESD). La loro longevità potrebbe essere fortemente ridatta in caso di non osservazione della più grande cauzione alla loro manipolazione. Durante le riparazioni occorre quindi essere collegato allo stesso potenziale che quello della massa dell'apparecchio tramite un braccialeto a resistenza. Assicurarsi che i componenti e anche gli utensili con quali si lavora siano anche a questo potenziale.

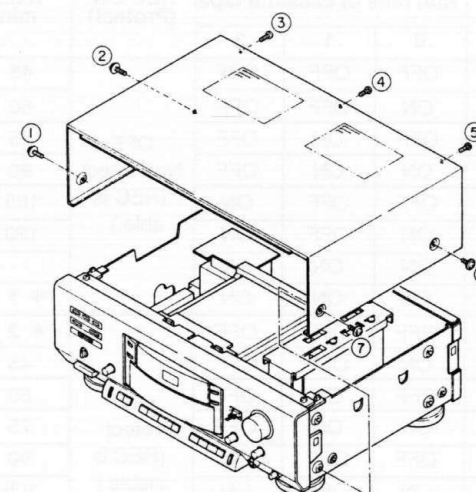
ESD



DISASSEMBLY

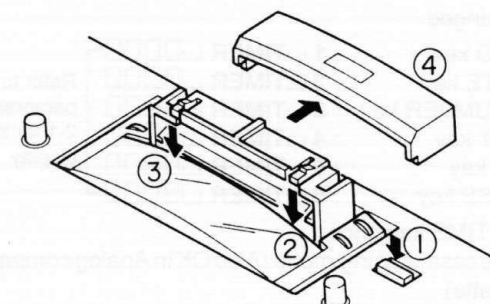
REMOVING THE TOP COVER

Remove the seven screws ① ~ ⑦.



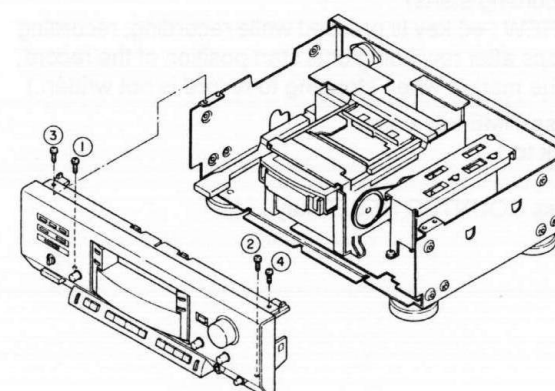
REMOVING THE CASSETTE COVER

- 1) Push the OPEN/CLOSE button and remove the tray.
- 2) To unlock the tray panel, press the ② and ③ of the rocking knobs as shown in arrow direction.
- 3) Remove the tray panel 4 drawing it as shown in arrow direction.



REMOVING THE FRONT PANEL

Remove the four screws ① ~ ④.

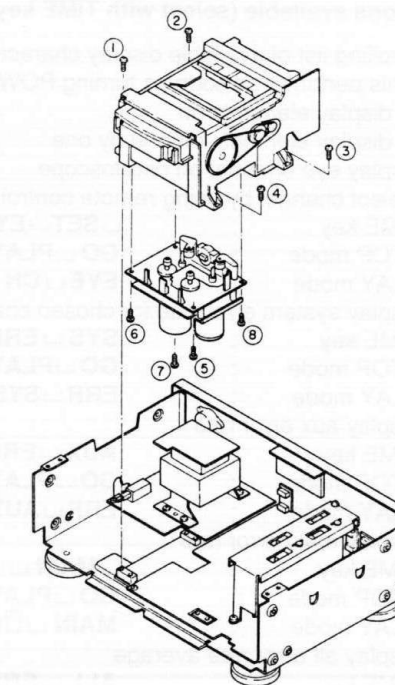


REMOVING THE LOADER (TRAY MECHANISM)

Remove the 4 screws ① ~ ④.

REMOVING THE DECK MECHANISM

- 1) Remove the 4 screws ① ~ ④.
- 2) Remove the 4 screws ⑤ ~ ⑧.



REMOVING THE POWER SUPPLY P.C.B.

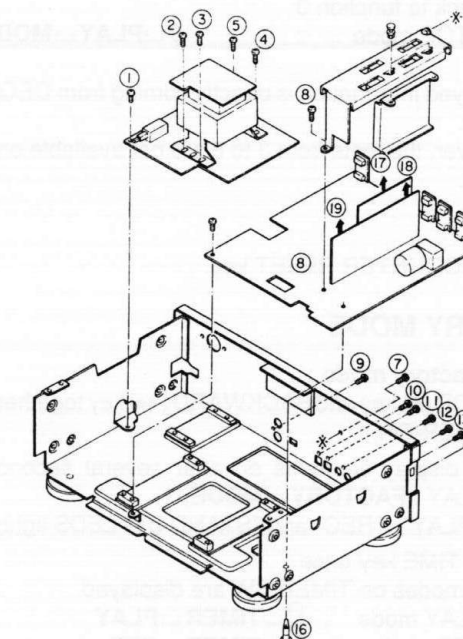
Remove the 5 screws ① ~ ⑤.

REMOVING THE MAIN P.C.B.

Remove the 10 screws ⑦ ~ ⑱ and remove the spacer r.

REMOVING THE DIGITAL P.C.B. AND AD/DA P.C.B.

Draw out each P.C.B. as shown in arrow direction.



HANDLING CHIP COMPONENTS

GENERAL

SERVICE PACKAGE

DISMOUNTING

VACUUM PISTON
4822 395 10082

SOLDERING IRON
e.g. WELER
SOLDER TIP PT-H7

OR

SOLDERING IRON
SOLDER WICK
4822 321 40042

e.g. A PAIR OF TWEEZERS

HEATING

SOLDERING IRON

SOLDER WICK

CLEANING

PRECAUTIONS

SOLDERING IRON

RIGHT

COPPER TRACK

SOLDERING IRON

CHIP COMPONENT

MOUNTING

e.g. A PAIR OF TWEEZERS

SOLDER
Ø 0.5 - 0.8 mm

SOLDERING IRON

PRESSURE

SOLDERING TIME
< 3 sec./side

SOLDER
Ø 0.5 - 0.8 mm

PRESSURE

SOLDERING IRON

EXAMPLES

RIGHT

SOLDERING IRON

NO!

GB

SERVICE MODE**1. START service mode :**

Press PLAY (▶) key and STOP (■) key together and then POWER-ON.

2. Functions available (select with TIME key) :

- 0 scrolling list of available display characters
(This performs as soon as turning POWER-ON.)
1 all display elements on
2 all display elements off one by one
3 display eye channel on oscilloscope
(select channel by using remote controls 0...8)

TIME key : SET EYE CH

STOP mode : GO PLAY MODE

PLAY mode : EYE CH NO,

- 4 display system error rate for chosen channel

TIME key : SYS ERR RATE

STOP mode : GO PLAY MODE

PLAY mode : ERR SYS

- 5 display aux error rate

TIME key : AUX ERR RATE

STOP mode : GO PLAY MODE

PLAY mode : ERR AUX

- 6 display main error rate

TIME key : MAIN DATA

STOP mode : GO PLAY MODE

PLAY mode : MAIN CH

- 7 display all error rate average

TIME key : ALL ERR RATE

STOP mode : GO PLAY MODE

PLAY mode : SA 0 1 2 3 4 5 6 7

immediately PLAY MODE :

changed each 0 ~ F

- 8 display all error rate real time

TIME key : ALL ERR DISP

STOP mode : GO PLAY MODE

PLAY mode :

It is OK, if the display is stable between 0 and 2.

- 9 back to function 0

STOP mode : 0 PLAY MODE

Displayed information is directly coming from DEQ and DDSP.

However, the tests from 3 to 8 are not available on this model.

3. END :

Press COUNTER RESET key.

FACTORY MODE**START Factory mode :**

Press STOP (■) key and BACKWARD (◀) key together and then POWER-ON.

1. All of display elements on after several seconds of
DISPLAY : **FACTORY** **MODE**,
and "PLAY", "REC" and "STAND BY" LEDS lights.

2. Press TIME key once.

- 2-1. The modes on TIMER SW are displayed.

PLAY mode : **TIMER** **PLAY**

OFF mode : **TIMER** **OFF**

REC mode : **TIMER** **REC**

↑
The numerals in paragraph 2-2 are displayed.

- 2-2. Make sure the length of DCC cassette, and SW (SW mechanism).

Display	LENGTH Run time of cassette tape			REC SW (Protect)	TIME min.
	0	1	2		
0	OFF	OFF	OFF	OFF No Protect (REC is able.)	45
1	ON	OFF	OFF		60
2	OFF	ON	OFF		75
3	ON	ON	OFF		90
4	OFF	OFF	ON		105
5	ON	OFF	ON		120
6	ON	ON	ON		
7	ON	ON	ON	* 1	
8	OFF	OFF	OFF	ON Protect (REC is inable.)	* 2
9	ON	OFF	OFF		45
A	OFF	ON	OFF		60
B	ON	ON	OFF		75
C	OFF	OFF	ON		90
D	ON	OFF	ON		105
E	ON	ON	ON		120
F	ON	ON	ON		

SWITCH side : TAPE side *1 When no cassette is installed.

OFF (Open) : With hole
ON (Closed) : without hole *2 When music tape is installed.

- 2-3. When each MARKER key is pressed, display is changed to numeral mode.

When each MARKER key is pressed, numeral display is changed.

AUTO key : 1 **TIMER**

WRITE key : 2 **TIMER**

RENUMBER key : 3 **TIMER**

NEXT key : 4 **TIMER**

REV key : 5 **TIMER**

ERASE key : 6 **TIMER**

Refer to paragraph 2-1 for the display.

3. Press TIME key once.

- 3-1. In this case, Ageing mode (Also OK in Analog compact cassette)

DISPLAY : **AGEING**

when a cassette is installed.

→ PLAY → STOP → FF(▶▶) → REW(◀◀) → OPEN → CLOSE

Approx. 90 sec.

4. Press TIME key once.

- 4-1. In this case, Direct REC (Just press REC key, then recording starts).

If REW (◀◀) key is pressed while recording, recording stops after rewinding until start position of the record, (The marker when stopping to record is not written.)

5. Press TIME key once.

Back to 1.

END :

Press COUNTER RESET key.

NL

ONDERHOUDSTAND**1. START onderhoudstand:**

Druk terzelfdertijd op weergave (PLAY)(▶) en STOP (■) en druk daarna op spanning aan (POWER-ON).

2. Beschikbare functies (kiezen met de tijdtoets (TIME KEY):

- 0 lijst van beschikbare displaytekens
(Dit gebeurt van zodra de spanning wordt ingeschakeld (POWER-ON).

- 1 alle display-elementen aan

- 2 alle display-elementen één voor één uit

- 3 toon het "oog"-kanaal op de oscilloscoop
(kies het kanaal met de toetsen 0 tot 8 van de afstandsbediening)

Tijdtoets : SET EYE CH

STOP-stand : GO PLAY MODE

PLAY-stand : EYE CH NO,

- 4 toon foutenmarge van het systeem voor het gekozen kanaal

Tijdtoets : SYS ERR RATE

STOP-stand : GO PLAY MODE

PLAY-stand : ERR SYS

- 5 toon foutenmarge van aux

Tijdtoets : AUX ERR RATE

STOP-stand : GO PLAY MODE

PLAY-stand : ERR AUX

- 6 toon hoofdfoutenmarge

Tijdtoets : MAIN DATA

STOP-stand : GO PLAY MODE

PLAY-stand : MAIN CH

- 7 toon gemiddelde foutenmarge van alles

Tijdtoets : ALL ERR RATE

STOP-stand : GO PLAY MODE

PLAY-stand : SA 0 1 2 3 4 5 6 7

onmiddellijk weergavestand

(PLAY-stand) :

elk veranderd 0 ~ F

- 8 toon foutenmarge van alles in real time

Tijdtoets : ALL ERR DISP

STOP-stand : GO PLAY MODE

PLAY-stand :

Het is in orde als

de display tussen

0 en 2 stabiel blijft.

- 9 terug naar functie 0

STOP-stand : 0 PLAY MODE

De getoonde informatie komt rechtstreeks van DEQ en DDSP.

Tests 3 tot 8 zijn evenwel niet beschikbaar voor dit model.

3. BEEINDIGEN ONDERHOUDSTAND

Druk op teller terugstellen (COUNTER RESET).

FABRIEKSTAND**START-fabrieksstand :**

Druk terzelfdertijd op STOP (■) en BACKWARD (◀) en druk daarna op spanning aan (POWER ON).

1. Alle display-elementen ingeschakeld na enkele seconden van
DISPLAY : **FACTORY** **MODE** (fabrieksstand),
en weergave- ("PLAY"), opname- ("REC") en "STAND BY"-LEDS lichten op.

2. Druk éénmaal op de tijdtoets (TIME Key).

- 2-1. De standen van timerschakelaar (TIMER SW) worden weergegeven.

PLAY-stand : **TIMER** **PLAY** (weergave)

OFF-stand : **TIMER** **OFF** (uit)

REC-stand : **TIMER** **REC** (opname)

↑
De getallen in paragraaf 2-2 verschijnen in de display.

- 2-2. Controleer de lengte van de DCC-cassette en de schakelaar (schakelmechanisme).

Display	DUUR (duur van de cassette)			opname- schakelaar (REC SW) (Beveiligd)	Tijd (TIME) in minuten
	0	1	2		
0	OFF	OFF	OFF	OFF (uit) geen beveiliging (opname (REC) is mogelijk.)	45
1	ON	OFF	OFF		60
2	OFF	ON	OFF		75
3	ON	ON	OFF		90
4	OFF	OFF	ON		105
5	ON	OFF	ON		120
6	ON	ON	ON		
7	ON	ON	ON	* 1	
8	OFF	OFF	OFF	ON (aan) beveiligd (opname (REC) is niet mogelijk.)	* 2
9	ON	OFF	OFF		45
A	OFF	ON	OFF		60
B	ON	ON	OFF		75
C	OFF	OFF	ON		90
D	ON	OFF	ON		105
E	ON	ON	ON		120
F	ON	ON	ON		

SCHAKELAARZIJDE : CASSETTEZIJDE
(SWITCH) (TAPE)

uit (OFF) (OPEN) : Met opening *1 Zonder cassette.

aan (ON) : Zonder opening *2 Met cassette.
(GESLOTEN)

- 2-3. Als u op alle merkttoetsen (MARKER Key) drukt, schakelt de display over op numerieke stand.

Als u op alle merkttoetsen (MARKER Key) drukt, verandert de numerieke display.

AUTO Key : 1 **TIMER**

WRITE Key : 2 **TIMER**

RENUMBER Key : 3 **TIMER**

NEXT Key : 4 **TIMER**

REV Key : 5 **TIMER**

ERASE Key : 6 **TIMER**

Wij verwijzen u naar fabrieksstand 4 (FACTORY MODE) voor de display.

3. Druk éénmaal op de tijdtoets (TIME Key).

- 3-1. Verouderingsstand, in dit geval (ook OK in Analoge compacte cassette)

DISPLAY : **AGEING** wanneer er een cassette is ingelegd.

→ PLAY → STOP → FF(▶▶) → REW(◀◀) → OPEN → CLOSE

Ongeveer 90 seconden

4. Druk eenmaal op de tijdtoets (TIME).

- 4-1. In dit geval rechtstreeks opnemen (REC) (Druk op de opnametoets (REC), waarna de opname begint).

Als u tijdens de opname op de terugspoeltoets (REW◀◀) drukt, wordt de band teruggespoeld tot op de beginpositie van de opname, waarna de opname stopt.

(Het merkteken voor het stoppen voor opname wordt niet geschreven.)

5. Druk eenmaal op de tijdtoets (TIME).

Terug naar 1.

BEEINDIGEN ONDERHOUDSTAND :

Druk op teller terugstellen (COUNTER RESET).

F

MODE SERVICE

1. Mode service démarrage (START) :

Appuyez simultanément sur les touches de lecture (PLAY) (▶) et d'arrêt (STOP) (■), puis sur la touche de mise en marche (POWER-ON).

2. Fonctions disponibles (sélection à l'aide de la touche durée (TIME KEY):

0 feuilletter la liste des caractères d'affichage disponibles
(Cette opération est effectuée dès que l'appareil est mis sous tension.)

1 tous les éléments d'affichage en fonction
2 éteinte de tous les éléments d'affichage, un par un canal oculaire de l'affichage sur l'oscilloscope (sélectionnez le canal à l'aide des télécommandes 0...8)

Touche TEMPS : **SET EYE CH**
Mode ARRET : **GO PLAY MODE**
Mode LECTURE : **EYE CH NO**

4 taux d'erreurs du système d'affichage du canal choisi

Touche TEMPS : **SYS ERR RATE**
Mode ARRET : **GO PLAY MODE**
Mode LECTURE : **ERR SYS**

5 taux d'erreurs de l'affichage aux

Touche TEMPS : **AUX ERR RATE**
Mode ARRET : **GO PLAY MODE**
Mode LECTURE : **ERR AUX**

6 taux d'erreurs principal de l'affichage

Touche TEMPS : **MAIN DATA**
Mode ARRET : **GO PLAY MODE**
Mode LECTURE : **MAIN CH**

7 moyenne de taux d'erreurs de l'affichage

Touche TEMPS : **ALL ERR RATE**
Mode ARRET : **GO PLAY MODE**
Mode LECTURE : **SA 0 1 2 3 4 5 6 7**

Mode LECTURE immédiatement :

□□□□□□□□□□
changé tous les 0 ~ F

8 affichage du taux d'erreurs en temps réel

Touche TEMPS : **ALL ERR DISP**
Mode ARRET : **GO PLAY MODE**
Mode LECTURE : □□□□□□□□□□

Il est correct d'obtenir un affichage stable entre 0 et 2.

9 retour à la fonction 0

Mode ARRET : **0 PLAY MODE**

L'information affichée arrive directement de DEQ et DDSP.

Cependant, les tests 3 à 8 ne s'appliquent pas à ce modèle.

3. Fin de mode maintenance

Appuyez sur COUNTER RESET.

MODE USINE

Mode de démarrage d'usine (START) :

Appuyez sur la touche arrêt (STOP) (■) et recul (BACKWARD) (◀) simultanément, puis sur la touche de mise en marche (POWER-ON).

1. Tous les éléments d'affichage s'allument après quelques secondes sur l'affichage (DISPLAY) : les témoins lumineux de mode de réglage d'usine (FACTORY MODE) et de lecture (PLAY), d'enregistrement ("REC") et d'attente ("STANDBY") s'allument.

2. Appuyez sur la touche TIME Key une fois.

2-1. Les modes sur la minuterie TIMER SW sont affichés.

Mode PLAY : **TIMER PLAY**
Mode OFF : **TIMER OFF**
Mode REC : **TIMER REC**

Les chiffres du paragraphe 2-2 sont affichés.

2-2. Vérifiez la durée de la cassette DCC, et SW (mécanisme SW).

Affichage	TIME (Durée de lecture de la bande de cassette)			Commutateur enr REC SW (Protection)	TIME min.
	0	1	2		
0	OFF	OFF	OFF	OFF Aucune protection (REC possible.)	45
1	ON	OFF	OFF		60
2	OFF	ON	OFF		75
3	ON	ON	OFF		90
4	OFF	OFF	ON		105
5	ON	OFF	ON		120
6	ON	ON	ON		
7	ON	ON	ON		* 1
8	OFF	OFF	OFF	ON Protection (REC impossible.)	* 2
9	ON	OFF	OFF		45
A	OFF	ON	OFF		60
B	ON	ON	OFF		75
C	OFF	OFF	ON		90
D	ON	OFF	ON		105
E	ON	ON	ON		120
F	ON	ON	ON		

Côté commutateur : Côté de cassette (SWITCH) (TAPE) *1 Lorsqu'aucune cassette n'est insérée.
OFF (OUVERT) : Avec trou *2 Lorsqu'une cassette musique est insérée.
ON (FERME) : Sans trou

2-3. Lorsque chaque touche MARKER Key est enfoncée, l'affichage change au mode numérique.

Lorsque chaque touche MARKER Key est enfoncée, le mode numérique est changé.

Touche AUTO Key : **1 TIMER**
Touche WRITE Key : **2 TIMER**
Touche RENUMBER Key : **3 TIMER**
Touche NEXT Key : **4 TIMER**
Touche REV Key : **5 TIMER**
Touche ERASE Key : **6 TIMER**

Reportez-vous à la section FACTORY MODE 4 pour l'affichage.

3. Appuyez sur TIME Key une fois.

3-1. Dans ce cas, c'est le mode de vieillissement (également bon en cassette compacte analogique)

AFFICHAGE : **AGEING** lorsqu'une cassette est insérée.

→ Lecture PLAY → Arrêt STOP → Avance rapide FF(▶) → Recul REW(◀) → Ouverture OPEN → Fermeture CLOSE

Approx. 90 sec.

4. Appuyer une fois sur la touche de temps (TIME).

4-1. Dans un tel cas, Direct REC (Il suffit d'appuyer sur la touche REC et l'enregistrement démarre).

Si la touche REW (◀) est enfoncée au cours de l'enregistrement, l'enregistrement s'arrête après le recul jusqu'à la position de début du disque, (Le curseur n'est pas affiché lorsque l'enregistrement s'arrête.)

5. Appuyer une fois sur la touche de temps (TIME).

Retour à 1.

Fin de mode maintenance

Appuyez sur COUNTER RESET.

D

SERVICE-BETRIEB

1. START des Service-Betriebes:

Drücken Sie die Tasten PLAY(▶) und STOP(■) gleichzeitig und dann POWER-ON.

2. Es stehen folgende Funktionen zur Verfügung (mit der TIME-KEY-Taste zu wählen).

0 Fortlaufende Liste der verfügbaren Bildschirm-Zeichen
(Dieses wird sofort nach dem Einschalten der Netzspannung (POWER-ON) durchgeführt.

1 Alle Bildschirmelemente ein
2 Alle Bildschirmelemente einzeln ausschalten
3 Anzeige des "Augen-Kanales" auf dem Oszilloskop (Differenz der Amplitudenschwingung). (Wählen Sie den Kanal) mit der Fernbedienung 0...8)

ZEIT-Taste : **SET EYE CH**
STOP-Betrieb : **GO PLAY MODE**
PLAY-Betrieb : **EYE CH NO**

4 Anzeige der System-Fehlerrate des gewählten Kanals

ZEIT-Taste : **SYS ERR RATE**
STOP-Betrieb : **GO PLAY MODE**
PLAY-Betrieb : **ERR SYS**

5 Anzeige der AUX-Fehlerrate

ZEIT-Taste : **AUX ERR RATE**
STOP-Betrieb : **GO PLAY MODE**
PLAY-Betrieb : **ERR AUX**

6 Anzeige der Haupt-Fehlerrate

ZEIT-Taste : **MAIN DATA**
STOP-Betrieb : **GO PLAY MODE**
PLAY-Betrieb : **MAIN CH**

7 Anzeige aller mittleren Fehlerraten

ZEIT-Taste : **ALL ERR RATE**
STOP-Betrieb : **GO PLAY MODE**
PLAY-Betrieb : **SA 0 1 2 3 4 5 6 7**
Sofortiger PLAY-Betrieb: □□□□□□□□□□
Jeweils 0 ~ F wechseln

8 Anzeige aller Fehlerraten in Echtzeit

ZEIT-Taste : **ALL ERR DISP**
STOP-Betrieb : **GO PLAY MODE**
PLAY-Betrieb : □□□□□□□□□□
Es ist OK., wenn die Anzeige zwischen 0 und 2 stabil ist.

9 Zurück zu Funktion 0

STOP-Betrieb : **0 PLAY MODE**

Die angezeigte Information kommt direkt von DEQ und DDSP.

Test 3 bis 8 können jedoch bei diesem Model nicht durchgeführt werden.

3. ENDE DES SERVICE-BETRIEBES

Drücken Sie die COUNTER RESET-Taste (Zählwerk-Rückstellung).

WERK-BETRIEB

START, Werksseitige Einstellung :

Drücken Sie gleichzeitig die Taste STOP (■) und BACKWARD (◀) und dann POWER-ON.

1. Nach einigen Sekunden der ANZEIGE : **FACTORY MODE**, werden alle Anzeige-Elemente angezeigt und die LED's für "PLAY", "REC" und "STAND-BY" leuchten auf.

2. Drücken Sie einmal die "TIME Key"-Taste.

2-1. Es werden die Modi des TIMER SW angezeigt

PLAY-Betrieb : **TIMER PLAY**
OFF-Betrieb : **TIMER OFF**
REC-Betrieb : **TIMER REC**

Die in Paragraph 2-2 genannten Ziffern werden angezeigt.

2-2. Überprüfen Sie die Länge der DCC-Cassette und des SW-Mechanismus.

Anzeige	LÄNGE (Speildauer des Cassettenbandes)			REC SW (Geschützt)	TIME (Zeit) min.
	0	1	2		
0	OFF	OFF	OFF	OFF Ungeschützt (REC ist möglich.)	45
1	ON	OFF	OFF		60
2	OFF	ON	OFF		75
3	ON	ON	OFF		90
4	OFF	OFF	ON		105
5	ON	OFF	ON		120
6	ON	ON	ON		
7	ON	ON	ON		* 1
8	OFF	OFF	OFF	ON Geschützt (REC ist unmöglich.)	* 2
9	ON	OFF	OFF		45
A	OFF	ON	OFF		60
B	ON	ON	OFF		75
C	OFF	OFF	ON		90
D	ON	OFF	ON		105
E	ON	ON	ON		120
F	ON	ON	ON		

Schalter-Seite : Band-seite *1 Wenn keine Cassette eingelegt ist.
AUS (OFFEN) : Mit Loch *2 Wenn eine Musikkassette eingelegt ist.
EIN (GESCHLOSSEN) : Ohne Loch

2-3. Wenn eine der MARKER Key -Tasten gedrückt wird, wechselt die Anzeige auf numerische Anzeige.

Wenn eine der MARKER Key -Tasten gedrückt wird, wechselt die numerische Anzeige.

AUTO-Taste : **1 TIMER**
WRITE-Taste : **2 TIMER**
RENUMBER-Taste : **3 TIMER**
NEXT-Taste : **4 TIMER**
REV-Taste : **5 TIMER**
ERASE-Taste : **6 TIMER**

Für die Anzeige, siehe FACTORY MODE 4.

3. Drücken Sie die TIME Key -Taste einmal.

3-1. In diesem Fall, Ageing Mode (Auch bei analogen Kompakt-Cassetten OK).

ANZEIGE : **AGEING** wenn eine Cassette eingelegt ist.

→ PLAY → STOP → FF(▶) → REW(◀) → OPEN → CLOSE

Etwa 90 Sek.

4. Drücken Sie einmal die Zeit-Taste (TIME).

4-1. In diesem Fall, Direkt REC (Nur die REC -Taste drücken, um die Aufnahme zu starten).

Wird während der Aufnahme die REW-Taste (◀) gedrückt, so wird die Aufnahme nach dem Rücklauf bis zum Anfang der Aufnahme beendet. (Der Merker wird bei Abbruch der Aufnahme nicht gesetzt.)

5. Drücken Sie einmal die Zeit-Taste (TIME).

Zurück zu 1.

ENDE DES WERK-BETRIEB :

Drücken Sie COUNTER RESET-Taste (Zählwerk-Rückstellung).

①

MODO DI SERVIZIO

1. Modo di avvio (START):

Premete contemporaneamente il tasto di riproduzione (PLAY)(▶) e quello di arresto (STOP)(■), quindi accendete la corrente (POWER-ON).

2. Funzioni disponibili (da selezionare con il tasto del tempo (TIME KEY):

0 elenco scorrevole dei caratteri disponibili per il display
(Questo succede nel momento in cui accendete la corrente.)

1 tutti gli elementi del display sono attivati
2 tutti gli elementi del display si spengono l'uno dopo l'altro

3 visualizzazione del canale sull'oscilloscopio (selezionate il canale usando i tasti 0...8 del telecomando)

Tasto del TEMPO : **SET** **EYE** **CH** **NO**
Modo di ARRESTO : **GO** **PLAY** **MODE**
Modo di RIPRODUZIONE : **EYE** **CH** **NO**, **NO**

4 errore del sistema visualizzato per il canale selezionato

Tasto del TEMPO : **SYS** **ERR** **RATE**
Modo di ARRESTO : **GO** **PLAY** **MODE**
Modo di RIPRODUZIONE : **ERR** **SYS** **NO** **NO**

5 visualizzazione dell'errore ausiliario

Tasto del TEMPO : **AUX** **ERR** **RATE**
Modo di ARRESTO : **GO** **PLAY** **MODE**
Modo di RIPRODUZIONE : **ERR** **AUX** **NO** **NO**

6 visualizzazione di lievi errori

Tasto del TEMPO : **MAIN** **DATA**
Modo di ARRESTO : **GO** **PLAY** **MODE**
Modo di RIPRODUZIONE : **MAIN** **CH** **NO** **NO**

7 visualizzazione della media di tutti gli errori

Tasto del TEMPO : **ALL** **ERR** **RATE**
Modo di ARRESTO : **GO** **PLAY** **MODE**
Modo di RIPRODUZIONE : **SA** **0 1 2 3 4 5 6 7**

Modo di RIPRODUZIONE immediatamente : **NO** **NO** **NO** **NO** **NO** **NO** **NO** **NO**
cambiamento a 0 ~ F

8 visualizzazione del tempo reale di tutti gli errori

Tasto del TEMPO : **ALL** **ERR** **DISP**
Modo di ARRESTO : **GO** **PLAY** **MODE**
Modo di RIPRODUZIONE : **NO** **NO** **NO** **NO** **NO** **NO** **NO** **NO**

Il display deve essere stabile tra 0 e 2.

9 ritorno alla funzione 0

Modo di ARRESTO : **0** **PLAY** **MODE**

Le informazioni visualizzate provengono direttamente da DEQ e DDSP.

Comunque, le prove da 3 ad 8 non sono disponibili per questo modello.

3. MODO DI SERVIZIO

Premete il tasto di ripristino del contagiri (COUNTER RESET).

MODO FABBRICA

Modo di avvio (START) impostato in fabbrica:

Premete contemporaneamente il tasto di arresto (STOP)(■) e il tasto di ritorno (BACKWARD)(◀), quindi accendete la corrente (POWER-ON).

1. Tutti gli elementi del display appariranno dopo alcuni SECONDI : **FACTORY** **MODE** (MODO FABBRICA) e i LED "PLAY", "REC" e "STANDBY" si illumineranno.

2. Premete il tasto del tempo (TIME Key) una volta.

2-1. I modi del timer (TIMER SW) appariranno sul display.

Modo di PLAY : **NO** **TIMER** **PLAY**

Modo di OFF : **NO** **TIMER** **OFF**

Modo di REC : **NO** **TIMER** **REC**

Le cifre indicate nel paragrafo 2-2 verranno visualizzate.

2-2. Controllate la durata della cassetta DCC ed anche il meccanismo SW.

Display	DURATA (durata della cassetta)			REC SW (protezione)	TIME min.
	0	1	2		
0	OFF	OFF	OFF	OFF nessuna protezione (REC è attivato.)	45
1	ON	OFF	OFF		60
2	OFF	ON	OFF		75
3	ON	ON	OFF		90
4	OFF	OFF	ON		105
5	ON	OFF	ON		120
6	ON	ON	ON		
7	ON	ON	ON		* 1
8	OFF	OFF	OFF	ON protezione (REC è inattivato.)	* 2
9	ON	OFF	OFF		45
A	OFF	ON	OFF		60
B	ON	ON	OFF		75
C	OFF	OFF	ON		90
D	ON	OFF	ON		105
E	ON	ON	ON		120
F	ON	ON	ON		

Lato dell'interruttore : Nastro *1 Quando non è stata
OFF (APERTO) : Con foro inserita nessuna cassetta.
ON (CHIUSO) : Senza foro *2 Quando la cassetta è stata inserita.

2-3. Alla pressione di ciascun tasto marcatore (MARKER Key), il display cambierà al modo numerico.

Alla pressione di uno dei tasti marcatori (MARKER Key), il display numerico cambierà.

AUTO Key : **1** **TIMER** **NO** **NO** **NO** **NO** Fate riferimento al MODO FABBRICA 4 per ulteriori informazioni riguardanti il display.
WRITE Key : **2** **TIMER** **NO** **NO** **NO** **NO**
RENUMBER Key : **3** **TIMER** **NO** **NO** **NO** **NO**
NEXT Key : **4** **TIMER** **NO** **NO** **NO** **NO**
REV Key : **5** **TIMER** **NO** **NO** **NO** **NO**
ERASE Key : **6** **TIMER** **NO** **NO** **NO** **NO**

3. Premete il tasto del tempo (TIME Key) una volta.

3-1. In questo caso, il modo di invecchiamento (anche OK per la cassetta compatta analogica)

SECONDI: **NO** **AGEING** **NO** all'installazione di una cassetta.

→ Riproduzione (PLAY) → Arresto (STOP) → Avanzamento rapido (FF)(▶▶) → Riavvolgimento (REW)(◀◀) → Aperto (OPEN) → Chiuso (CLOSE)

Circa 90 sec.

4. Premete il tasto del tempo (TIME) una volta.

4-1. In tal caso, la registrazione (REC) sarà diretta (premete, semplicemente, il tasto di registrazione (REC), quindi la registrazione avrà inizio).

Nel caso in cui premete il tasto di riavvolgimento (REW) (◀◀) durante la registrazione, la registrazione si arresterà dopo il riavvolgimento finchè non si raggiunge la posizione iniziale del disco. (Il marcatore non apparirà nel modo di arresto.)

5. Premete il tasto del tempo (TIME) una volta.

Ritorno ad 1.

MODO DI SERVIZIO

Premete il tasto di ripristino del contagiri (COUNTER RESET).

MICROPROCESSOR I/O PINS AND THEIR FUNCTIONS

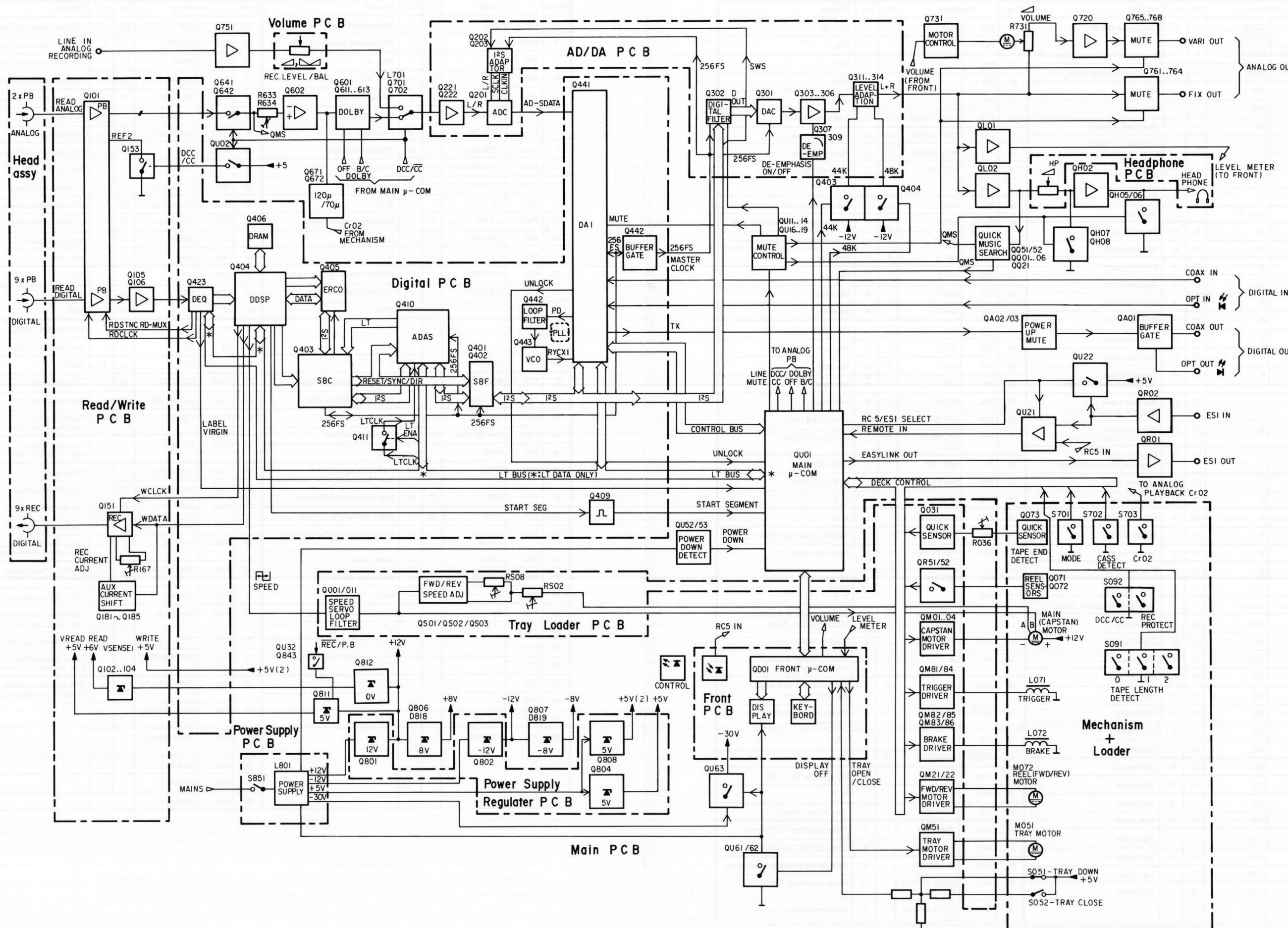
QD01: μPD75P238

Pin No.	Port Name	I/O	Act	Function	Pin No.	Port Name	I/O	Act	Function		
1	AN0 MODEL SELECT	I	H	Model name sensor	48	VDD	VDD	-	VDD, +5		
2	AVREF	-	-	AD converter reference voltage, +5V	49	P83	-	-	GND		
3	AVDD	-	-	AD converter power supply, +5V	50	P82	-	-	GND		
4	VDD	-	-	VDD, +5V	51	P81	-	-	GND		
5	VDD	-	-	VDD, +5V	52	P80	-	-	GND		
6	X2	-	-	Main clock, 4.19MHz	53	P73	TRAY CLOSE	O	H	Tray open output	
7	X1	-	-	Main clock, 4.19MHz	54	P72	TRAY OPEN	O	H	Tray close output	
8	IC	-	-	GND	55	P71	VOL. DOWN	O	H	Motor volume up	
9	XT2	-	-	N. C.	56	P70	VOL. UP	O	H	Motor volume down	
10	XT1	-	-	GND	57	P63	-	-	N. C.		
11	Vss	-	-	Vss, GND	58	P62	ACK	I/O	L	Communication with Mecha μ-com	
12	S16	18	O	H	Segment output	59	P61	REDY	I	L	Communication with Mecha μ-com
13	S17	17	O	H	Segment output	60	P60	START	I/O	H	Communication with Mecha μ-com
14	S18	16	O	H	Segment output	61	P53	KEY 7	I	H	Key input
15	S19	15	O	H	Segment output	62	P52	KEY 6	I	H	Key input
16	S20	N	O	H	Segment output	63	P51	KEY 5	I	H	Key input
17	S21	R	O	H	Segment output	64	P50	KEY 4	I	H	Key input
18	S22	K	O	H	Segment output	65	Vss	Vss	-	-	Vss, GND
19	S23	H	O	H	Segment output	66	P43	KEY 3	I	H	Key input
20	S0	P	O	H	Segment output *Key scan output in common	67	P42	KEY 2	I	H	Key input
21	S1	J	O	H	Segment output *Key scan output in common	68	P41	KEY 1	I	H	Key input
22	S2	M	O	H	Segment output *Key scan output in common	69	P40	KEY 0	I	H	Key input
23	S3	G	O	H	Segment output *Key scan output in common	70	P33	DIS OFF	O	H	Display OFF output
24	S4	F	O	H	Segment output	71	P32	STAND BY LED	O	L	Stand-by LED lights
25	S5	E	O	H	Segment output	72	P31	REC LED	O	L	REC LED lights
26	S6	D	O	H	Segment output	73	P30	PLAY LED	O	L	PLAY LED lights
27	S7	C	O	H	Segment output	74	P23	-	-	N. C.	
28	S8	B	O	H	Segment output	75	P22	RC-5 OUT	-	-	N. C.
29	S9	A	O	H	Segment output	76	P21	RC-5 MASK	I	L	Remote control input inhibit
30	VDD	VDD	-	-	VDD, +5V	77	P20	EASY LINK OUT	O	L	Easy Link output
31	VLOAD	VLOAD	-	-	-30V power supply for display	78	P13	CD EDIT	-	-	CD edit
32	T15	13G	O	H	Digit output	79	P12	-	-	N. C.	
33	T14	15G	O	H	Digit output	80	P11	EASY LINK SELECT	I	→	Easy Link/RC-5 input selection High: RC-5, Low: EASY
34	T13	14G	O	H	Digit output	81	P10	REMOTE IN	I	L	Remote control input
35	T12	1G	O	H	Digit output	82	SI0	SI	I	L	Communication data input with mecha μ-com
36	T11	2G	O	H	Digit output	83	SO0	SO	O	L	Communication data output with mecha μ-com
37	T10	3G	O	H	Digit output	84	SCK0	SCK	I	L	Communication clock with mecha μ-com
38	T9	4G	O	H	Digit output	85	P00	-	-	GND	
39	T8	5G	O	H	Digit output	86	RESET	RESET	I	L	Reset
40	T7	6G	O	H	Digit output	87	AVss	AVss	-	-	AD converter Vss, GND
41	T6	7G	O	H	Digit output	88	AN7	-	-	N. C.	
42	T5	8G	O	H	Digit output	89	AN6	TRAY SW	I	H	Tray position sensor
43	T4	9G	O	H	Digit output	90	AN5	TIMER SW	I	H	Timer Rec/Timer PLAY sensor
44	T3	10G	O	H	Digit output	91	AN4	DOLBY SW	I	H	Dolby OFF/B/C sensor
45	T2	11G	O	H	Digit output	92	AN3	SELECTOR	I	H	Optical/Coaxial/Analog input sensor
46	T1	12G	O	H	Digit output	93	AN2	LEVEL METER (R)	I	H	Level meter input, Rch
47	T0	16G	O	H	Digit output	94	AN1	LEVEL METER (L)	I	H	Level meter input, Lch

QU01: μPD75P518

Pin No.	Port Name	I/O	ACT	Function	Pin No.	Port Name	I/O	ACT	Function		
1	AN0	QMS	I	H	Blank sensor input	41	P30	ACK	I/O	L	Communication with Front μ-com
2	AVREF	AVREF	-	-	AD converter reference voltage, +5V	42	P23	START	O	L	Communication with Front μ-com
3	VDD	VDD	-	-	VDD, +5V	43	P22	REDY	I/O	H	Communication with Front μ-com
4	VDD	VDD	-	-	VDD, +5V	44	P21	DIS FRT	O	L	Communication with Front μ-com
5	P113	LTEN SBC	O	H	SBC enable output	45	P20	SI0 IN/OUT	O	L	Communication with Front μ-com
6	P112	LTEN DSP	O	H	DDSP enable output	46	T10	AUX ENV	I	P	AUX label sensor
7	P111	LTEN DAI	O	H	DAI enable output	47	INT 2	START SEG	I	L	Interface sync signal
8	P110	LTEN EQU	O	H	DEQ enable output	48	INT 1	IRQU	I	H	U bit data information indicator input
9	P103	LT CONT 0	O	H	IC mode control	49	INT 0	T-REEL	I	P	Take-up reel pulse
10	P102	LT CONT 1	O	H	IC mode control	50	SI0	LT DATA IN	I	L	LT interface data input
11	P101	CS	-	-	N. C.	51	SO0	LT DATA OUT	O	L	LT interface data output
12	P100	U SYNC I	O	L	U bit data, Indicator output	52	SCK0	LT CLOCK	O	L	LT interface data clock
13	P93	DATA IN	I	-	N. C.	53	INT4	S-REEL	I	P	Supply reel pulse
14	P92	-	-	-	N. C.	54	Vss	Vss	-	-	Vss, GND
15	P91	IM START	I	L	U bit data, message start input	55	XT1	XT1	-	-	GND
16	P90	U SYNC O	I	L	U bit data, indicator input	56	XT2	XT2	-	-	N. C.
17	P83	-	-	-	GND	57	IC	-	-	-	GND
18	P82	-	-	-	N. C.	58	X1	X1	-	-	Main clock, 4.19MHz
19	P81	-	-	-	N. C.	59	X2	X2	-	-	Main clock, 4.19MHz
20	P80	PWM CAP	-	-	N. C.	60	RESET	RESET	I	L	Reset
21	P73	BRK SOL 2	O	L	Brake solenoid drive, Low	61	P143	DOLBY C	O	L	Dolby IC control
22	P72	BRK SOL 1	O	L	Brake solenoid drive, High	62	P142	DOLBY OFF	O	H	Dolby IC control
23	P71	TRG SOL	O	L	Trigger solenoid drive	63	P141	P.B/REC	O	→	Rec/Play output Low: Rec, High: PLAY
24	P70	CAP MOTOR	O	L	Capstan motor drive	64	P140	DCC/ACC	O	→	DCC/ACC output High: DCC, Low: ACC
25	P63	PWM	-	-	N. C.	65	P133	LINE MUTE	O	H	Mute output
26	P62	SPEED	O	→	Reel motor control Low: High speed, High: Low speed	66	P132	48K	O	H	Line out gain control
27	P61	REV	O	H	Reel motor control, Reverse	67	P131	44K	O	H	Line out gain control
28	P60	FWD	O	H	Reel motor control, Forward	68	P130	DE-EMPHASIS	O	H	Emphasis ON output
29	P53	POWER DOWN	I	L	Mecha reset when Power is OFF	69	P123	TAPE IN	I	→	Tape loaded/unloaded sensor Low: loaded, High: unloaded
30	P52	LABEL	I	H	Label sensor	70	P122	DCC/ACC IN	I	→	ACC/DCC Tape sensor Low: ACC, High: DCC
31	P51	VERGIN	I	H	Virgin tape sensor	71	P121	LEADER	I	H	Quick sensor detection
32	P50	-	-	-	GND	72	P120	MODE SW	I	→	Head base position sensor High: Stop, Low: Play
33	Vss	Vss	-	-	Vss, GND	73	AVss	A Vss	-	-	AD converter Vss, GND
34	P43	-	-	-	N. C.	74	AN7	REC PROTECT	I	→	Rec enable/inhibited Low: inhibited, High: enable
35	P42	-	-	-	N. C.	75	AN6	TAPE LENGTH 0	I	→	DCC tape length sensor Detects the length with 3-pin ON/OFF matrix
36	P41	-	-	-	N. C.	76	AN5	TAPE LENGTH 1	I	→	
37	P40	-	-	-	N. C.	77	AN4	TAPE LENGTH 2	I	→	
38	P33	-	-	-	N. C.	78	AN3	DEBUG 0	-	-	
39	P32	SET-SY	-	-	N. C.	79	AN2	DEBUG 1	-	-	
40	P31	ATT DAC	-	-	N. C.	80	AN1	DEBUG 2	-	-	

BLOCK DIAGRAM



DESCRIPTION OF SIGNAL NAMES

Description of signal names

<i>Signal name</i>	<i>Signal flow</i>	<i>Function</i>	<i>Explanation</i>
128Fs	SBC → n.c.	clock	Clock output from SBC, 128 x sampling frequency.
256Fs	SBC ↔ DAI SBC → SBF SBC → ADC SBC → DAC SBC → ADAS	system clock	Master clock signal (256 x sampling frequency) for SBF, DAI, ADC, DAC and ADAS. Is generated by SBC with exception of the mode Digital Record. In that case the DAI is the MASTER and supplies 256Fs and all other related signals. For DAB (digital audio broadcast) Fs = 32 kHz/48 kHz. For CD (compact disc) Fs = 44.1 kHz For DCC (own recording) Fs = 48 kHz, 44.1 kHz (analog source)
ADRS0 ADRS1 ADRS2 ADRS3 ADRS4 ADRS5 ADRS6 ADRS7	DDSP → DRAM	address lines	8 address lines to DRAM to locate an address for writing data into or reading data from memory.
ADSDI	DAI ← ADC	analog/digital serial data input	DAI input for serial data from AD converter (see also SDATA).
AENV	DEQ → μC	alternating envelope	Monitors during DCC search mode the start of a track (from auxiliary channel signal).
ATT	dig filter ← μC	attenuation	Data input for digital filter to set its attenuation register.
ATTDAC	SBC → n.c.	attenuate DAC	Control line (output from SBC) connected to DAC attenuation input.
AUX	DEQ → DDSP	auxiliary channel output	Sliced output from DEQ of auxiliary channel data (bit rate 12 kb/s) routed to DDSP input TAUX.

Signal name	Signal flow	Function	Explanation
AZCHK	DDSP → test pin	azimuth check	Monitors the azimuth of channels 0 and 7 (output of DDSP).
BCKI	dig filter ← I ² S	bit clock input	Clock signal input for digital filter according I ² S format (see also SCL).
BCKO	dig filter → DAC	bit clock output	Clock signal output from digital filter according I ² S format to DAC clock input SCKI. See also SCL and SCKI.
CH0 CH1 CH2 CH3 CH4 CH5 CH6 CH7	DEQ → DDSP	channel n	DEQ channel n output to DDSP inputs TCH0..TCH7.
CKI	dig filter ← SBC or DAI	clock input	256Fs (256 x sampling frequency) clock input for digital filter. See also 256Fs.
CKSL	→ dig filter	clock selection	Input for digital filter to discriminate between used clock frequencies. CKSL=0; clock = 256Fs CKSL=1; clock = 384Fs
CLAB	ERCO ↔ SBC	I ² S bit clock	Bit clock I/O from ERCO directly connected to SBC I/O SBCL pin (see also SBCL).
CLK22	SBC → n.c.	22.5792 MHz clock output	
CLK24	SBC → DDSP SBC → DEQ SBC → ADAS	24.576 MHz master clock	Master clock from SBC to DDSP, ADAS and DEQ to determine the length of tape frame and inter frame gap. In case of a digital recording this clock is not synchron with the sampling frequency and its related frequencies, coming from the DAI (see also F24).
DAAB	ERCO ↔ SBC	serial data (I ² S)	Bidirectional I ² S serial data line between ERCO and SBC (see also SBDA).

Signal name	Signal flow	Function	Explanation
DATA0 DATA1 DATA2 DATA3 DATA4 DATA5 DATA6 DATA7	ERCO ↔ DDSP	data line n	Parallel data lines for symbol transfer between ERCO and DDSP. DDSP is the master.
DEEMDAC	SBC ↔ n.c.	deemphasize DAC	Control line for DAC
DIGEYE	DEQ → test pin	digital eye output	Serial data output signal to obtain digital eye pattern to test equalization performance of the channels. See also VAL.
DIN	dig filter ← I ² S	data input	Serial data input according I ² S format.
DOEN	DAC ← n.c.	data output enable	One-bit digital output enable; when LOW, the one-bit code outputs are made available for further digital processing.
DOL	dig filter → DAC	digital output left	Serial data output of digital filter offered to SDI1 input of DAC. See also SDI1.
	DAC → n.c.		
DOR	dig filter → DAC	digital output right	Serial data output of digital filter offered to SDI2 input of DAC. See also SDI2.
	DAC → n.c.		
ED0 ED1 ED2 ED3 ED4 ED5 ED6 ED7 ED8 ED9	DDSP ↔ ERCO	Erco data line	Bidirectional parallel databus between DDSP and ERCO.

Signal name	Signal flow	Function	Explanation
EFAB	ERCO → SBC	Error flag	I ² S error flag directly connected to SBC input SBEF to give the error status of bytes being transferred during data playback (see also SBEF).
F24	DDSP ← SBC DEQ ← SBC	24.576 MHz master clock	Master clock from SBC to DDSP and DEQ to determine the length of tape frame and inter frame gap. In case of a digital recording this clock is not synchron with the sampling frequency and its related frequencies, coming from the DAI (see also CLK24).
FDA	SBF ↔ ADAS SBC ↔ ADAS	filtered data	Bidirectional serial data line between SBF and ADAS. Bidirectional serial data line between SBC and ADAS. Data transfer in I ² S format, carrying 32 sub-band channels digital audio data (see also FDAF and FDAC). Each SWS period 2x18 bits data are transferred.
FDAC	ADAS ↔ SBC	filtered data	Filtered data transfer between ADAS and SBC (see also FDA).
FDAF	ADAS ↔ SBF	filtered data	Filtered data transfer between ADAS and SBF (see also FDA).
FDIR	SBC → SBF SBC → ADAS	direction control	Control line output from SBC to SBF and ADAS to indicate the mode of operation. FDIR=1; decoding mode (sub-band synthesis) FDIR=0; encoding mode (sub-band analysis).
FLAG1 FLAG2	ERCO ↔ DDSP	data bus flag	Data lines for symbol transfers between ERCO and DDSP. DDSP acts as the master (see also ED8 and ED9).
FRESET	SBC → SBF SBC → ADAS	filter reset	Reset output from SBC to cause a general reset for SBF and ADAS.

Signal name	Signal flow	Function	Explanation
FSYNC	SBC → SBF SBC → ADAS	filter synchronization	At filter sync, with a repetition rate of Fs/32, the transfer of the 2x32 sub-band samples is started. Fsync ensures each SBF is synchronized with the SBC to permit only transfer of sub-band 0 data during FSYNC.
IFL	DDSP → ERCO	imposed flag	During the ERCO encoding mode the IFL line from DDSP is used to force the symbol currently transferred to the ERCO to become a parity symbol during ERCO encoding.
IMSTRT	DAI → μC	information message start	Control line from DAI to main μC to indicate the start of a message transfer.
INHERCO	DDSP → ERCO	inhibit ERCO	Control line output of DDSP to inhibit the ERCO for settings transfer. These settings determine whether the ERCO should encode or decode (see also SETINH).
INTL+ INTL-	DAC → L-ch	integrator left	Analog output of the DAC (outputs from the left positive and negative switched-capacitor integrator) to the left channel amplifier stage.
INTR+ INTR-	DAC → R-ch	integrator right	Analog output of the DAC (outputs from the right positive and negative switched-capacitor integrator) to the right channel amplifier stage.
IOSC	ERCO ← SBC	input oscillator	Oscillator input for ERCO coming from the sub-band coder SBMCLK output. The nominal frequency is 6.144 MHz. See also SBMCLK.
IRQU	DAI → μC	information request microcontroller	Control line to indicate the main microcontroller information can be read.

Signal name	Signal flow	Function	Explanation
I ² S-bus		inter IC sound	3-line serial bus consisting of a line for two time-multiplexed audio data channels, a word select line for indication of the channel being transmitted (left or right) and a clock line. The lines are called SD, WS and SCK. The device which generates the SCK and WS is the master. See also SCK, SWS and SDA.
LABEL	DEQ → μ C	label	Search mode label detection output of DEQ signals that a label is found in the AUX-channel. When DCC player is in search mode, the tape speed increases. LABEL information is encoded throughout its length. To examine the length of a label, the tape speed must be known. In search mode DEQ assesses the speed of labelled tapes. The microcontroller obtains this information via the LT-interface.
LRCI	dig filter ← I ² S	L/R clock input	Word clock input for the digital filter, connected to SWS control line of I ² S-interface. Data from DIN (data in) is latched into the left- and right input registers on alternate transitions of the word clock. See also SWS.
LT-Bus	μ C → DAI μ C → ADAS μ C → DEQ μ C → DDSP		LT-interface is used for the system control of the digital panel. The LT-interface consists of clock-, data-, control- and enable lines.
LTCLK	μ C → DAI μ C → ADAS μ C → DEQ μ C → DDSP	LT-clock	Bit clock line for the LT-interface. Main microcontroller supplies the bit clock and acts as master whilst the other devices perform as slaves.
LTCNT0 LTCNT1	μ C → DAI μ C → ADAS μ C → DEQ μ C → DDSP	LT control lines	Control lines of the LT-interface output from main microcontroller. LTCNTn determine the type of transfer to occur across the LTDATA serial data line to/from microcontroller.

Signal name	Signal flow	Function	Explanation
LTDATA	μ C → DAI μ C → ADAS μ C → DEQ μ C → DDSP	LT data	Bidirectional serial data line of the LT-interface from/to microcontroller. Direction of data transfer is dependant on the information on LTCNT0 and LTCNT1.
LTENA LT-ADAS	μ C → ADAS	LT enable ADAS	Activates the LT-interface of the ADAS in case LTENA = 1.
LTEN LT-DAI	μ C → DAI	LT enable DAI	Activates the LT-interface of the DAI in case LTEN (on DAI) = 1.
LTEN LT-DDSP	μ C → DDSP	LT enable DDSP	Activates the LT-interface of the DDSP in case LTEN (on DDSP) = 1.
LTENDEQ LT-DEQ	μ C → DEQ	LT enable DEQ	Activates the LT-interface of the DEQ in case LTENDEQ = 1.
LT-Subbus LTCLKC LTCNT0C LTCNT1C LTDATAAC LTENC	ADAS → SBC	LT-interface	LT-interface for communication between SBC and ADAS. Here the ADAS is the master.
MCLK	DDSP → ERCO	master clock	MCLK line of the DDSP provides the 6.144 MHz master clock signal and is connected to the MCLK input of the ERCO. This clock (128 x Fs) is used for the symbols transfer between DDSP and ERCO.
MODE0 MODE1	DAI ← μ C	mode selection input	Control lines from the microcontroller to select the operation mode of the DAI. DAI operates in μ C mode when both lines are at '0' level.
MPCL	DDSP → ERCO	clock phase reference	The MPCL output of the DDSP provides the 3.072 MHz (64 x Fs) clock phase reference signal which is connected to the MPCL input of the ERCO.
MSTCK	DAI ↔ 256Fs	master clock	Bidirectional master clock line. Dependant on CKSEL settings the master clock is at 128Fs or 256Fs. See also 256Fs.

Signal name	Signal flow	Function	Explanation
MUTE	DAI ← μ C	mute audio	Control line from microcontroller to mute the digital audio interface. The audio output of the DAI is kept zero when the PLL is not locked in the reception mode (see also UNLOCK).
	dig filter ← μ C		Set the internal digital attenuation register to its maximum, causing an infinite attenuation. In this case audio output is muted. On digital filter data sheet the pin is called MLE (mode set latch enable).
MUTEDAC	SBC → n.c.	mute DAC	control output line of SBC for D/A convertor.
NER0 NER1 NER2	ERCO → test connector	number of erasures	The NERx outputs produce an indication of the number of erasures encountered in the code word currently being processed.
OEN	DDSP → DRAM	output enable	Output enable for DRAM.
OERDCB	DDSP → ERCO	output enable for ERCO	Indication for the ERCO to output data on the data bus lines (DATA1..DATA7, FLAG1 and FLAG2).
PD1 PD2	DAI → VCO	phase detector	Phase detector output from DAI for the charge pump of the VCO. The VCO locks to incoming frequencies on digital input. When locked the DAI supplies the 256Fs master clock.
PRGSTAT	DDSP → n.c.	program status	DDSP program status output.
RASN	DDSP → DRAM	row address strobe negative	row address strobe for DRAM.
RDATA0 RDATA1 RDATA2 RDATA3	DDSP ↔ DRAM	RAM data bus	Bidirectional data bus between DDSP and DRAM. On DRAM IC these lines are called DQ1..DQ4.

Signal name	Signal flow	Function	Explanation
RDCLK	DEQ → read amp	read clock	Data clock (960 kHz) for the read amplifier. The data of 8 data channels and 1 aux channel is transferred during 10 RDCLK periods.
RDMUX	read amp → DEQ	read multiplex	Read multiplexer output from read amplifier to DEQ. See also VIN.
RDSYNC	DEQ → read amp	read synchronization	Control output of DEQ to read amplifier to synchronize the read amplifier multiplexer and the DEQ demultiplexer.
READB	DDSP → ERCO	read enable	Read enable for ERCO. When active the ERCO reads data from DDSP on data bus ED0..ED9.
RESET	→ ADAS → SBC → DDSP → DAI → dig filter	reset	Hardware reset (power up) from +5 voltage supply.
RESETC	DDSP → ERCO	reset erco	Control output from DDSP to ERCO to reset ERCO.
RST	RESET → dig filter	reset	Hardware reset for digital filter (see also RESET).
RX1	DAI ← COAX in	receive data	Receive digital data according IEC format digital audio for coaxial input.
RX2	DAI ← OPT in	receive data	Receive digital data according IEC format digital audio for optical input.
RXCKI	DAI ← VCO	receive clock input	Input for VCO frequency (256Fs).
RXCKO	DAI → VCO	receive clock output	Output for VCO frequency (256Fs).
RXSEL	DAI ← 0	receiving mode selection	Selection between reception inputs RX1 and RX2.

Signal name	Signal flow	Function	Explanation
SBCL	SBC ↔ ERCO	sub-band clock	SBCL line is part of the S(ub)-B(and)-I ² S interface and provides the bit clock. See also CLAB.
SBDA	SBC ↔ ERCO	sub-band data	Sub-band I ² S interface line for serial data transfer between SBC and ERCO.
SBDIR	SBC ← DDSP	sub-band direction	Control line from DDSP to SBC to indicate the direction of the data flow between ERCO and SBC on SBDA line.
SBEF	SBC ← ERCO	sub band error flag	I ² S error flag to give the error status of bytes being transferred during data playback to the SBC (see also EFAB).
SBMCLK	SBC → ERCO	sub-band master clock	Master clock (6.144 MHz) for ERCO (see also IOSC)
SBWS	SBC ↔ ERCO SBC ↔ DDSP	sub-band word select	The SBWS signal indicates the channel of the sample (either left or right) and is equal to the sampling frequency Fs. On the ERCO and DDSP devices the signal is called WS (see also WS).
SCK/BCK	DAI ↔ I ² S	shift / bit clock	Bidirectional shift/bit clock for audio data connected to I ² S-bus.
SCKI	DAC ← dig filter	serial clock input	Bit clock input for the serial input interface. Clock is supplied by the digital filter via the BCKO pin (see also BCKO).
SCL	SBC → SBF SBC → ADAS SBC ↔ DAI SBC → dig filter DAI → I ² S adaptation of ADC	serial clock	Bit clock for the I ² S-interface. Clock frequency is 64x sampling frequency. See also BCKI, SCK/BCK and SCLK.
SD/SDI	DAI ← I ² S-bus	serial data input	Bidirectional serial data line for the I ² S-bus (see also SDA).
SDO	DAI → n.c.	serial data output	Serial data output for digital audio data bus.

Signal name	Signal flow	Function	Explanation
SDA	DAI ↔ SBF DAI → DAC (via digital filter) ADC → DAI	serial data	Serial data line of I ² S-bus. The data line carries digital audio (broad band data) according I ² S-format. Two samples (left and right channel) are transferred during one SWS-period. The ADC outputs broad band data via its SDATA pin, the DAI receives data on its ADSDI pin and outputs data on SDI, the digital filter receives data on DIN and the DAC on SDI1 and SDI2.
SDATA	ADC → DAI	serial data	Serial data output of AD convertor which is transferred to DAI data input ADSDI (see also ADSDI).
SDI1 SDI2	DAC ← dig filter	serial data input	Serial data inputs (broad band digital audio data) for conversion to analog left and right audio. The data comes from the DOL and DOR outputs of the digital filter. See also DOL, DOR and SDA.
SELERFI	DDSP → ERCO	select ERCO/FIFO	Control line output of DDSP to determine the nature of data transferred to ERCO. If SELERFI=1 the transfers are to and from the error correction section. If SELERFI=0 transfers are to and from I ² S-interface section of the ERCO device.
SETDAT	ERCO ← DDSP	settings data register	Data settings line for the settings register of the ERCO. SETDAT determines the operational mode of the ERCO device. See also SETERCO.
SETERCO	DDSP → ERCO	set ERCO	Output of DDSP to transfer control settings of the ERCO (see also SETDAT). These settings determine whether ERCO should encode or decode and it also designates the direction of data transfer for the I ² S-interface.
SETINH	ERCO ← DDSP	settings inhibit	When SETINH is active the ERCO can receive settings data (via SETDAT line) from DDSP for its operation mode (see also INHERCO, SETDAT and SETERCO).

Signal name	Signal flow	Function	Explanation
SETPIN1 SETPIN2	DDSP → n.c.		Microcontroller port expander outputs.
SETSY	DAI ← SBC	settings sync	DAI latches new settings in internal register when SETSY is active. SETSY is sent by SBC which takes care for external clock source synchronization (see also SYNCDAI).
SPEED	DDSP → servo capstan motor	speed control	Pulse width modulated control output of DDSP for phase regulating the speed of the capstan in the tape deck (tape speed).
STMPB	DDSP → ERCO	start error correction program	STMPB initiates the execution of the error correction program, to begin processing a new code word and causes activation of the new settings for both I ² S-interface and the ERCO.
STRTSEG	DDSP → μC	start segment	STARTSEG indicates the start of a new segment. The STRTSEG output from the DDSP is used as a timing reference for transfer of SYSINFO and AUX information between the microcontroller and the DDSP.
SWS	SBC → ADAS SBC → SBF SBC ↔ DAI SBC → ADC SBC → dig filter	word select	Word select line (at sampling frequency) for I ² S interface. SBC acts as the master with the exception of the mode digital recording. In that case DAI is the master. SWS is connected to WS/LRCK of the DAI, to LR of the ADC and to LRCI of digital filter (see also WS/LRCL, LR and LRCI).
SYNCDAI	SBC → DAI	synchronize DAI	With SYNCDAI (identical with SETSY) the settings for the DAI are latched. These settings are transferred via the LT-bus.

Signal name	Signal flow	Function	Explanation
TAUX TCH0 TCH1 TCH2 TCH3 TCH4 TCH5 TCH6 TCH7	DDSP ← DEQ	channel input	Parallel input lines of DDSP receiving sliced (digital) information of DEQ (see also AUX and CH0..CH7).
TX	DAI → digital out	transmit data	Digital data output of DAI according IEC format.
UNLOCK	DAI → VCO	unlock VCO	UNLOCK indicates that VCO frequency is locked/unlocked to received data. As long as VCO is not locked audio is muted (see also MUTE).
URDA	DDSP → SBC	unreliable data	Only during playback URDA indicates that, regardless of all other flag information, all main data, system information or AUX data is unusable. URDA occurs during a mode change from data recording to playback or if the DDSP must re-synchronize with the tape signals.
USYNCI	DAI → μC	microcontroller sync input	Indicates to the microcontroller the start of a new data frame when in transmitting mode.
USYNCO	DAI ← μC	microcontroller sync output	Indicates start of a new data frame when in receiving mode.
VAL	DEQ → test pin	validation data	Validation signal output for data bits. To test equalization performance it is possible to output the equalized channels. The DEQ has for this purpose two digital outputs present: DIGEYE and VAL (see also DIGEYE).
VIN	DEQ ← read amp	voltage input	DEQ inputs via VIN time multiplexed data from read amplifier. See also RDMUX.

Signal name	Signal flow	Function	Explanation
VIRGIN	DEQ → μ C	virgin detection	Control output of DEQ to inform the microcontroller a blank tape is inserted.
WCKO	dig filter → DAC	word clock output	Control line for DAC to indicate whether data for the left channel is transmitted or data for the right channel. Has the same function as the word select signal of the I ² S-interface. See also SWS, WS and WSI.
WCLK	write amp ← DDSP	write clock	Clock signal for the write amplifier as timing reference (f = 3.072MHz). See also WCLOCK.
WCLOCK	DDSP → write amp	write clock	Write clock for write amplifier coming from DDSP. See also WCLK.
WDATA	DDSP → write amp	write data	Serial data signal of the 8 main channels and AUX channel, directed to the write amplifier.
WEN	DDSP → DRAM	write enable	Write enable of the DRAM.
WS	ERCO ↔ SBC DDSP ↔ SBC	word select	I ² S-interface word selection I/O line. Is connected to SBWS pin of SBC. See also SBWS.
WS/LRCK	DAI ↔ I ² S	word select/ left-right clock	Word selection for digital audio data on I ² S-interface. In mode digital record the DAI is master of the I ² S-bus. See also SWS.
WSI	DAC ← dig filter	word select input	See WCKO.
XIN	DAC ← 256Fs	crystal frequency input	Clock input for the DAC, set on 256 x sampling frequency. See also 256Fs, CKI and MSTCK.
XSEL	DAC ← ground	crystal selection	Control input to select between two crystal frequencies. XSEL=1; CLK=384 Fs XSEL=0; CLK=256 Fs

VOLTAGE CHARTS

GB

Measuring condition
STOP condition (no cassette tape)
INPUT terminal : (no condition)
DOLBYSW (switch) : OFF
TIMER SW (switch) : OFF

NL

Meetkonditie
STOP-konditie (geen cassetetape)
Ingangsaansluitpunt (INPUT) : geen aansluiting
DOLBY-SW (schakelaar) : uit (OFF)
TIMER-SW (schakelaar) : uit (OFF)

F

Etat des mesures
Etat d'arrêt (sans cassette)
Borne d'entrée (sans connexion)
Commutateur DOLBY : désactivé
Commutateur de la minuterie : désactivé

D

Meßbedingungen
STOP Zustand (keine Cassette)
INPUT (Eingang) : Verbindung keine
DOLBY SW (Schalter) : AUS
TIMER SW (Zeitschalter) : AUS

I

Misurazione delle condizioni
Condizione di STOP (niente nastro a cassette)
Terminale INPUT : niente collegamenti
Interruttore DOLBY : OFF
Interruttore TIMER : OFF

MAIN PCB (PG03)

Q031

Pin No.	1	2	3	4	5	6	7	8
Voltage	-	0V	0V	0V				5.0V

Q601

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Voltage	0V	0V	0V	0V	-7.1V	0V	0V	0V	0V	0V	-6.7V	-6.7V	0V	-5.8V	-7.1V
Pin No.	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Voltage	7.1V	0V	0V	-6.7V	-6.7V	0V	0V	0V	0V	0V	3.2V	0V	0V	0V	0V

Q602

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	0V	0V	-7.1V	0V	0V	0V	7.1V

Q811

Pin No.	1	2	3	4
Voltage	12.0V	5.0V	0V	3.3V

Q720

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	0V	0V	-12.0V	0V	0V	0V	11.9V

Q812

Pin No.	1	2	3
Voltage	12.0V	8.0V	0V

Q731

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	0V	0V	0V	0V	-	5.0V	0V

Q751

Pin No.	1	2	3	4	5	6	7	8
Voltage				-12.0V				11.9V

QA01

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	2.4V	2.4V	2.4V	2.5V	2.4V	2.5V	0V	2.5V	2.5V	0V	0V	0V	0V	5.0V

QH02

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	0V	0V	-12.0V	0V	0V	0V	11.9V

QL01

Pin No.	1	2	3	4	5	6	7	8	9
Voltage	2.9V			2.0V	0V	2.0V			12.0V

QL02

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	0V	0V	-12.0V	0V	0V	0V	11.9V

QM21

Pin No.	1	2	3	4	5	6	7	8	9	10
Voltage	0V			3.7V			13.1V			

QM51

Pin No.	1	2	3	4	5	6	7	8	9	10
Voltage	0V			7.4V	2.7V	2.7V	13.1V	13.1V		

QQ01

Pin No.	1	2	3	4	5	6	7	8	9
Voltage	2.0V		2.0V	-	-		-		10.2V

QQ51

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	0V	0V	-12.0V	0V	0V	0V	11.9V

QU01

Pin No.	1	2	3	4	5	6	7	8	9	10
Voltage		5.0V	5.0V	5.0V					4.8V	
Pin No.	11	12	13	14	15	16	17	18	19	20
Voltage		0.10V			4.8V		0V	-	-	-
Pin No.	21	22	23	24	25	26	27	28	29	30
Voltage	4.9V	4.9V	4.9V	4.9V	-	4.9V			5.0V	
Pin No.	31	32	33	34	35	36	37	38	39	40
Voltage	4.9V	0V	0V			-	-	-	-	-
Pin No.	41	42	43	44	45	46	47	48	49	50
Voltage	4.9V	4.9V		4.9V	4.8V		4.8V			4.8V
Pin No.	51	52	53	54	55	56	57	58	59	60
Voltage		4.8V		0V	0V	-	0V			5.0V
Pin No.	61	62	63	64	65	66	67	68	69	70
Voltage			3.6V	3.0V	2.8V	5.0V	5.0V		5.0V	5.0V
Pin No.	71	72	73	74	75	76	77	78	79	80
Voltage		4.6V		5.0V	5.0V	5.0V	5.0V	5.0V	5.0V	5.0V

QU21

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	4.8V	0V	0.8V	4.9V	4.9V	0.8V	0V							5.0V

QU81

Pin No.	1	2	3	4	5	6	7	8
Voltage					0V	-	-	5.0V

Q611

Pin No.	E	C	B
Voltage	4.9V	0V	4.9V

Q641

Pin No.	E	C	B
Voltage	0V	0V	

Q672

Pin No.	E	C	B
Voltage	0V	0V	2.0V

Q761

Pin No.	E	C	B
Voltage	0V	0V	

Q764

Pin No.	E	C	B
Voltage	0V	0V	

Q767

Pin No.	E	C	B
Voltage	0V	0V	

Q807

Pin No.	E	C	B
Voltage	-7.1V	-11.9V	-7.6V

Q843

Pin No.	E	C	B
Voltage	0V	3.4V	0V

QA04

Pin No.	E	C	B
Voltage	0V	1.7V	0.7V

QH07

Pin No.	E	C	B
Voltage	0V	0V	

QM02

Pin No.	E	C	B
Voltage	13.1V	0V	0V

QM22

Pin No.	E	C	B
Voltage	0V	0V	5V

QM83

Pin No.	E	C	B
Voltage	0V		

Q612

Pin No.	E	C	B
Voltage	-7.1V	3.2V	-7.1V

Q642

Pin No.	E	C	B
Voltage	0V	0V	

Q701

Pin No.	E	C	B
Voltage	0V	12.0V	0V

Q762

Pin No.	E	C	B
Voltage	0V	0V	

Q765

Pin No.	E	C	B
Voltage	0V	0V	

Q768

Pin No.	E	C	B
Voltage	0V	0V	

Q809

Pin No.	E	C	B
Voltage	0V	4.3V	0V

QA02

Pin No.	E	C	B
Voltage	0V	2.4V	0V

QH05

Pin No.	E	C	B
Voltage	0V	0V	

QH08

Pin No.	E	C	B
Voltage	0V	0V	

QM03

Pin No.	E	C	B
Voltage	0V	12.6V	0V

QM81

Pin No.	E	C	B
Voltage	0V	0V	4.2V

QM84

Pin No.	E	C	B
Voltage	0V	13.1V	0V

Q613

Pin No.	E	C	B
Voltage	3.2V	3.2V	0V

Q671

Pin No.	E	C	B
Voltage	0V	0V	2.0V

Q702

Pin No.	E	C	B
Voltage	0V	0V	3.0V

Q763

Pin No.	E	C	B
Voltage	0V	0V	

Q766

Pin No.	E	C	B
Voltage	0V	0V	

Q806

Pin No.	E	C	B
Voltage	7.0V	11.8V	7.6V

Q810

Pin No.	E	C	B
Voltage	0V	0V	7.9V

QA03

Pin No.	E	C	B
Voltage	2.9V	0V	3.6V

QH06

Pin No.	E	C	B
Voltage	0V	0V	

QM01

Pin No.	E	C	B
Voltage	0V	0V	0V

QM04

Pin No.	E	C	B
Voltage	0V	0V	4.9V

QM82

Pin No.	E	C	B
Voltage	0V	0V	4.6V

QM85

Pin No.	E	C	B
Voltage	0V	13.1V	0V

QM86

Pin No.	E	C	B
Voltage	0V	13.1V	0V

QQ04

Pin No.	E	C	B
Voltage	0V	0V	3.2V

QQ21

Pin No.	E	C	B
Voltage	0.3V	3.9V	0.9V

QR02

Pin No.	E	C	B
Voltage	0V	4.8V	0V

QU02

Pin No.	E	C	B
Voltage	0V	0V	3.0V

QU11

Pin No.	E	C	B
Voltage	3.6V	3.5V	0V

QU14

Pin No.	E	C	B
Voltage	0V	0V	2.9V

QU18

Pin No.	E	C	B
Voltage	3.6V	3.5V	0V

QU32

Pin No.	E	C	B
Voltage			

QU53

Pin No.	E	C	B
Voltage	0V	5.0V	0V

QU56

Pin No.	E	C	B
Voltage	0V		

QU62

Pin No.	E	C	B
Voltage	5.0V	4.9V	0V

QU65

Pin No.	E	C	B
Voltage	5.0V	0V	5.0V

QM87

Pin No.	E	C	B
Voltage	0V	13.1V	13.1V

QQ05

Pin No.	E	C	B
Voltage	0V	0.6V	0V

QQ52

Pin No.	E	C	B
Voltage	0V	0V	2.9V

QR51

Pin No.	E	C	B
Voltage	0V	0V	3.2V

QU03

Pin No.	E	C	B
Voltage	5.0V	-12.0V	5.0V

QU12

Pin No.	E	C	B
Voltage	3.9V	3.5V	4.2V

QU16

Pin No.	E	C	B
Voltage	3.9V	3.5V	4.2V

QU19

Pin No.	E	C	B
Voltage	4.2V	5.0V	5.0V

QU33

Pin No.	E	C	B
Voltage	4.9V	0V	4.9V

QU54

Pin No.	E	C	B
Voltage			

QU57

Pin No.	E	C	B
Voltage	0V	5.0V	0V

QU63

Pin No.	E	C	B
Voltage	-31.0V	-30.4V	-29.7V

QQ03

Pin No.	E	C	B
Voltage	0V	0V	2.9V

QQ06

Pin No.	E	C	B
Voltage	0V	0V	2.9V

QR01

Pin No.	E	C	B
Voltage	5.0V	5.0V	0V

QR52

Pin No.	E	C	B
Voltage	0V	0V	3.1V

QU04

Pin No.	E	C	B
Voltage	5.0V	-12.0V	5.0V

QU13

Pin No.	E	C	B
Voltage	0V	0V	2.9V

QU17

Pin No.	E	C	B
Voltage	2.9V	5.0V	3.5V

QU22

Pin No.	E	C	B
Voltage	0V	5.0V	0V

QU52

Pin No.	E	C	B
Voltage	5.5V	0V	5.5V

QU55

Pin No.	E	C	B
Voltage	0V		

QU61

Pin No.	E	C	B
Voltage	-25.1V	-25.1V	4.3V

QU64

Pin No.	E	C	B
Voltage	0V	5.0V	0V

DC POWER SUPPLY (PS03)

Q871

Pin No.	1	2	3	4
Voltage	17.1V	12.0V	0V	4.2V

Q873

Pin No.	1	2	3	4
Voltage	9.8V	5.0V	0V	2.8V

Q872

Pin No.	1	2	3
Voltage	-19.0V	-12.1V	0V

Q874

Pin No.	1	2	3	4
Voltage	9.6V	5.0V	0V	5.0V

DIGITAL PCB (PZ03)

Q401

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	4.9V	-	-	-	-	-	-	-	-	0V	-
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	-	0V	0V	-	-	0V	-	0.2V	0V	-	-
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	4.9V	2.5V	-	0V	-	-	-	0V	2.5V	2.5V	-
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	-	0V	-	0V	-	0V	-	-	-	0V	-

Q402

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	4.9V	-	-	-	-	-	-	-	-	0V	-
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	-	4.9V	0V	-	-	0V	-	-	0V	-	-
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	4.9V	2.5V	-	0V	-	-	-	0V	2.5V	2.5V	-
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	-	0V	-	0V	-	0V	-	-	-	0V	-

Q403

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	4.1V	4.9V	0V	4.9V	4.9V	0V	0V	4.9V	4.9V	0V	-
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	-	4.9V	-	-	4.9V	0V	0V	0V	0V	0V	0V
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	-	-	0V	2.5V	2.5V	0V	0V	0V	0V	-	2.5V
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	0.2V	0V	2.5V	2.5V	2.5V	4.9V	4.9V	2.4V	2.4V	0V	0V

Q404

Pin No.	1	2	3	4	5	6	7	8	9	10
Voltage	4.9V	0V	4.9V	-	-	2.5V	2.0V	0V	2.5V	0V
Pin No.	11	12	13	14	15	16	17	18	19	20
Voltage	-	-	4.9V	0V	-	-	-	0V	3.1V	0V
Pin No.	21	22	23	24	25	26	27	28	29	30
Voltage	2.2V	4.9V	0V	2.1V	2.6V	2.3V	2.5V	2.7V	2.7V	2.9V
Pin No.	31	32	33	34	35	36	37	38	39	40
Voltage	0.9V	4.8V	2.7V	2.7V	3.1V	0V	0V	0V	4.9V	2.5V
Pin No.	41	42	43	44	45	46	47	48	49	50
Voltage	2.5V	0V	4.9V	4.6V	4.8V	4.8V	0.5V	3.9V	3.8V	3.5V
Pin No.	51	52	53	54	55	56	57	58	59	60
Voltage	3.1V	3.4V	3.2V	3.2V	3.3V	2.9V	3.1V	2.4V	4.9V	0V
Pin No.	61	62	63	64	65	66	67	68	69	70
Voltage	0V	0V	4.9V	0V	0V	1.5V	4.8V	0V	4.8V	4.9V
Pin No.	71	72	73	74	75	76	77	78	79	80
Voltage	0V	4.6V	2.9V	2.3V	3.8V	3.5V	4.5V	3.9V	4.1V	3.9V

Q405

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	-	-	0V	0V	-	-	2.4V	-	2.4V	-	0V
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	-	4.9V	2.4V	2.4V	0V	-	-	0V	0V	0V	0V
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	0V	0V	0V	0V	2.4V	2.4V	0V	4.9V	4.9V	4.9V	4.9V
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	2.4V	2.4V	0V	0V	0V	-	-	4.9V	0V	-	-

Q406

Pin No.	17	18	1	2	
Voltage	1.8V	0V	3.1V	2.8V	
Pin No.	3	4	5	6	7
Voltage	3.0V	4.6V	0.9V	2.9V	2.6V
Pin No.	8	9	10	11	
Voltage	2.5V	4.9V	2.9V	2.3V	
Pin No.	12	13	14	15	16
Voltage	2.6V	2.1V	2.2V	0V	3.0V

Q409

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	4.8V	4.9V	0V	4.9V	-	4.9V	0V
Pin No.	9	10	11	12	13	14	15	16
Voltage	-	-	4.9V	0V	4.9V	-	0V	4.9V

Q410

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	1.0V	4.8V	0V	0V	0V	0V	4.9V	4.9V	0V	0V	0V
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	-	-	4.9V	4.9V	4.9V	0V	0V	0V	4.9V	4.9V	0V
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	0V	4.9V	0V	2.5V	0V	0V	0V	0V	2.5V	2.5V	0V
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	0V	0.2V	0V	4.9V	4.9V	2.5V	4.9V	-	-	-	0V

Q412

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	0V	4.8V	4.9V	0V	0V	0V	0V	-	0V	0V	3.1V	0V	3.1V	4.9V

Q423

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	1.9V	0.5V	2.4V	0V	2.5V	1.4V	3.5V	0V	1.3V	0V	4.7V
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	4.9V	0V	0V	3.4V	2.3V	0V	-	-	-	-	4.4V
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	3.5V	3.2V	3.7V	2.6V	3.0V	4.1V	4.1V	4.6V	4.8V	0V	0V
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	4.8V	4.9V	0V	0V	0V	0V	0V	0V	0V	2.5V	0.5V

Q441

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	2.4V	4.9V	2.1V	1.9V	1.7V	0V	4.9V	4.9V	4.9V	2.3V	-
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	0V	2.5V	2.5V	-	2.0V	0V	0V	0V	-	-	4.9V
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	4.9V	4.9V	0V	2.5V	0V	0V	-	4.8V	0V	0V	0V
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	4.9V	4.7V	0V	4.9V	4.9V	0V	0V	0V	0V	0V	3.2V

Q442

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	0V	-	0V	-	0V	-	0V	2.6V	2.5V	2.5V	2.5V	0V	4.9V	4.9V

Q443

Pin No.	1	2	3	4	5	6	7	8
Voltage	-	4.5V	3.3V	0V	0V	0V	4.9V	-

Q444

Pin No.	1	2	3	4	5	6	7	8
Voltage	-	-	0V	2.4V	0V	0.4V	0.4V	0V
Pin No.	9	10	11	12	13	14	15	16
Voltage	1.0V	-	1.0V	4.2V	-	0V	-	4.9V

Q411

Pin No.	E	C	B
Voltage	4.9V	4.9V	0V

Q421

Pin No.	E	C	B
Voltage	3.5V	4.7V	4.2V

Q422

Pin No.	E	C	B
Voltage	1.4V	0V	0.7V

READ/WRITE (PW03)

Q101

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	2.7V	2.1V	2.1V	4.9V	0.5V	2.4V	2.9V	0V	0.6V	1.8V	0.6V
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	0.6V	0.6V	0.6V	0.6V	0V	0.6V	0.6V	0.6V	0.6V	4.9V	0.7V
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	2.1V	2.6V	2.4V	0.7V	2.7V	0V	0V	2.7V	0.7V	2.4V	2.6V
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	2.1V	3.2V	4.9V	2.0V	-	-	-	-	-	-	2.6V

Q151

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12
Voltage	2.5V	1.9V	0V	5.0V	0V	0V		5.0V		5.0V	0V	0V
Pin No.	13	14	15	16	17	18	19	20	21	22	23	24
Voltage	0V	4.1V	4.5V	4.1V	4.5V	4.1V	5.0V	4.1V	0V	4.1V	4.1V	4.1V

Q181

Pin No.	1	2	3	4	5	6	7	8
Voltage	3.7V	0V	0V	0V	1.9V	0V	0V	0V
Pin No.	9	10	11	12	13	14	15	16
Voltage	4.8V	3.8V	0.3V	3.6V	5.0V	3.7V	3.1V	5.0V

Q182

Pin No.	1	2	3	4	5	6	7	8
Voltage	5.0V	2.0V	-	1.9V	3.1V	1.4V	3.6V	0V
Pin No.	9	10	11	12	13	14	15	16
Voltage	2.5V	0V	5.0V	0V	0.3V	-	0.3V	5.0V

Q183

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	1.4V	0.3V	4.8V	0V	0V	-	0V	3.9V	2.1V	1.9V	2.4V	2.4V	5.0V	5.0V

Q184

Pin No.	1	2	3	4	5	6	7	8
Voltage	5.0V	2.5V	5.0V	0V	0V	5.0V	5.0V	0V
Pin No.	9	10	11	12	13	14	15	16
Voltage	3.8V	5.0V	-	-	-	-	0.3V	5.0V

Q185

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	1.4V	3.6V	0V	4.4V	0.3V	0.3V	0V	1.4V	4.4V	0.5V	4.4V	5.0V	0V	5.0V

Q102

Pin No.	E	C	B
Voltage	6.6V	7.9V	7.2V

Q103

Pin No.	E	C	B
Voltage	5.9V	7.9V	6.6V

Q104

Pin No.	E	C	B
Voltage	5.9V	7.9V	6.6V

Q105

Pin No.	E	C	B
Voltage	4.9V	2.8V	4.3V

Q106

Pin No.	E	C	B
Voltage	1.4V	4.3V	2.0V

Q153

Pin No.	E	C	B
Voltage	0V	0.6V	0V

Q180

Pin No.	E	C	B
Voltage	0V	0V	0V

Q190

Pin No.	E	C	B
Voltage	0V	3.0V	1.3V

AD/DA PCB (PA03)

Q201

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	0V	0V	0V	4.9V	-5.0V	0V		-		0V	0V	0V	0V	2.4V
Pin No.	15	16	17	18	19	20	21	22	23	24	25	26	27	28
Voltage	2.4V	1.8V	4.8V	4.8V	0V	2.3V	-	2.3V	2.4V	0V	4.8V			-3.6V

Q202

Pin No.	1	2	3	4	5	6	7	8	9	10
Voltage	0V	2.4V	2.4V	2.4V	2.4V	2.4V	2.4V	2.4V	2.4V	0V
Pin No.	11	12	13	14	15	16	17	18	19	20
Voltage	2.4V	2.4V	2.4V	2.4V	2.4V	2.4V	2.4V	2.5V	2.4V	4.9V

Q203

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	2.4V	2.4V	3.6V	3.6V	2.4V	2.4V	0V	2.4V	2.4V	2.4	-	0V	0V	4.9V

Q204

Pin No.	IN	OUT	GND
Voltage	9.0V	5.0V	0V

Q205

Pin No.	IN	OUT	GND
Voltage	-8.9V	-5.0V	0V

Q221

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	0V	0V	-11.5V	0V	0V	0V	11.4V

Q222

Pin No.	1	2	3	4	5	6	7	8
Voltage	0V	0V	0V	-11.5V	0V	0V	0V	11.4V

Q301

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	0V	-	-	0V	0V	0V	0V	0V	3.9V	0.7V	-
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	4.8V	0V	2.4V	-	-	0V	4.8V	2.4V	2.4V	0V	2.4V
Pin No.	23	24	25	26	27	28	29	30	31	32	33
Voltage	2.3V	2.4V	0V	2.4V	4.9V	0V	4.9V	2.4V	2.4V	0V	2.4V
Pin No.	34	35	36	37	38	39	40	41	42	43	44
Voltage	2.3V	2.4V	0V	2.4V	2.4V	4.8V	-	-	-	-	-

Q302

Pin No.	1	2	3	4	5	6	7	8	9	10	11
Voltage	0V	2.4V	0V	-	0V	-	-	-	0V	0V	4.9V
Pin No.	12	13	14	15	16	17	18	19	20	21	22
Voltage	0.8V	0V	0V	3.9V	4.9V	-	-	-	2.4V	2.5V	0V

Q303

Pin No.	1	2	3	4	5	6	7	8
Voltage				-11.8V	0V			11.7V

Q304

Pin No.	1	2	3	4	5	6	7	8
Voltage				-11.8V	0V			11.7V

Q305

Pin No.	1	2	3	4	5	6	7	8
Voltage	0.1V			-11.8V				11.7V

Q306

Pin No.	1	2	3	4	5	6	7	8
Voltage	0.1V			-11.8V				11.7V

Q206

Pin No.	E	C	B
Voltage	4.9V	0V	

Q307

Pin No.	D	G	S
Voltage			0V

Q308

Pin No.	D	G	S
Voltage			0V

Q309

Pin No.	E	C	B
Voltage	0V	-11.9V	1.2V

Q311

Pin No.	D	G	S
Voltage	0.1V		0.1V

Q312

Pin No.	D	G	S
Voltage	0.1V		0.1V

Q313

Pin No.	D	G	S
Voltage	0.1V		0.1V

Q314

Pin No.	D	G	S
Voltage	0.1V		0.1V

TRAY WIRE CONNECTION SERVO PCB (PM03)

Q001

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage	2.9V	2.5V	2.5V	13.4V	2.5V	2.5V	2.4V	1.8V	1.3V	1.3V	0V	2.5V	2.5V	2.5V

QS01

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Voltage		13.3V	13.3V	13.3V	12.2V	12.2V	0V	13.3V	13.3V	13.3V		0V	0V	13.4V

Q011 QS02 QS03

Pin No.	E	C	B
Voltage	1.3V	13.3V	1.8V

Pin No.	E	C	B
Voltage	0V		12.2V

Pin No.	E	C	B
Voltage	0V	12.2V	0.5V

FRONT PCB (PD03)

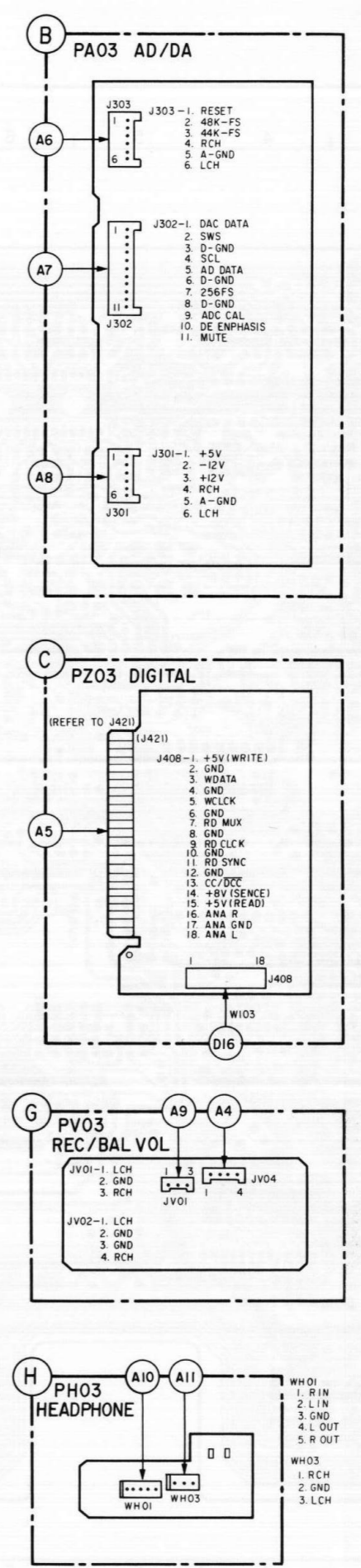
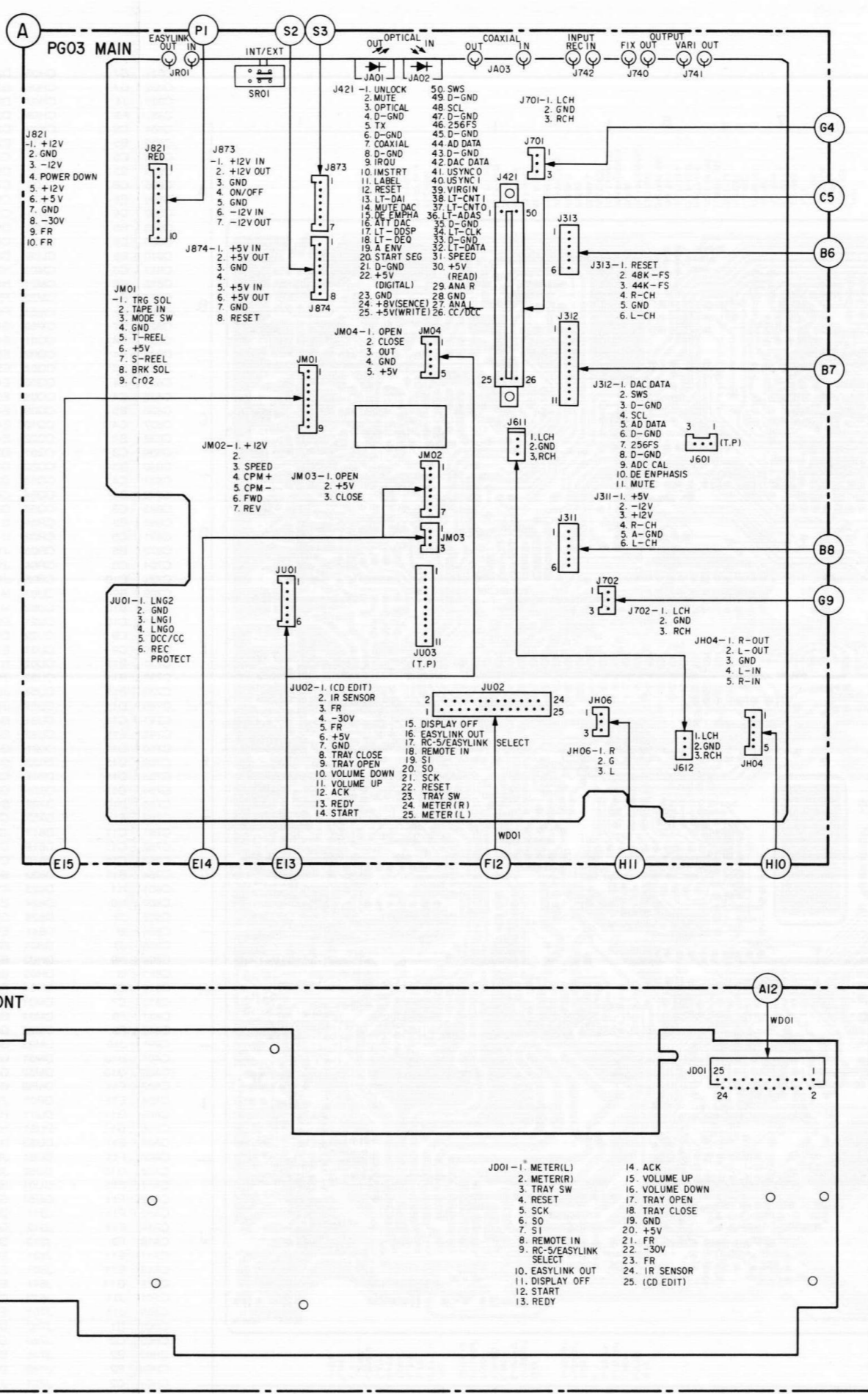
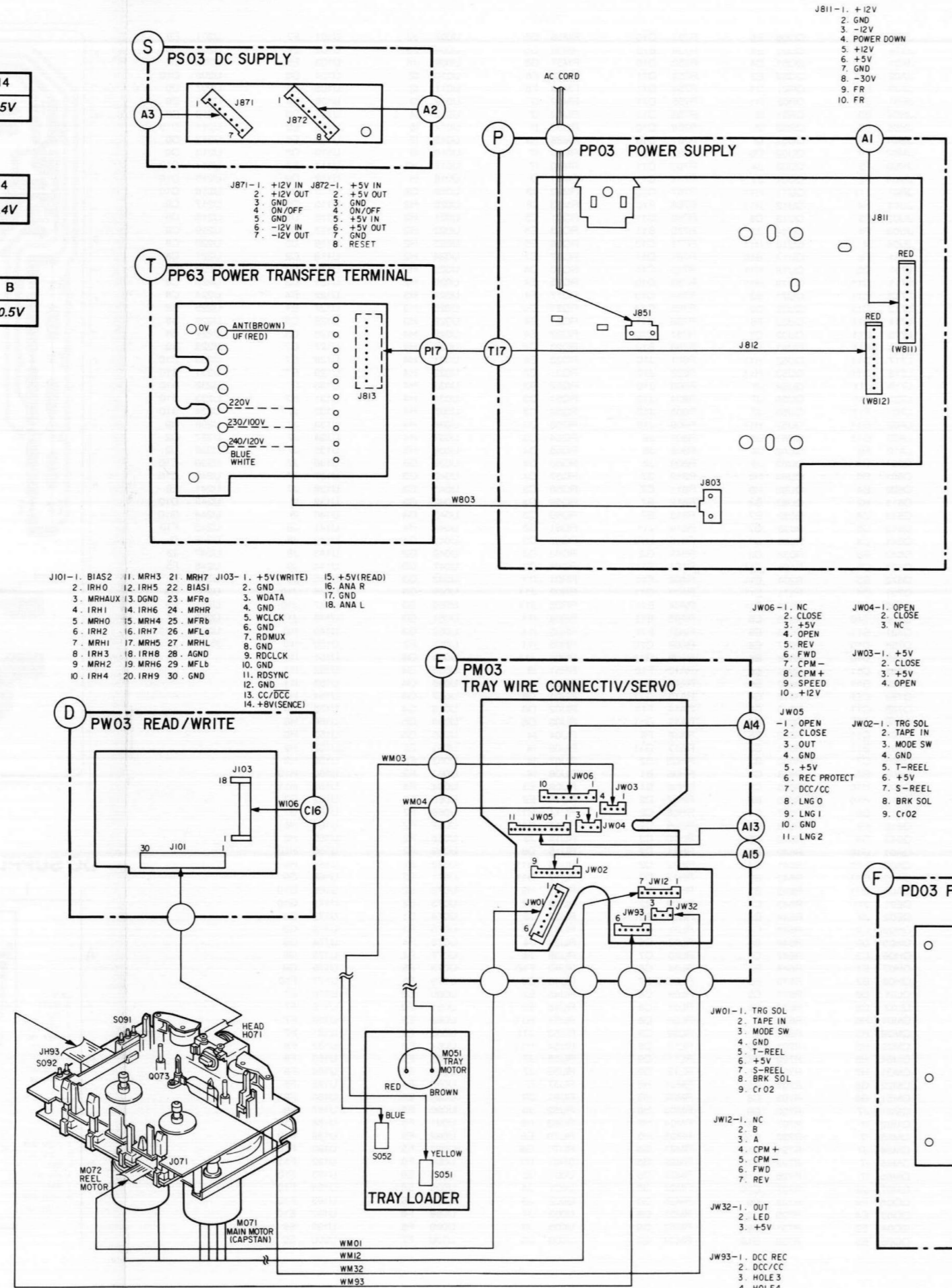
QD01

Pin No.	1	2	3	4	5	6	7	8	9	10	11	
Voltage	4.5V	5.0V	5.0V	5.0V	5.0V			0V	-	0V	0V	
Pin No.	12	13	14	15	16	17	18	19	20	21	22	23
Voltage	-27.5V	-29.3V	-30.9V	-31.0V	-28.8V	-31.0V	-31.0V	-29.2V	-7.8V	-27.1V	-20.5V	-21.2V
Pin No.	24	25	26	27	28	29	30	31	32	33	34	35
Voltage	0.1V	-10.6V	-10.6V	-10.5V	-24.4V	-11.7V	5.0V	-31.2V	-28.8V	-29.4V	-29.4V	-29.2V
Pin No.	36	37	38	39	40	41	42	43	44	45	46	47
Voltage	-28.7V	-29.3V	-28.8V	-29.4V	-29.4V	-29.4V	-29.4V	-29.4V	-29.4V	-29.4V	-29.4V	-29.5V
Pin No.	48	49	50	51	52	53	54	55	56	57	58	59
Voltage	5.0V	5.0V	5.0V	5.0V	5.0V	4.9V	4.9V	0V	0V	-	4.9V	0V
Pin No.	60	61	62	63	64	65	66	67	68	69	70	71
Voltage	5.0V	5.0V	0V	0V	0V	0V	0V	0V	0V	0V	0V	5.0V
Pin No.	72	73	74	75	76	77	78	79	80	81	82	83
Voltage	5.0V	5.0V	-	-	-	5.0V	0V	-	0V	5.0V	4.7V	5.0V
Pin No.	84	85	86	87	88	89	90	91	92	93	94	
Voltage	4.9V	0V	5.0V	0V	0V	4.5V	4.5V	4.5V	2.9V	0V	0V	

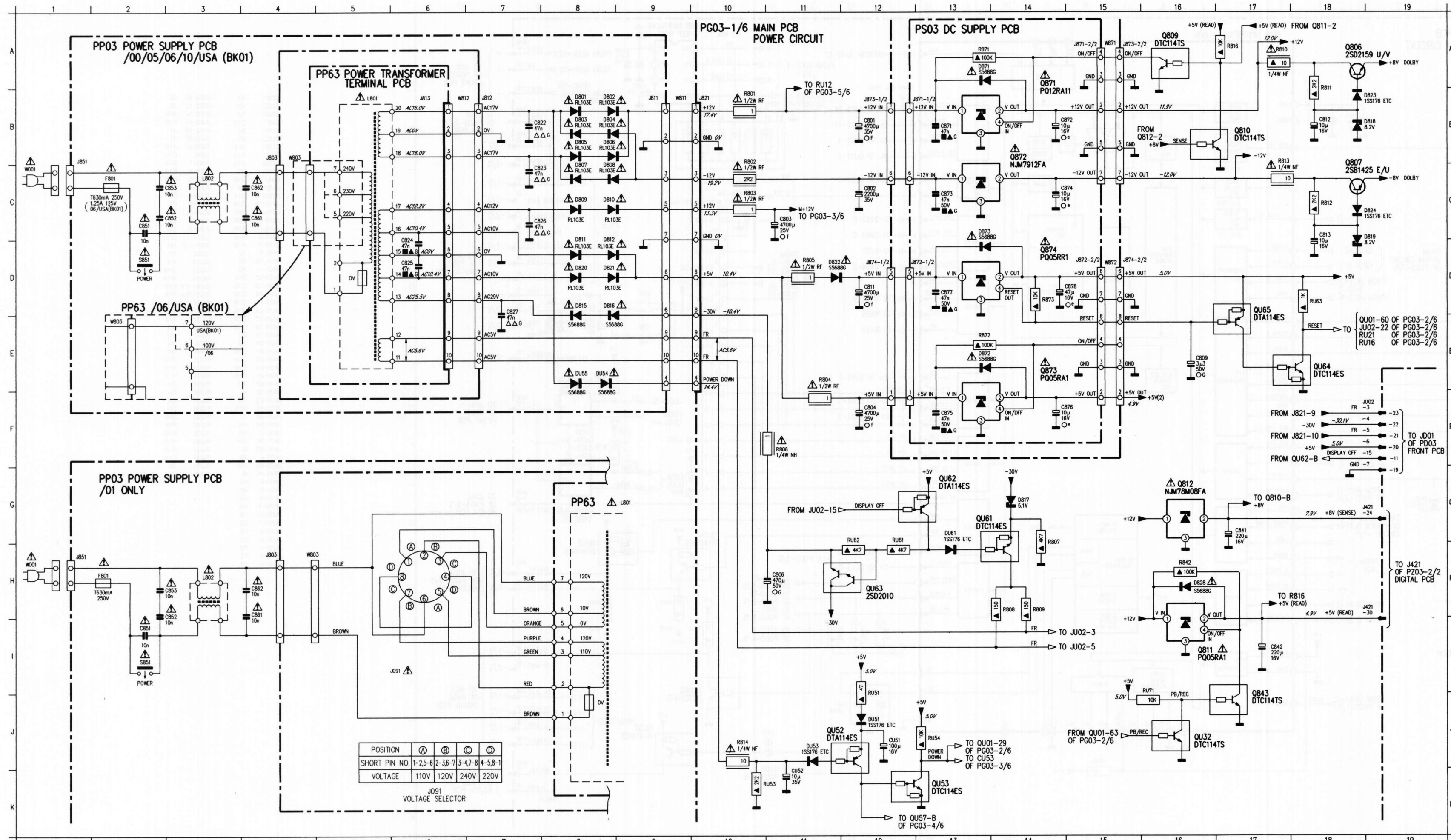
QD01

Pin No.	E	C	B
Voltage	5.0V	0V	5.0V

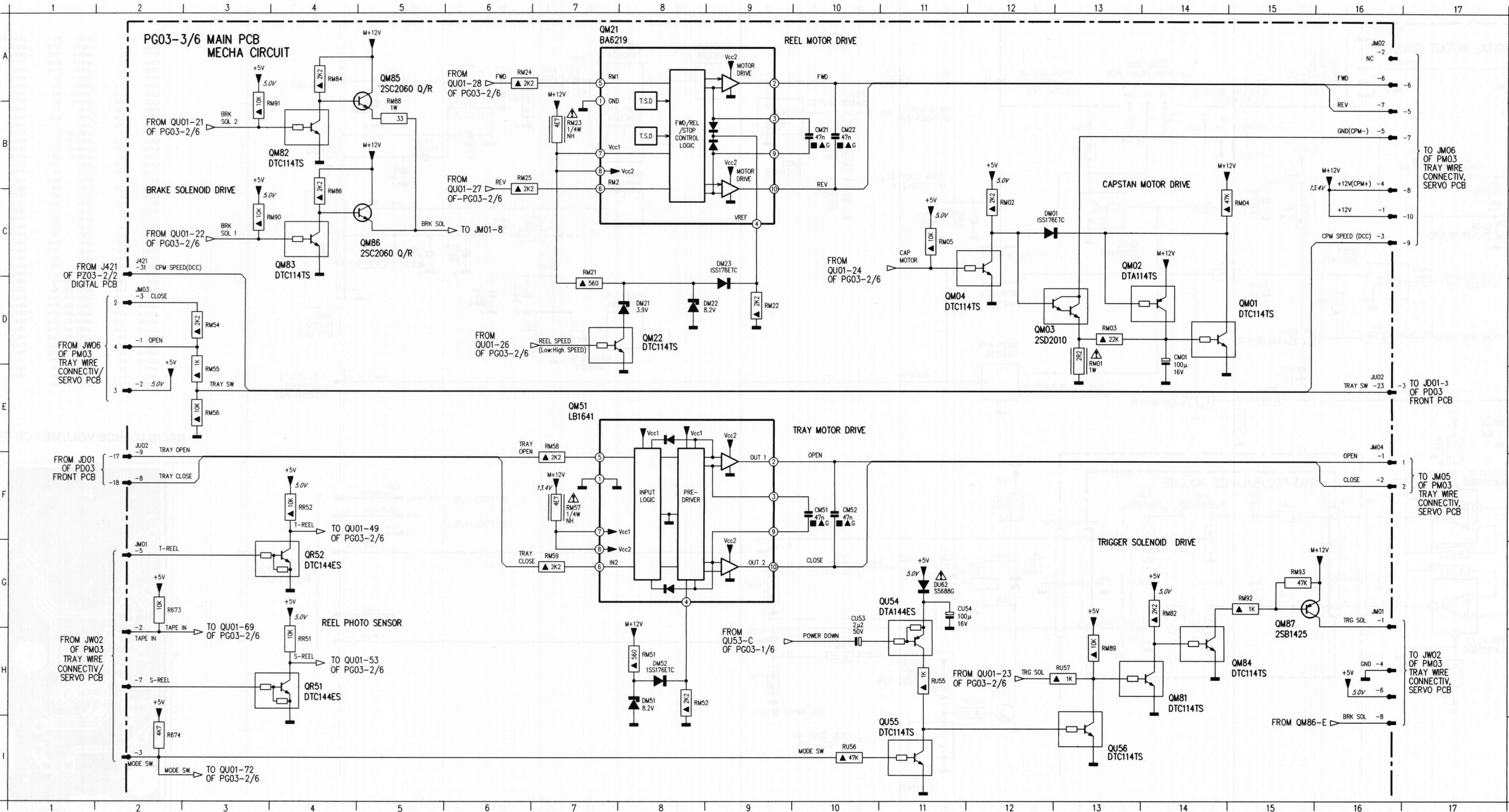
WIRING DIAGRAM



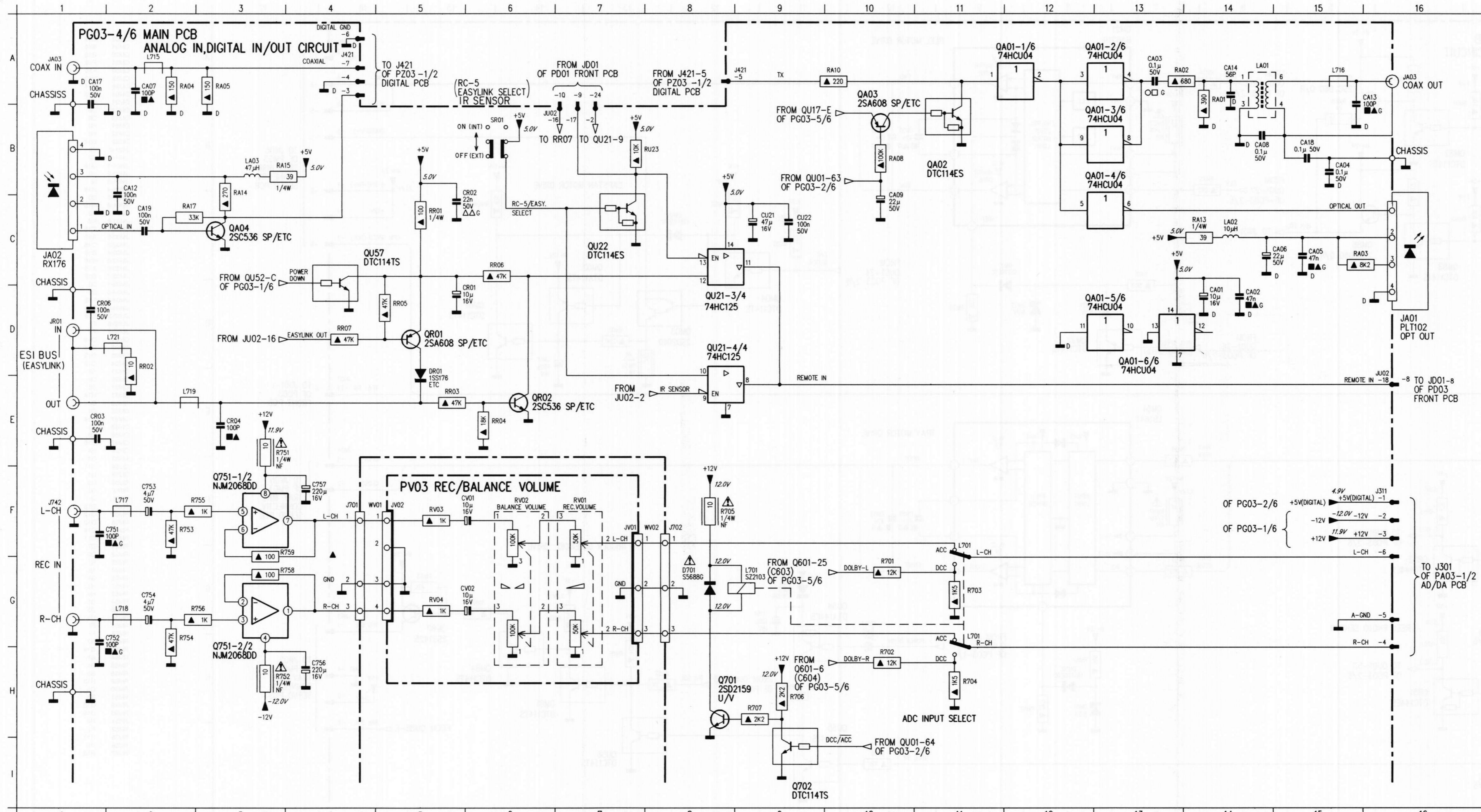
	Carbon film	0.125 W or 0.2 W	70°C	5%
	Carbon film	0.25 W or 0.33 W	70°C	5%
	Metal film	0.25 W or 0.33 W	70°C	5%
	Carbon film	0.5 W	70°C	5%
	Carbon film	0.67 W	70°C	5%
	Carbon film	1 W or 1.15 W	70°C	5%
(C) Chip component				
	Ceramic plate	Tuning ≤ 120 pF NP.0	2%	
	Others		-20/+80%	
	Polyester flat foil		10%	
	Metalized polyester flat film		10%	
	Polyester flat foil small size (Mylar)		10%	
	Polystyrene film/foil		1%	
	Tubular ceramic			
	Miniature single			
	Subminiature tantalum		± 20%	



C801	B12	J811	B9
C802	C12	J812	B7
C803	C11	J813	B6
C804	F12	J821	B10
C806	H11	J851	C1
C809	E16	J851	H1
C811	D12	J871	B12
C812	B18	J872	D12
C813	C18	J873	B12
C822	B7	J874	D12
C823	C7	JU02-15	F19
C824	D6	JU02-3	F19
C825	D6	JU02-4	F19
C826	C7	JU02-5	F19
C827	E7	JU02-6	F19
C841	G17	L801	B5
C842	I17	L801	G6
C851	C2	L802	C3
C851	I2	L802	H3
C852	C2	Q806	A18
C852	H2	Q807	C18
C853	C2	Q809	A16
C853	H2	Q810	B16
C861	C4	Q811	I16
C861	H4	Q812	G16
C862	C4	Q843	J17
C862	H4	Q871	B13
C871	B13	Q872	C13
C872	B14	Q873	F13
C873	C13	Q874	D13
C874	C14	QU32	J16
C875	F13	QU52	J12
C876	F14	QU53	K12
C877	D13	QU61	G14
C878	D14	QU62	G13
CU51	J12	QU63	H12
CU52	K11	QU64	E18
D801	B8	QU65	E17
D802	B8	RU01	B10
D803	B8	RU02	C10
D804	B8	RU03	C10
D805	B8	RU04	F11
D806	B8	RU05	D11
D807	C8	RU06	F11
D808	C8	RU07	G14
D809	C8	RU08	H14
D810	C8	RU09	H14
D811	D8	RU10	A17
D812	D8	RU11	A18
D815	D8	RU12	C18
D816	D8	RU13	C17
D817	G14	RU14	J10
D818	B18	RU16	A17
D819	C18	RU42	H16
D820	D8	RU71	A13
D821	D8	RU72	E13
D822	D11	RU73	D14
D823	B18	RU51	I12
D824	C18	RU54	K10
D828	H16	RU53	J13
D871	A13	RU61	H12
D872	E13	RU62	H12
D873	D13	RU63	D18
DU51	J12	RU71	J16
DU53	J11	S851	D2
DU54	E8	S851	I2
DU55	E8	S851	I2
DU61	H13	W001	C1
F801	C2	W803	E2
F801	H2	W803	H4
J091	H6		
J421-24	G19		
J421-30	I19		
J803	C4		
J803	H4		

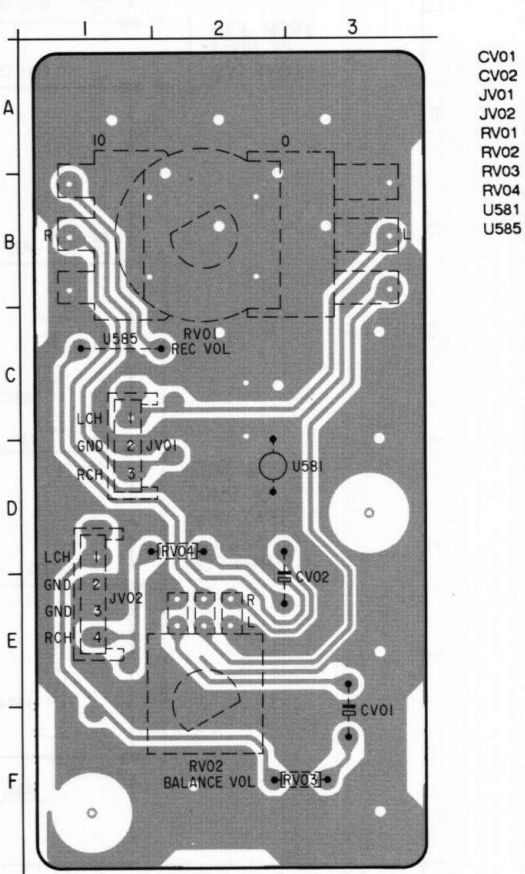


CM01	D14
CM21	B10
CM22	B10
CM51	F10
CM52	F10
CU53	H10
CU54	G11
DM01	C12
DM21	D8
DM22	D8
DM23	D8
DM51	H8
DM52	H8
DU62	G11
J421-2	E2
J421-31	C2
JM01-1	G16
JM01-2	H2
JM01-3	I2
JM01-4	H16
JM01-5	G2
JM01-6	H16
JM01-7	H2
JM01-8	I16
JM02-1	C16
JM02-2	A16
JM02-3	C16
JM02-4	B16
JM02-5	B16
JM02-6	A16
JM02-7	B16
JM03-1	D2
JM03-1	F16
JM04-1	F16
JM04-2	F16
JU02-23	E16
JU02-6	F2
JU02-9	F2
QM01	D14
QM02	D14
QM03	D13
QM04	C12
QM21	A8
QM22	D8
QM51	E8
QM81	H14
QM82	B4
QM83	C4
QM84	H14
QM85	A5
QM86	C5
QM87	G15
QR51	H4
QR52	G4
QU54	H11
QU55	I11
QU56	I13
R673	G2
R674	I2
RM01	D13
RM02	C12
RM03	D13
RM04	C14
RM05	C11
RM21	D7
RM22	D9
RM23	B7
RM24	A6
RM25	B6
RM51	H8
RM52	H8
RM54	D3
RM55	D3
RM56	D3
RM57	F7
RM58	F7
RM59	G14
RM82	G14
RM84	A4
RM86	B4
RM88	B5
RM89	H13
RM90	C3
RM91	B3
RM92	G15
RM93	G15
RR51	H4
RR52	F4
RU55	H11
RU56	I10
RU57	H13

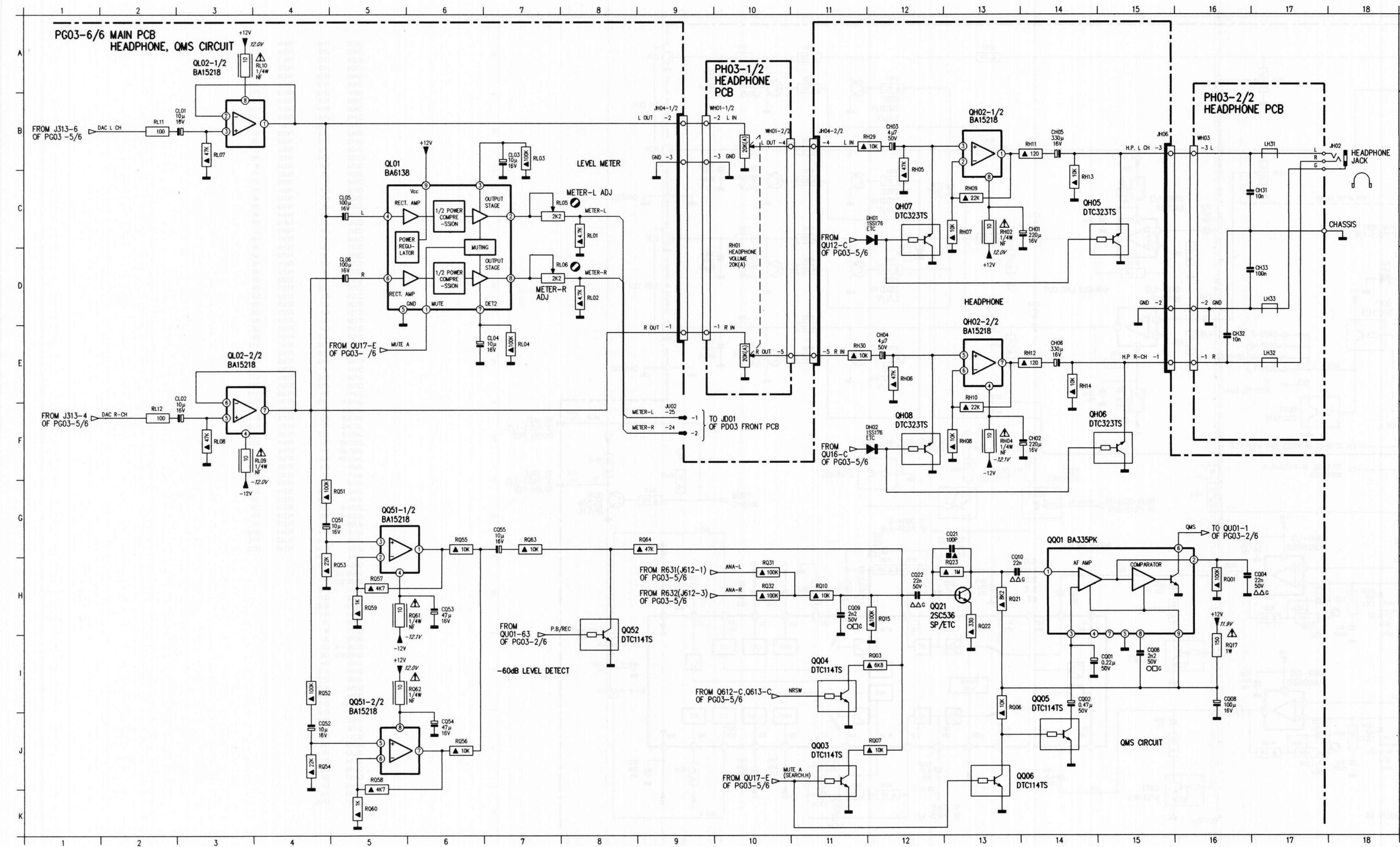


C751	F1	J742	F1	QU21-4/4	E8
C752	G1	JA01-1	C16	QU22	C7
C753	F2	JA01-2	C18	QU27	C4
C754	G2	JA01-3	C16	R701	G10
C755	H4	JA01-4	D16	R702	H10
C757	F4	JA02-1	C1	R703	G11
CA01	D14	JA02-2	C1	R704	H11
CA02	D14	JA02-3	B1	R705	F8
CA03	A13	JA02-4	B1	R706	H9
CA04	B15	JA03	A1	R707	H9
CA05	C15	JA03	A16	R751	E3
CA06	C14	JR01	D1	R752	H3
CA07	A2	JU02-16	B7	R753	F2
CA08	B10	JU02-17	B7	R754	G2
CA09	C10	JU02-18	E16	R755	F3
CA12	B2	JU02-2	F7	R756	G3
CA13	B15	JV01	B7	R758	G3
CA14	A14	JV02	F5	R759	F3
CA17	A1	L701	G11	RA01	A14
CA18	B15	L701	G9	RA02	A13
CA19	C2	L715	A2	RA03	C15
CR01	D5	L716	A15	RA04	A3
CR02	C5	L717	F2	RA05	A3
CR03	E1	L718	G2	RA08	B10
CR04	E3	L719	E2	RA10	A10
CR06	D1	L721	D2	RA13	C14
CU22	C9	LA02	C14	RA15	B3
CV01	F6	LA03	B3	RA17	C2
CV02	G6	Q701	H8	RF01	C5
D701	G8	Q702	I9	RF02	D2
DR01	E5	Q751-1/2	F3	RF03	E5
J311-1	F16	Q751-2/2	G3	RF04	E6
J311-2	F16	QA01-1/6	A12	RF05	D5
J311-3	F16	QA01-2/6	A13	RF06	C6
J311-4	G16	QA01-3/6	B13	RF07	D4
J311-5	G16	QA01-4/6	C13	RU23	B7
J311-6	F16	QA01-5/6	D13	RV01	F7
J421-3	A4	QA01-6/6	D13	RV02	F6
J421-4	A4	QA02	B11	RV03	F5
J421-5	A8	QA03	B10	RV04	G5
J421-6	A4	QA04	C3	SR01	B6
J421-7	A4	QR01	D5	WV01	F4
J701	F4	QR02	E6	WV02	F8
J702	F8	QU21-3/4	C8		

REC/BALANCE VOLUME PCB (PV03)

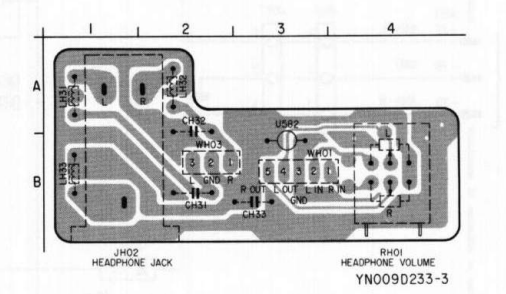


CV01	F3
CV02	E2
JV01	D1
JV02	E1
RV01	C2
RV02	F2
RV03	D2
RV04	D2
U581	D2
U585	C1

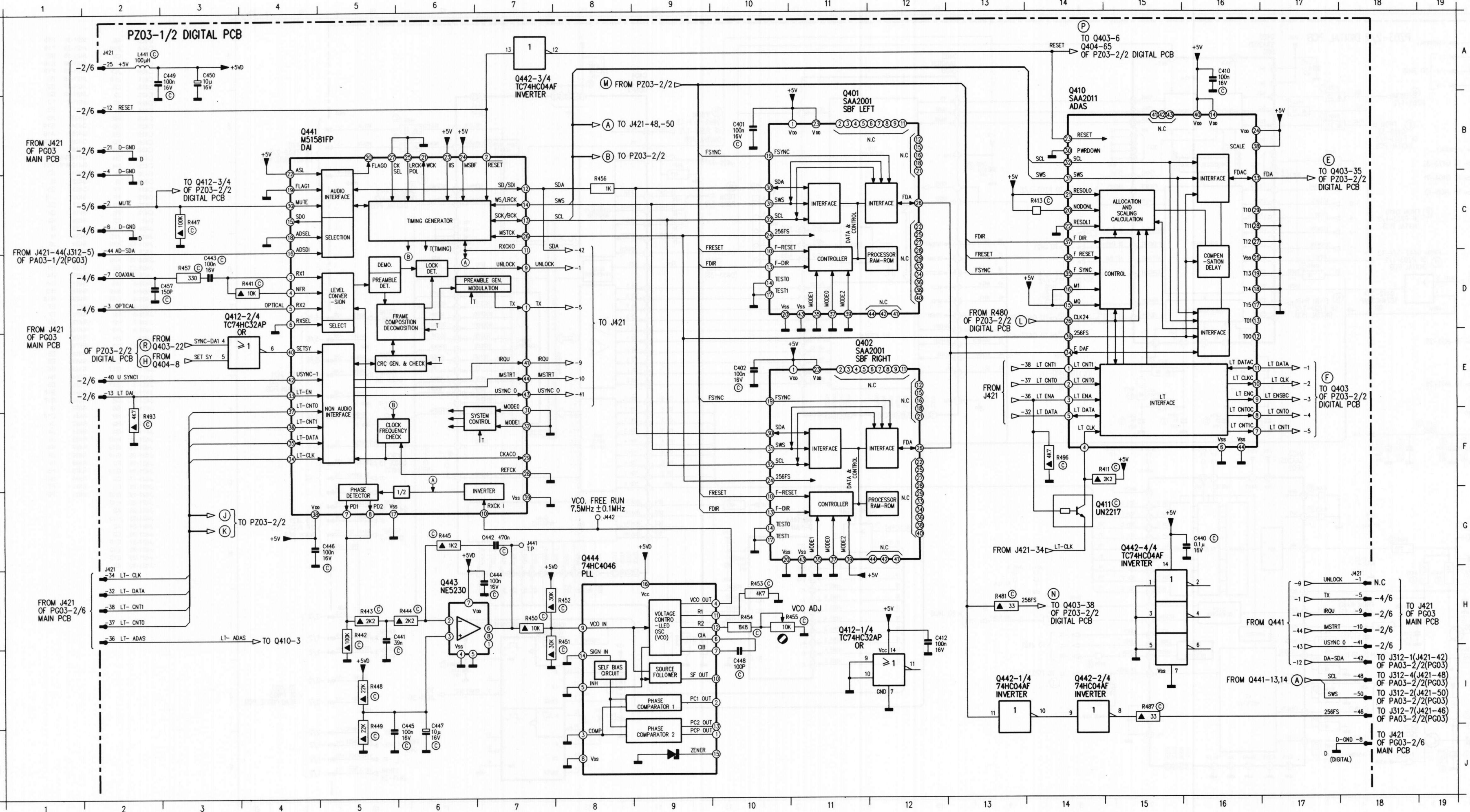


CH01	C14	LH32	E17	RL04	E7
CH02	F14	LH33	D17	RL05	C7
CH03	B12	QH02-1/2	B13	RL06	D7
CH04	E12	QH02-2/2	E13	RL07	B3
CH05	B14	QH05	C15	RL08	F3
CH06	E14	QH06	F15	RL09	F3
CH31	C16	QH07	C12	RL10	A3
CH32	E16	QH08	F12	RL11	B2
CH33	D16	QL01	C5	RL12	F2
CL01	B3	QL02-1/2	B3	RQ01	H16
CL02	F3	QL02-2/2	F3	RQ03	I12
CL03	B7	QQ01	H14	RQ06	I13
CL04	E6	QQ03	J11	RQ07	J12
CL05	C5	QQ04	I11	RQ10	H11
CL06	D5	QQ05	J14	RQ15	H12
CO01	I14	QQ06	J13	RQ17	I16
CO02	I14	QQ21	H13	RQ21	H13
CO04	H16	QQ51-1/2	G5	RQ22	H13
CO06	I15	QQ51-2/2	J5	RQ23	H13
CO08	I16	QO52	H8	RQ31	H10
CO09	H11	RH01	B10	RQ32	H10
CO10	H13	RH02	C13	RQ51	G4
CO21	G13	RH04	F13	RQ52	I4
CO22	H12	RH05	B12	RQ53	H4
CO51	G4	RH06	E12	RQ54	J4
CO52	J4	RH07	C13	RQ55	G6
CO53	H6	RH08	F13	RQ56	J6
CO54	J6	RH09	C13	RQ57	H5
CO55	G7	RH10	F13	RQ58	K5
DH01	C12	RH11	B14	RQ59	H5
DH02	F12	RH12	E14	RQ60	K5
JH02	B18	RH13	C14	RQ61	H5
JH04	B9	RH14	E14	RQ62	I5
JH06	B15	RH29	B12	RQ63	G7
JH06	D15	RH30	E11	RQ64	G9
JU02-24	F9	RL01	C8	WH01	B10
JU02-25	F9	RL02	D8	WH03	B16
LH31	B17	RL03	B7	WH03	D16

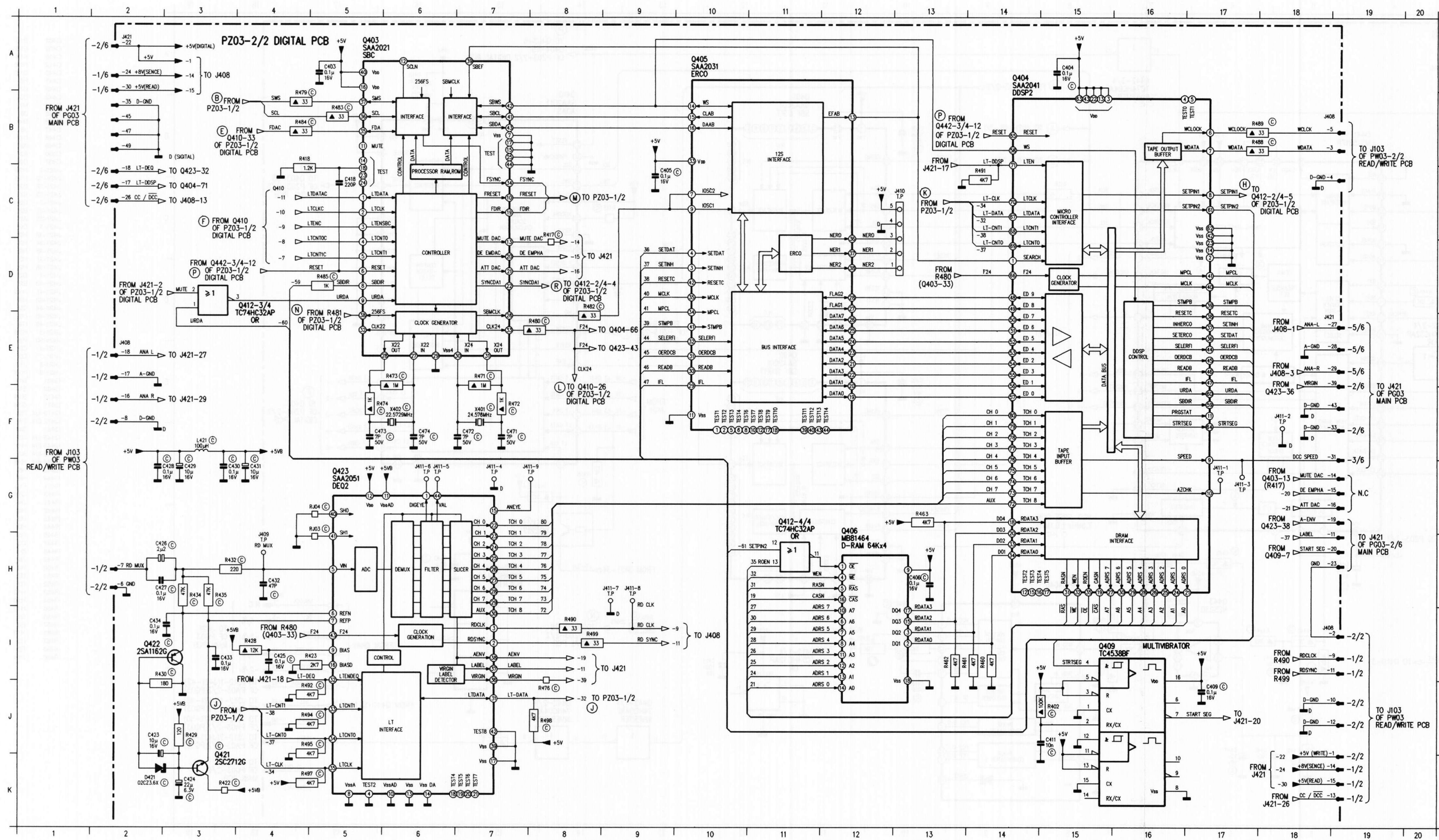
HEADPHONE PCB (PH03)



CH31	B2
CH32	A2
CH33	B3
JH02	B1
LH31	A1
LH32	A2
LH33	B1
RH01	B4
U582	B3
WH01	B3
WH03	B2

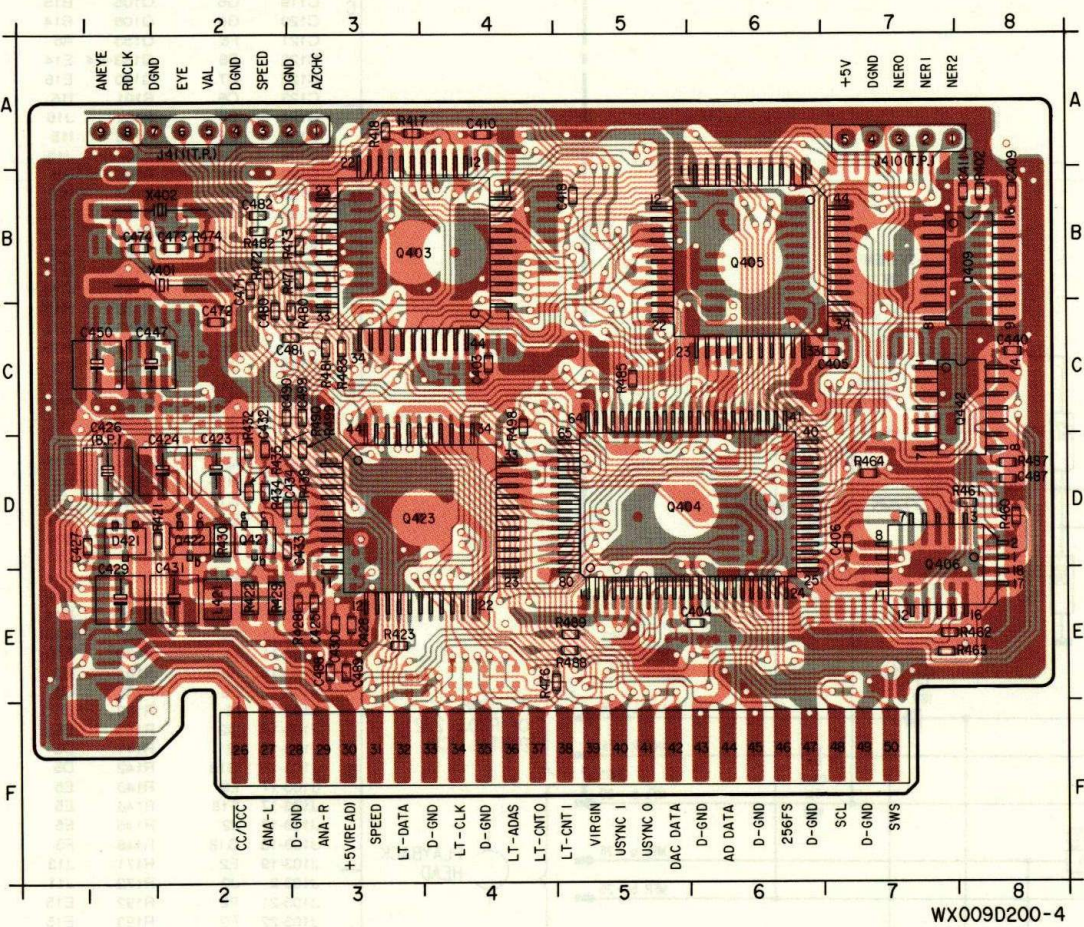


- C401 B10
- C402 E10
- C410 A16
- C412 H12
- C440 G16
- C441 H5
- C442 G7
- C443 D3
- C444 H7
- C445 J5
- C446 G4
- C447 J6
- C448 H10
- C449 A2
- C450 A3
- C457 D2
- J421-1 H18
- J421-10 H18
- J421-12 B2
- J421-13 E2
- J421-2 C2
- J421-21 B2
- J421-25 A2
- J421-3 D2
- J421-32 H2
- J421-34 H2
- J421-36 H2
- J421-37 H2
- J421-38 H2
- J421-4 B2
- J421-40 E2
- J421-41 H18
- J421-42 H18
- J421-44 C2
- J421-46 H18
- J421-48 H18
- J421-5 H18
- J421-50 H18
- J421-6 C2
- J421-7 D2
- J421-8 J18
- J421-9 H18
- Q401 B11
- Q402 E11
- Q410 B14
- Q411 G14
- Q412-1/4 I12
- Q412-2/4 E4
- Q441 B4
- Q442-1/4 I14
- Q442-2/4 A7
- Q442-4/4 H15
- Q443 H6
- Q444 H8
- R411 F14
- R413 C14
- R441 D4
- R442 H5
- R443 H5
- R444 H6
- R445 G6
- R447 C3
- R448 I5
- R449 J5
- R450 H7
- R451 H7
- R452 H7
- R453 H10
- R454 H10
- R455 H10
- R456 C8
- R457 D3
- R481 H13
- R487 I15
- R493 F2
- R496 F14



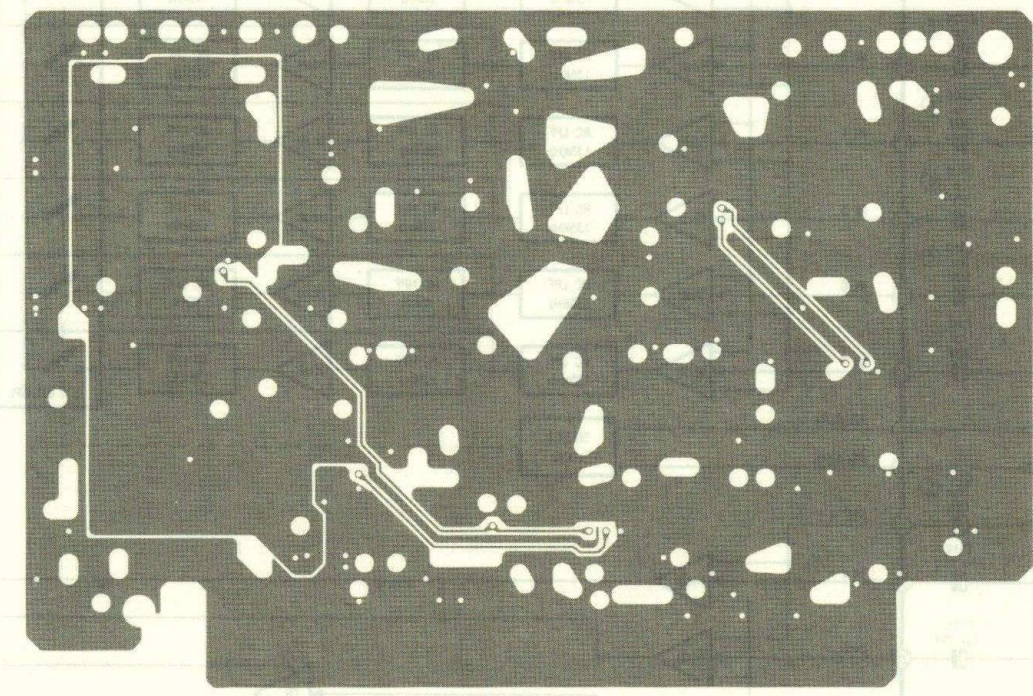
C403	A5	J421-31	F19
C404	A15	J421-33	F19
C405	C9	J421-35	B2
C406	H13	J421-39	E19
C409	J17	J421-43	F19
C411	J15	J421-45	B2
C418	C5	J421-47	B2
C423	J2	J421-8	F2
C424	K3	J421-8	F2
C425	I4	L421	F3
C426	H2	Q403	A5
C427	H2	Q404	B14
C428	G2	Q405	A10
C429	G3	Q406	H12
C430	G3	Q409	I16
C431	G4	Q412-3/4	D3
C432	H4	Q412-4/4	H11
C433	I3	Q421	K3
C434	I3	Q422	I3
C471	F7	Q423	G5
C472	F7	R402	J15
C473	F5	R417	D8
C474	F6	R418	C4
D421	K2	R422	K3
J408-1	K19	R423	I5
J408-10	J19	R428	I4
J408-13	K19	R429	J3
J408-14	K19	R432	H3
J408-15	K19	R434	H3
J408-17	E2	R435	H3
J408-18	E2	R460	I14
J408-2	I19	R461	I14
J408-3	B19	R462	I13
J408-4	C19	R463	G13
J408-5	B19	R471	E7
J408-6	H2	R472	F7
J408-7	H2	R473	E6
J408-9	I19	R474	F5
J409	H4	R476	I8
J409-11	I19	R479	B4
J409-12	J19	R480	E8
J410	C13	R482	E8
J411-1	G17	R483	B5
J411-2	F18	R484	B4
J411-3	G17	R485	D5
J411-4	G7	R488	B17
J411-5	G6	R489	B17
J411-6	H8	R490	I8
J411-7	H9	R491	J4
J411-8	H8	R492	J4
J411-9	G8	R494	J4
J421-11	H19	R495	J4
J421-14	G19	R497	K4
J421-15	G19	R498	J8
J421-16	F2	R499	I8
J421-17	G19	RJ03	H5
J421-18	C2	RJ04	G5
J421-19	G19	X401	F7
J421-20	H19	X402	F6
J421-22	A2		
J421-23	H19		
J421-24	A2		
J421-26	C2		
J421-27	E19		
J421-28	E19		
J421-29	E19		
J421-30	A2		

DIGITAL PCB A SIDE (PZ03)

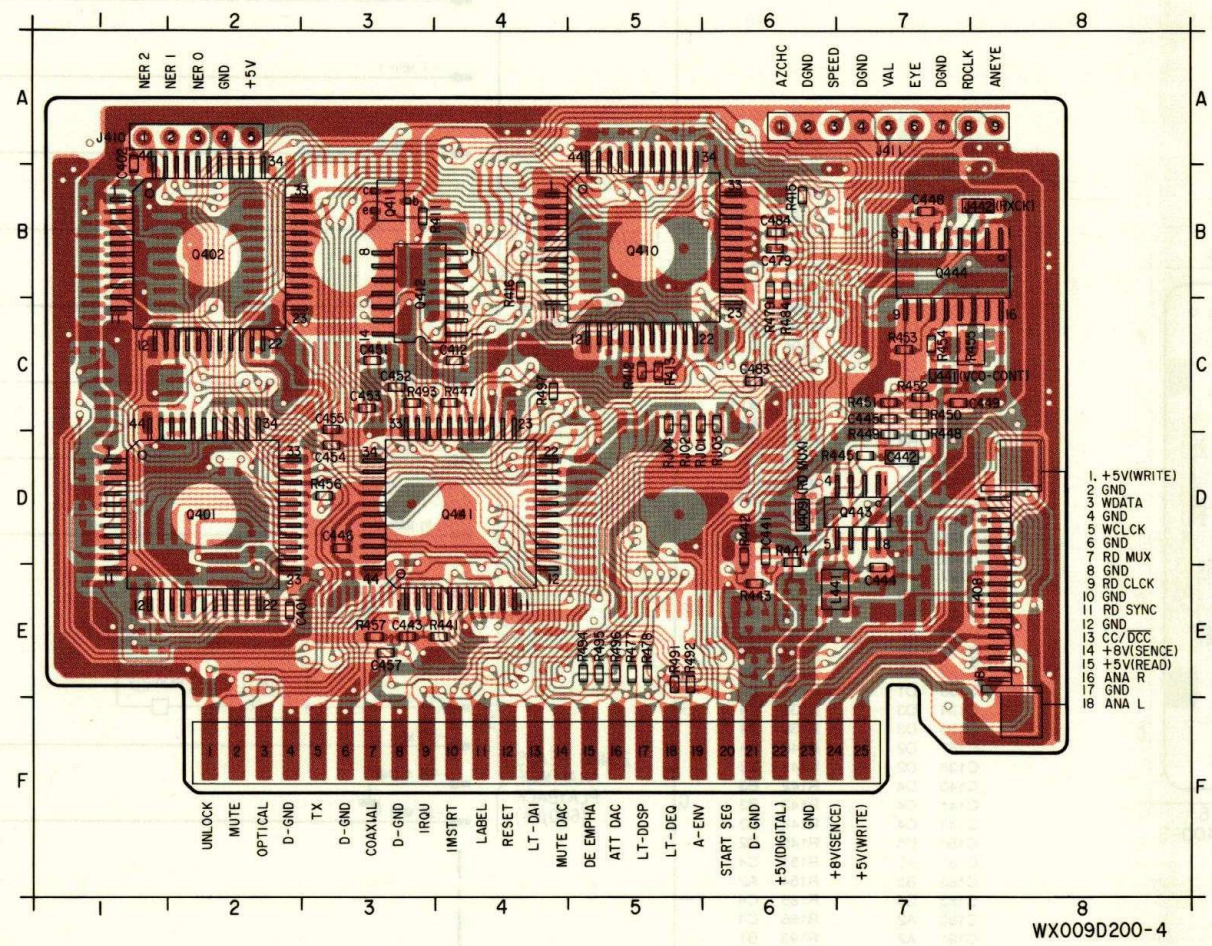


C403	C4	Q406	D7
C404	E6	Q409	B8
C405	C7	Q421	D2
C406	D7	Q422	D2
C409	B8	Q423	D3
C410	A4	Q442	C8
C411	B8	R402	B8
C418	B5	R417	A3
C423	D2	R418	A3
C424	D2	R421	D2
C425	E3	R422	E2
C426	D1	R423	E3
C427	D1	R428	E3
C428	E3	R429	E2
C429	E1	R430	D2
C430	E3	R432	D2
C431	E2	R434	D2
C432	D2	R435	D2
C433	D2	R438	D3
C434	D2	R460	D8
C440	C8	R461	D8
C447	C1	R462	E7
C450	C1	R463	E7
C471	B2	R464	D7
C472	C2	R471	B3
C473	B2	R472	B2
C474	B1	R473	B3
C480	C2	R474	B2
C481	C3	R476	E5
C482	B2	R480	C3
C487	D8	R481	C3
C488	E3	R482	B2
C489	E3	R483	C3
C490	C2	R485	C5
C499	C3	R487	D8
D421	D1	R488	E5
J410	A7	R489	E5
J411	A2	R490	D2
L421	E2	R498	C4
Q403	B3	R499	D3
Q404	D5	X401	B2
Q405	B6	X402	B2

MIDDLE LAYER PATTERN

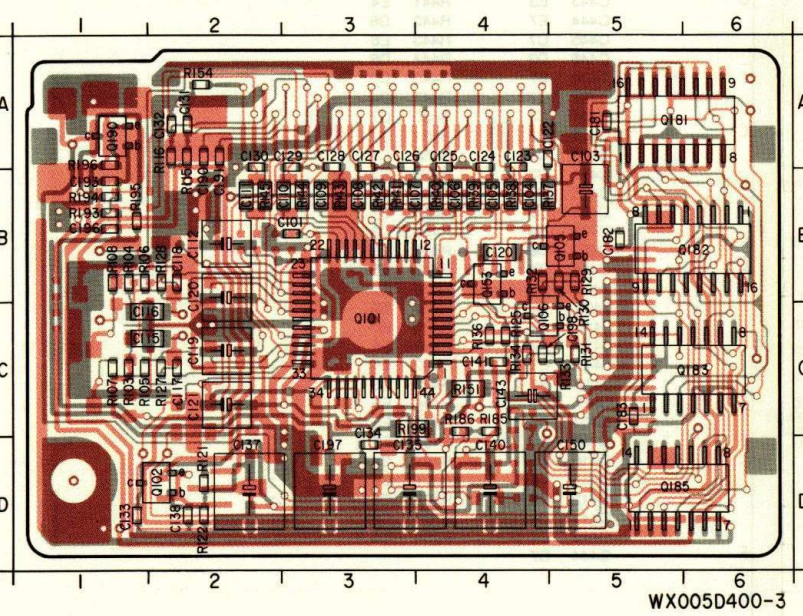


DIGITAL PCB B SIDE (PZ03)



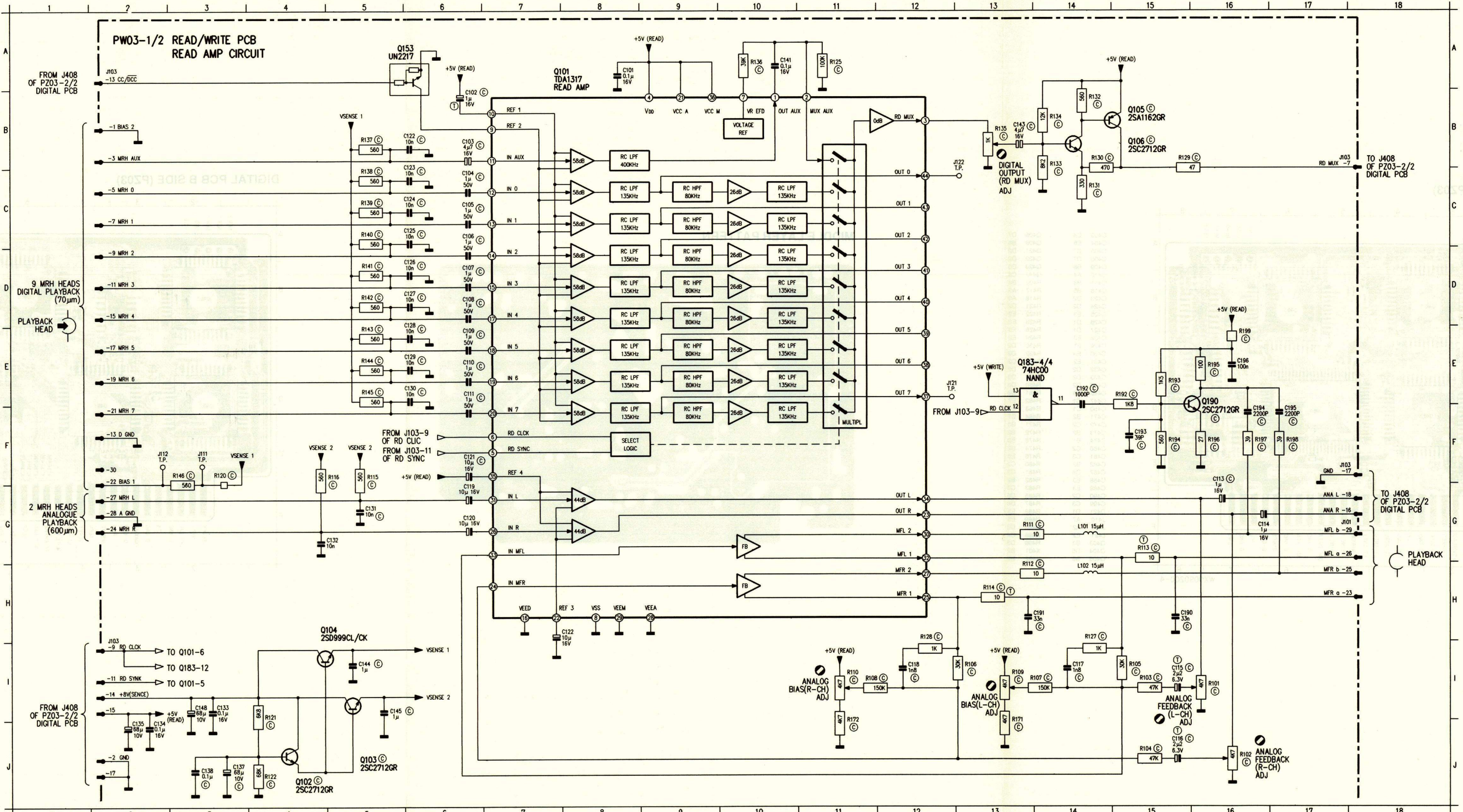
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C402	A1	R412	C5
C412	C4	R413	C5
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C442	D7	R416	B4
C443	E3	R441	E4
C444	E7	R442	D6
C445	C7	R443	E6
C446	D3	R444	D6
C448	B7	R445	D7
C449	C7	R447	C4
C451	C3	R450	C7
C452	C3	R451	C7
C453	C3	R452	C7
C454	D3	R453	C7
C455	C3	R454	C7
C457	E3	R455	C7
C479	B6	R456	D3
C483	C6	R457	E3
C484	B6	R477	E5
J408	E8	R478	E5
J409	D6	R479	B6
J410	A2	R484	B6
J411	A7	R491	E5
J441	C7	R492	E5
J442	B6	R493	C3
L441	E8	R494	E5
Q401	D2	R495	E5
Q402	B2	R496	E5
Q410	B5	R497	C4
Q411	B3	RJ01	C6
Q412	B3	RJ02	C5
Q441	D4	RJ03	C6
Q443	D7	RJ04	C5
Q444	B7		

READ WRITE PCB A SIDE (PW03)

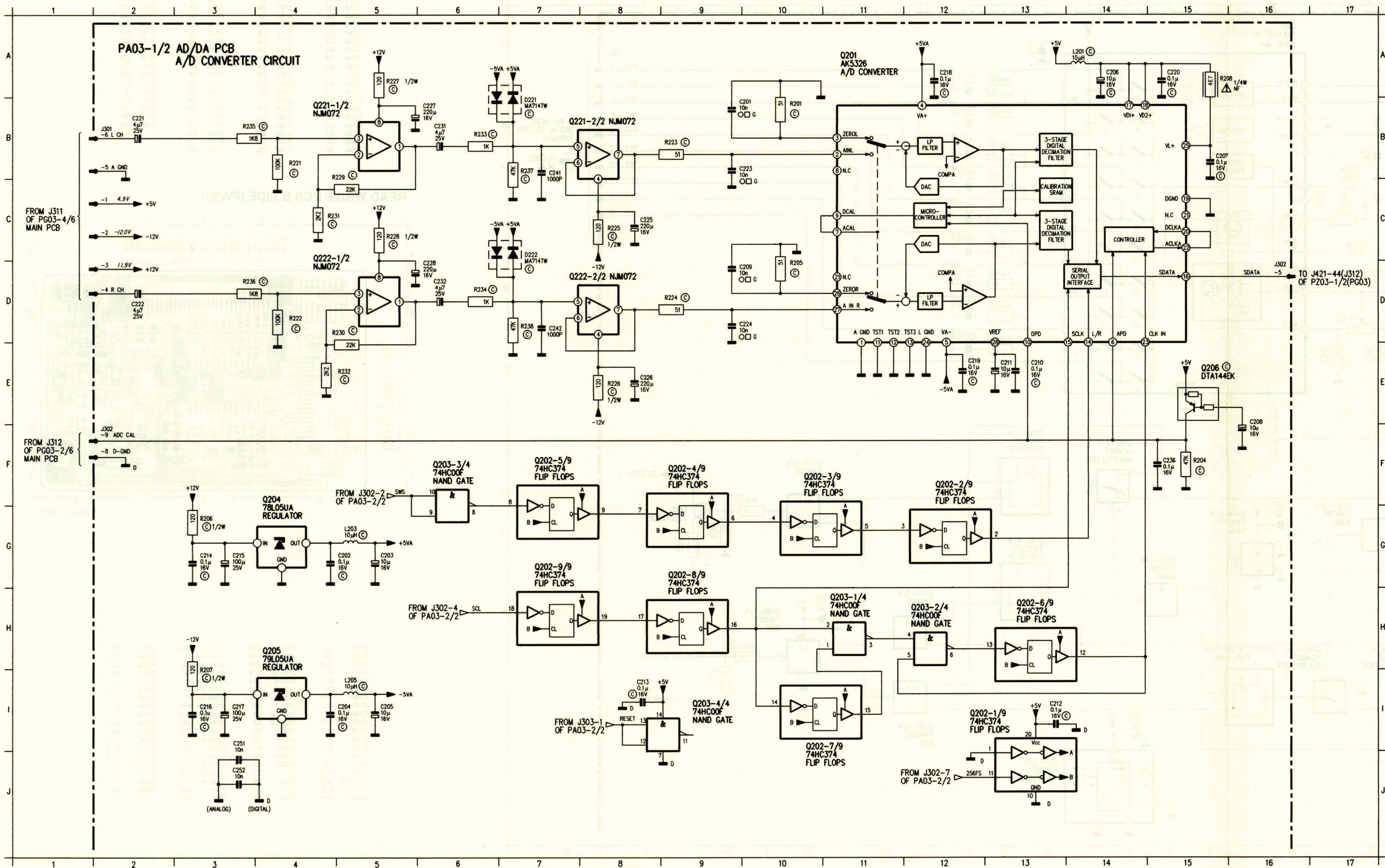


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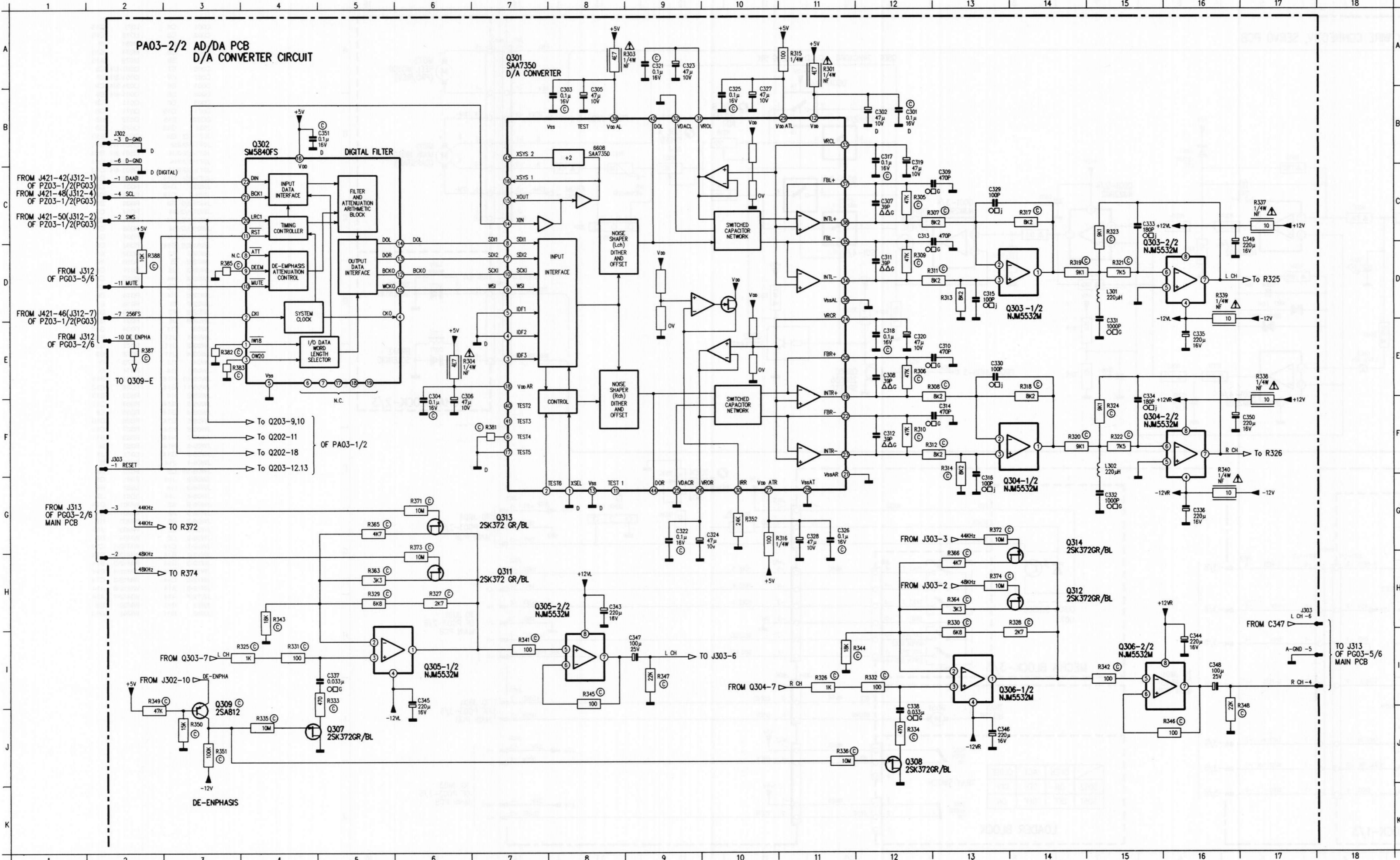
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- C111 B2
- C112 B2
- C115 C1
- C116 C1
- C117 C2
- C118 B2
- C119 C2
- C120 B2
- C120 B4
- C121 C2
- C122 A4
- C123 A4
- C124 A4
- C125 A4
- C126 A3
- C127 A3
- C128 A3
- C129 A3
- C130 A2
- C131 A2
- C132 A2
- C133 D1
- C134 D3
- C135 D3
- C137 D2
- C138 D2
- C140 D4
- C141 C4
- C143 C4
- C144 C4
- C150 D5
- C181 A5
- C182 B5
- C183 C5
- C190 A2
- C191 A2
- C193 B1
- C196 B1
- C197 D3
- C198 C4
- Q101 C3
- Q102 D2
- Q105 C4
- Q106 C4
- Q153 B4
- Q181 A5
- Q182 B6
- Q183 C6
- Q185 D5
- Q190 A1
- R103 C1
- R104 B1
- R105 C1
- R106 B1
- R107 C1
- R108 B1
- R115 A2
- R116 A2
- R121 D2
- R122 D2
- R125 C4
- R127 C2
- R128 B2
- R130 B5
- R131 C5
- R132 B4
- R133 C4
- R134 C4
- R136 C4
- R137 B4
- R138 B4
- R139 B4
- R140 B4
- R141 B3
- R142 B3
- R143 B3
- R144 B3
- R145 B2
- R151 C4
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- R185 C4
- R186 C4
- R193 B1
- R194 B1
- R195 B1
- R196 A1
- R199 C3



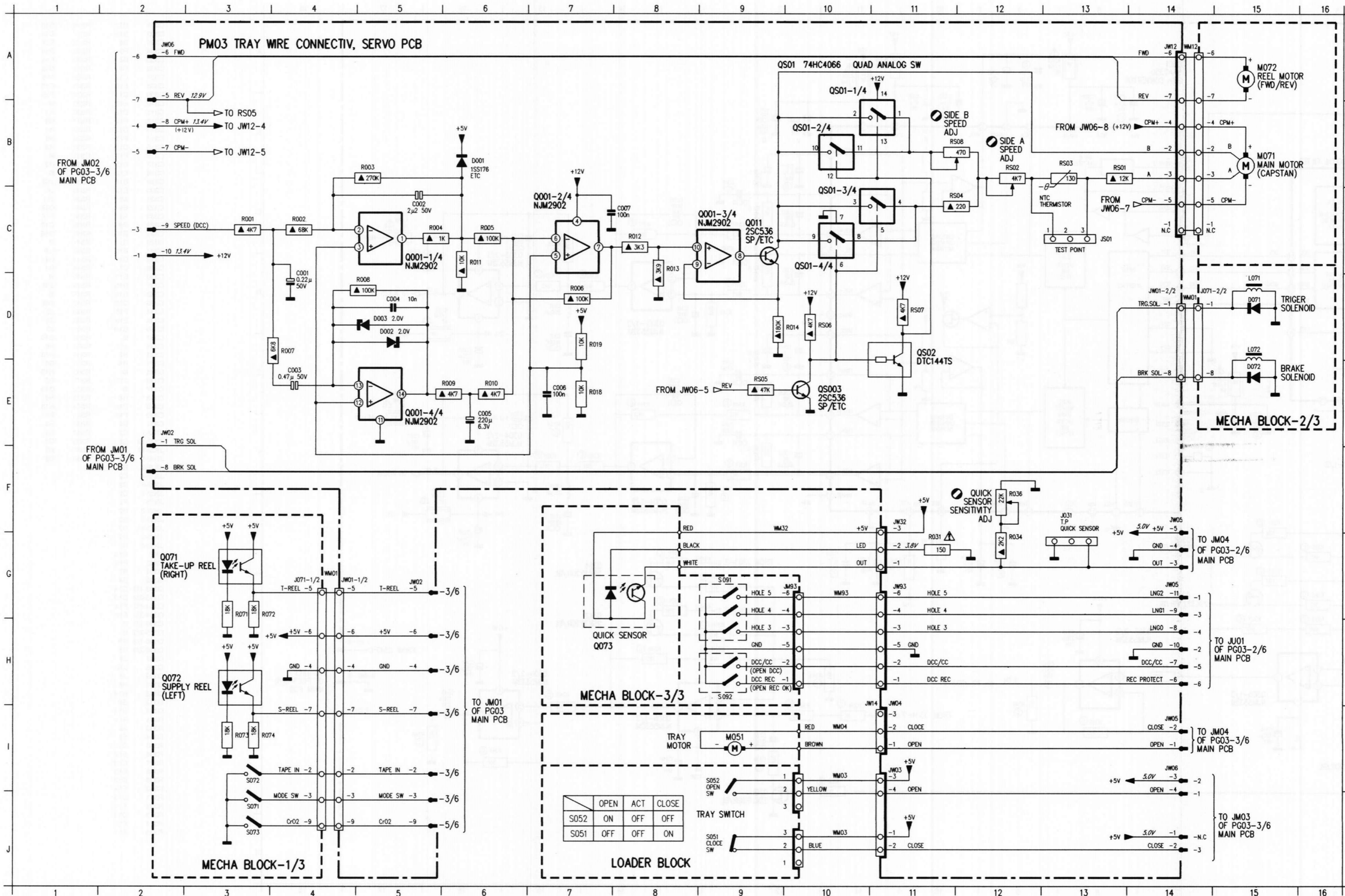
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- C110 E6
- C111 E6
- C113 G16
- C114 G16
- C115 I15
- C116 J15
- C117 I14
- C118 I12
- C119 G6
- C120 G6
- C121 F6
- C122 B6
- C123 C6
- C124 C6
- C125 C6
- C126 C6
- C127 D6
- C128 E6
- C129 E6
- C130 E6
- C131 G5
- C132 G4
- C133 I3
- C134 J2
- C135 J2
- C137 J3
- C138 J3
- C141 A10
- C143 B13
- C144 I5
- C145 I5
- C148 I3
- C190 H15
- C191 H13
- C192 E14
- C193 F15
- C194 F16
- C195 F17
- C196 E16
- J103-1 B2
- J103-11 D2
- J103-11 I2
- J103-13 A2
- J103-13 F2
- J103-14 I2
- J103-15 I2
- J103-16 G18
- J103-17 E2
- J103-17 F18
- J103-17 J2
- J103-18 G18
- J103-19 E2
- J103-2 F2
- J103-22 J2
- J103-23 H18
- J103-24 G2
- J103-25 H18
- J103-26 H18
- J103-27 G2
- J103-28 G2
- J103-29 G18
- J103-3 B2
- J103-30 C2
- J103-5 F2
- J103-7 B18
- J103-7 C2
- J103-9 D2
- J103-9 I2
- J111 F3
- J112 F2
- J121 E12
- J122 C13
- L101 G14
- L102 H14
- Q101 B7
- Q102 J4
- Q103 I5
- Q104 I4
- Q105 B15
- Q106 B14
- Q153 A6
- Q183-4/4 E14
- Q190 E16
- R101 I16
- R102 I16
- R103 I15
- R104 J15
- R105 I15
- R106 I13
- R107 I14
- R108 I11
- R109 I11
- R110 I11
- R111 G13
- R112 H13
- R113 G15
- R114 H13
- R115 F3
- R116 F4
- R120 F3
- R121 I4
- R122 J4
- R125 A11
- R127 I14
- R128 I12
- R129 B15
- R130 B14
- R131 C14
- R132 B14
- R133 B14
- R134 B14
- R135 B13
- R136 A10
- R137 B5
- R138 C5
- R139 C5
- R140 C5
- R141 D5
- R142 D5
- R143 E5
- R144 E5
- R145 E5
- R171 J13
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- R198 F17
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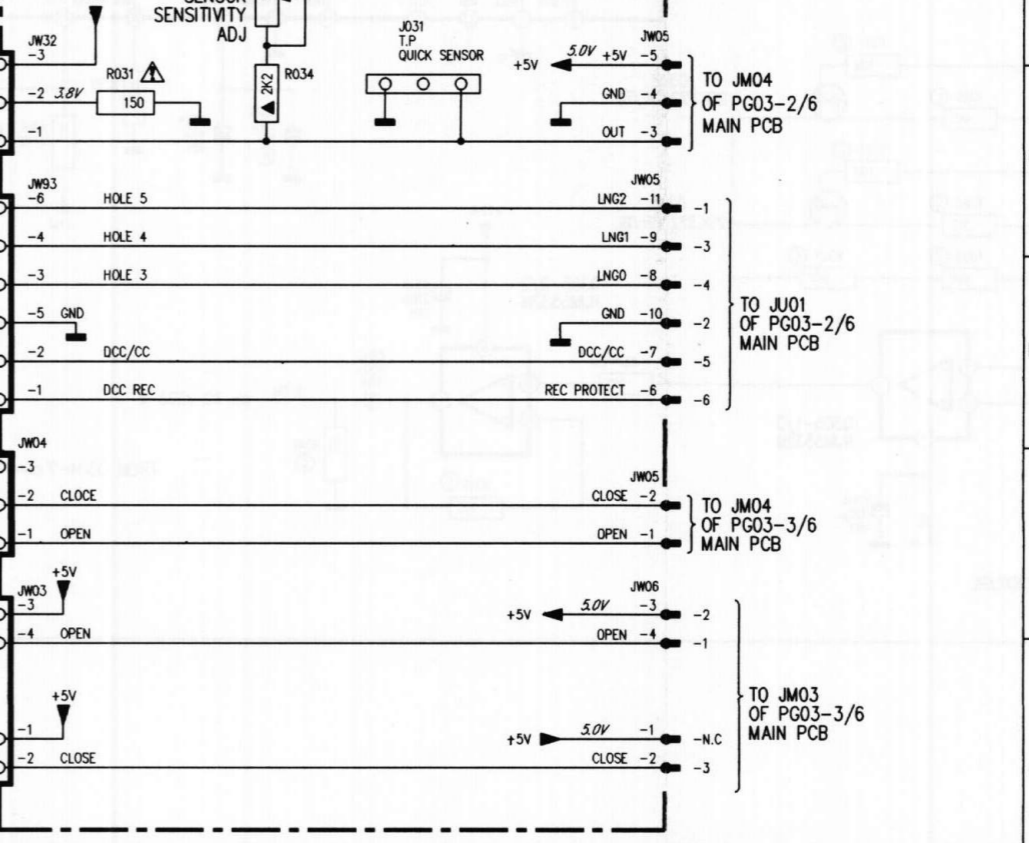
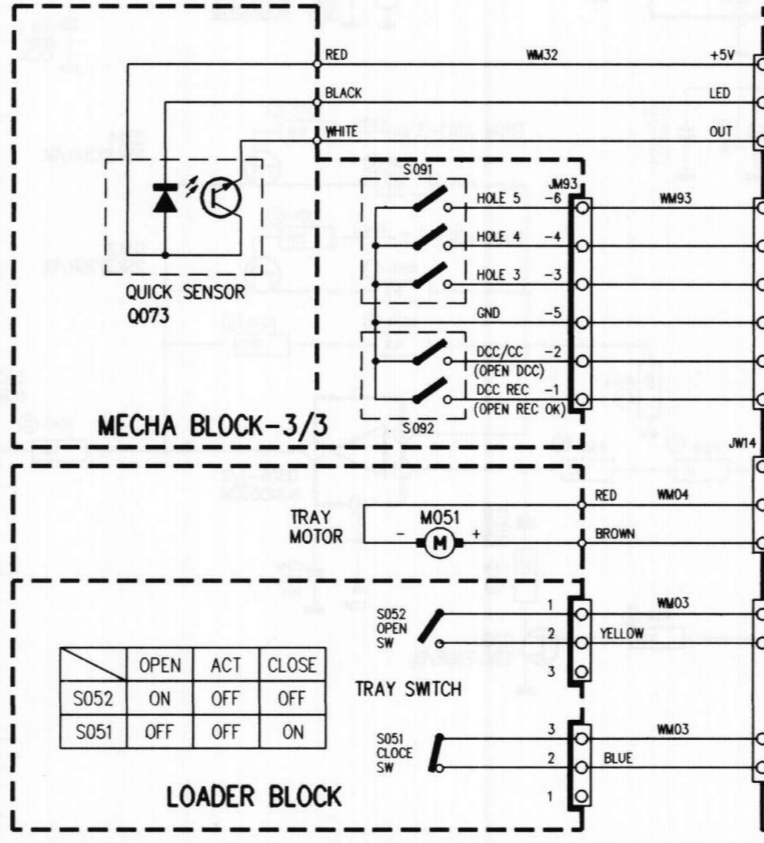
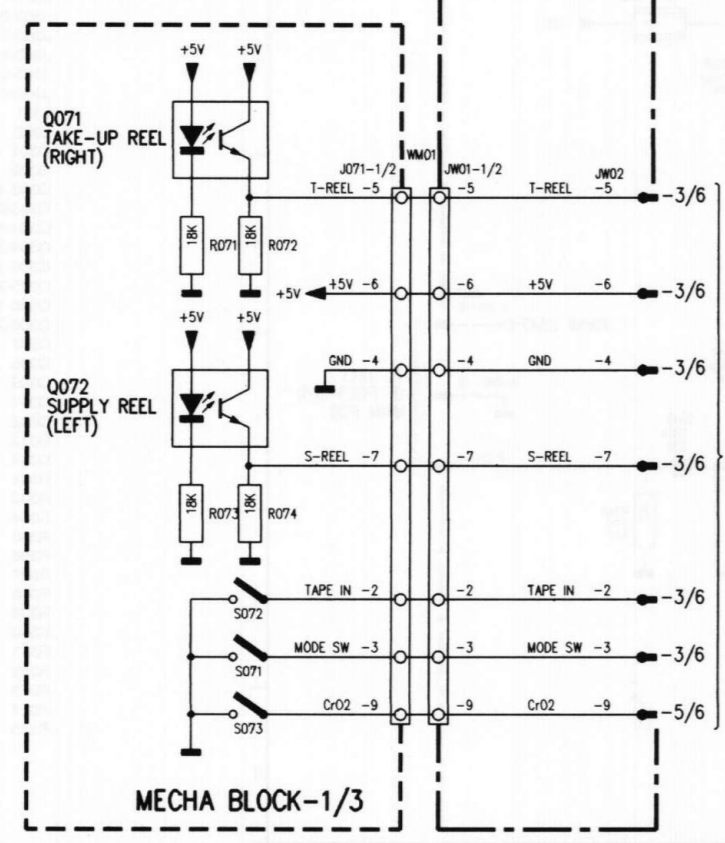
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- C208 F16
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- C210 E13
- C211 E13
- C212 I13
- C213 I8
- C214 G3
- C215 G3
- C216 I3
- C217 I3
- C218 A12
- C219 E12
- C220 A15
- C221 B2
- C222 D2
- C223 B9
- C224 D9
- C225 C8
- C226 E8
- C227 B5
- C228 D5
- C231 B6
- C232 D6
- C236 F15
- C241 B7
- C242 D7
- C251 J3
- C252 J3
- D21 B7
- D22 C7
- J301-1 C2
- J301-2 C2
- J301-3 D2
- J301-4 D2
- J301-5 B2
- J301-6 B2
- J302-5 D16
- J302-8 F2
- J302-9 F2
- L201 A14
- L203 G5
- L205 I5
- Q201 B11
- Q202-1/9 I13
- Q202-2/9 G12
- Q202-3/9 G10
- Q202-4/9 F9
- Q202-5/9 F7
- Q202-6/9 H13
- Q202-7/9 I10
- Q202-8/9 H9
- Q202-9/9 H7
- Q203-1/4 H11
- Q203-2/4 H12
- Q203-3/4 F6
- Q203-4/4 I9
- Q204 G4
- Q205 I4
- Q206 E15
- Q221-1/2 B5
- Q221-2/2 B8
- Q222-1/2 D5
- Q222-2/2 D8
- R201 B10
- R204 F15
- R205 D10
- R206 G3
- R207 I3
- R208 A15
- R221 B4
- R222 D4
- R223 B9
- R224 D9
- R225 C8
- R226 E8
- R227 A5
- R228 C5
- R229 C5
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- R233 B6
- R234 D6
- R235 B3
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- R238 D7



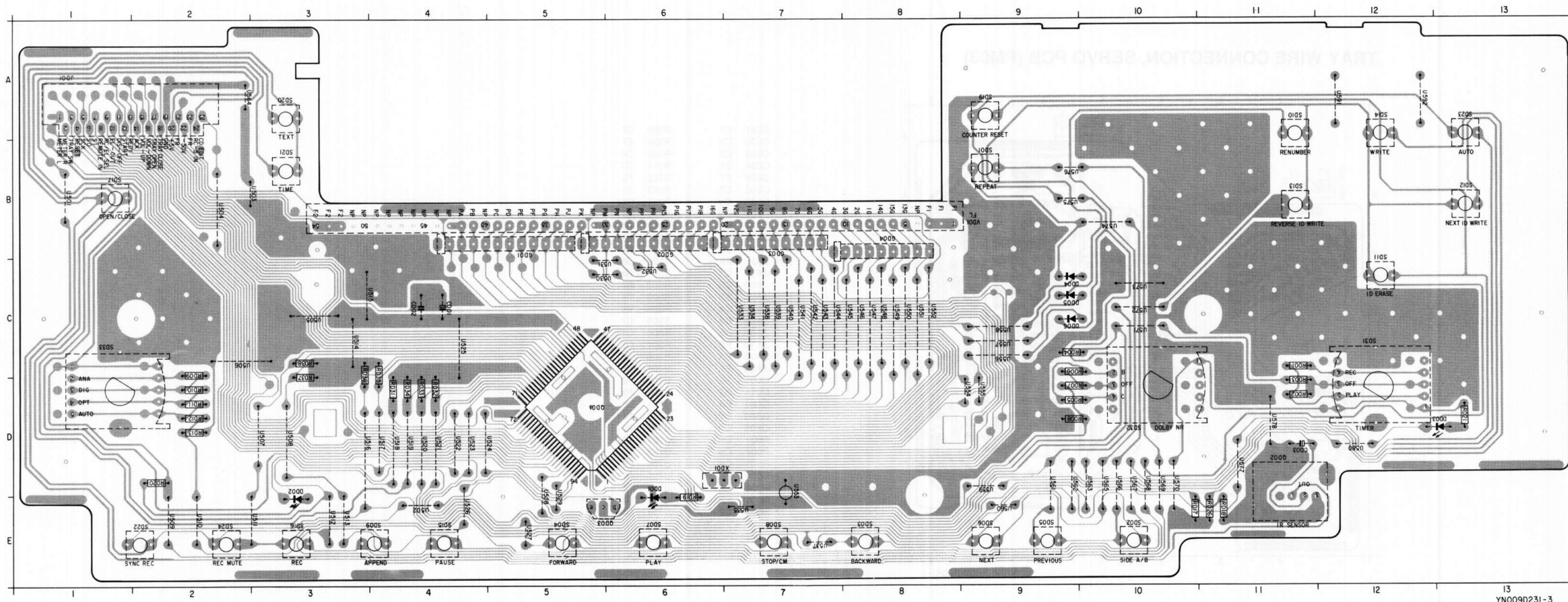
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C306	F6	R321	D15
C307	C12	R322	F15
C308	E12	R323	C15
C309	C13	R324	F15
C310	E13	R325	I4
C311	D12	R326	I11
C312	F12	R327	H6
C313	D13	R328	I14
C314	F13	R329	H5
C315	D13	R330	I13
C316	F13	R331	I4
C317	B12	R332	I12
C318	E12	R333	I5
C319	B12	R334	J12
C320	E12	R335	J4
C321	A9	R336	J11
C322	G9	R337	C17
C323	A9	R338	F17
C324	G9	R339	D16
C325	B10	R340	G16
C326	G11	R341	I7
C327	B10	R342	I15
C328	G11	R343	H4
C329	C13	R344	I11
C330	E13	R345	I8
C331	D15	R346	J16
C332	G15	R347	I9
C333	C15	R348	J16
C334	F15	R349	J2
C335	E16	R350	J3
C336	G16	R351	J3
C337	I5	R352	G10
C338	J12	R353	H5
C339	H8	R354	H13
C340	I16	R355	G5
C341	I6	R356	H13
C342	J13	R357	G6
C343	I9	R358	G13
C344	I16	R359	H6
C345	D16	R360	H13
C346	F16	R361	F7
C347	B4	R362	E3
C348	C2	R363	E3
C349	E2	R364	D3
C350	D2	R365	E2
C351	D2	R366	D2
J302-1	B2	R367	D2
J302-10	E2	R368	D2
J302-11	D2		
J302-2	C2		
J302-3	B2		
J302-4	C2		
J302-6	B2		
J302-7	D2		
J303-1	F2		
J303-2	H2		
J303-3	G2		
J303-4	I17		
J303-5	I17		
J303-6	H17		
L301	D15		
L302	F15		
Q301	B7		
Q302	B4		
Q303-1/2	D14		
Q303-2/2	D16		
Q304-1/2	F14		
Q304-2/2	F16		
Q305-1/2	I5		
Q305-2/2	I8		
Q306-1/2	I13		
Q306-2/2	I15		
Q307	J4		
Q308	J12		
Q309	J3		
Q311	H6		
Q312	H14		
Q313	G6		
Q314	H14		
R301	A11		
R303	A8		
R304	E6		
R305	C12		
R306	E12		
R307	C13		
R308	E13		
R309	D12		
R310	F12		
R311	D13		
R312	F13		
R313	D13		
R314	F13		
R315	A11		



C001	D4	L071	D15
C002	E4	LO72	E15
C003	E5	M051	I9
C004	D5	M071	B15
C005	E6	M072	A15
C006	E7	Q001-1/4	C5
C007	C7	Q001-2/4	C7
D001	B6	Q001-3/4	C9
D002	D5	Q001-4/4	E5
D003	D5	Q011	C9
DO71	D15	Q071	G3
DO72	E15	Q072	H3
J031	G13	Q073	G8
J071-1/2	G4	QS003	E10
J071-1/2-2/4		QS01-1/4	B11
J071-1/2-3/4		QS01-2/4	B10
J071-1/2-7/4		QS01-3/4	C11
J071-1/2-9/4		QS01-4/4	C10
J071-2/2	D14	QS02	D11
JM93	G10	R001	C3
JS01	C13	R002	C4
JW01-1/2	G4	R003	B5
JW01-1/2-2/4		R004	C5
JW01-1/2-3/4		R005	C6
JW01-1/2-7/4		R006	D7
JW01-1/2-9/4		R007	D4
JW01-2/2	D14	R008	D5
JW02-1	F2	R009	E6
JW02-2	I5	R010	E6
JW02-3	J5	R011	C6
JW02-4	H4	R012	C8
JW02-5	G5	R013	C8
JW02-6	H4	R014	D9
JW02-7	I5	R018	E7
JW02-8	F2	R019	D7
JW02-9	J5	R031	G11
JW03	I11	R034	G12
JW03-1	J11	R036	F12
JW03-2	J11	R071	G3
JW03-4	J11	R072	G3
JW04	I11	R073	I3
JW05-1	I14	R074	I3
JW05-10	H14	RS01	B13
JW05-11	G14	RS02	B12
JW05-2	I14	RS03	B13
JW05-3	G14	RS04	C11
JW05-4	G14	RS05	E9
JW05-5	G14	RS06	D10
JW05-6	H14	RS07	D11
JW05-7	H14	RS08	B11
JW05-8	H14	S052	I9
JW05-9	G14	S071	J3
JW06-1	J14	S072	I3
JW06-10	C2	S073	J3
JW06-2	J14	S091	G9
JW06-3	I14	S092	H9
JW06-4	J14	SD51	J9
JW06-5	A2	WM01	D14
JW06-6	A2	WM01	G4
JW06-7	B2	WM03	I10
JW06-8	B2	WM03	J10
JW06-9	C2	WM04	I10
JW12-1	C14	WM12-1	C14
JW12-2	B14	WM12-2	B14
JW12-3	B14	WM12-3	B14
JW12-4	B14	WM12-4	B14
JW12-5	C14	WM12-5	C14
JW12-6	A14	WM12-6	A14
JW12-7	A14	WM12-7	A14
JW32	G11	WM32	G9
JW93	G11	WM93	G10

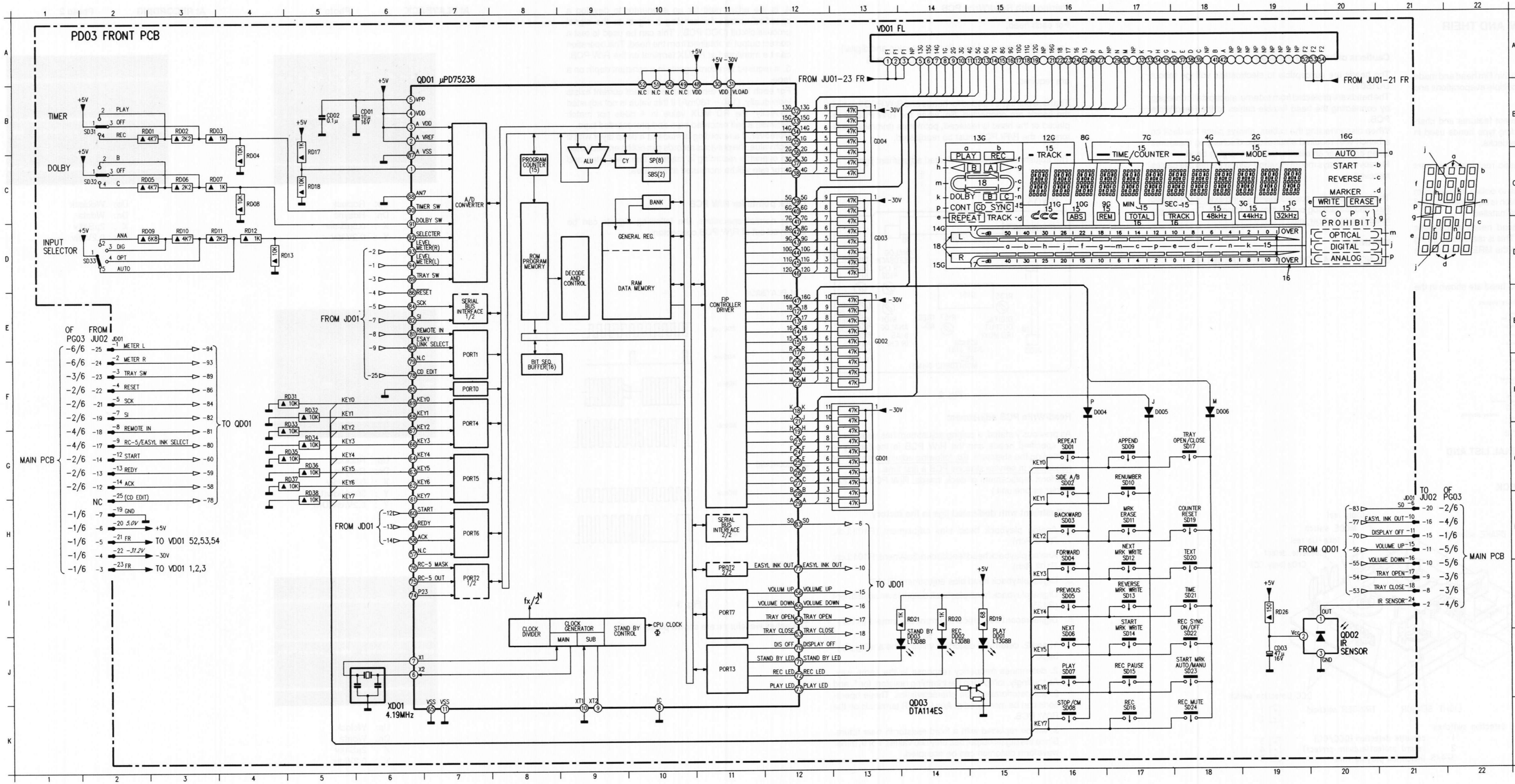


FRONT PCB (PD03)



CD01	B6	RD08	C4
CD02	B5	RD09	D3
CD03	F19	RD10	D3
D004	F16	RD11	D3
D005	F17	RD12	D4
D006	F18	RD13	D4
DD01	J15	RD17	B5
DD02	J14	RD18	C5
DD03	J14	RD19	I15
GD01	G13	RD20	I14
GD02	E13	RD21	I14
GD03	D13	RD26	I19
GD04	B13	RD31	F5
JD01-1	E2	RD32	F5
JD01-10	H21	RD33	G5
JD01-11	H21	RD34	G5
JD01-12	G2	RD35	G5
JD01-13	G2	RD36	G5
JD01-14	G2	RD37	G5
JD01-15	H21	RD38	H5
JD01-16	I21	SD01	G16
JD01-17	I21	SD02	H16
JD01-18	I21	SD03	H16
JD01-19	H2	SD04	I16
JD01-2	F2	SD05	I16
JD01-20	H2	SD06	J16
JD01-21	H2	SD07	J16
JD01-22	H2	SD08	K16
JD01-23	H2	SD09	G17
JD01-24	I21	SD10	H17
JD01-25	H2	SD11	H17
JD01-3	F2	SD12	I17
JD01-4	F2	SD13	I17
JD01-5	F2	SD14	J17
JD01-6	H21	SD15	J17
JD01-7	F2	SD16	K17
JD01-8	G2	SD17	G18
JD01-9	G2	SD19	H18
QD01	B7	SD20	I18
QD02	J20	SD21	I18
QD03	K15	SD22	J18
RD01	B3	SD23	J18
RD02	B3	SD24	K18
RD03	B3	SD31	B2
RD04	C4	SD32	C2
RD05	C3	SD33	D2
RD06	C3	VD01	A13
RD07	C3	XD01	J6

YN0090231-3



CD01	C4	U509	E2
CD02	C4	U510	E2
CD03	D11	U511	E3
DD01	E6	U512	E3
DD02	E3	U513	E3
DD03	D13	U514	C3
DD04	C9	U515	C3
DD05	C9	U516	D3
DD06	C9	U517	D4
DS21	B3	U518	D4
GD01	B5	U519	D4
GD02	B6	U520	D4
GD03	B7	U521	D4
GD04	B8	U522	D4
JD01	A1	U523	D4
QD01	D5	U524	D4
QD02	D11	U525	C4
QD03	E5	U526	E4
RD01	C11	U527	E5
RD02	D11	U528	D5
RD03	D11	U529	D5
RD04	C9	U530	C5
RD05	D9	U531	C5
RD06	C9	U532	C6
RD07	D9	U533	C7
RD08	D9	U534	C7
RD09	D2	U535	E7
RD10	D2	U537	E7
RD11	D2	U538	C7
RD12	D2	U539	C7
RD13	D2	U540	C7
RD17	E10	U541	C7
RD18	E11	U542	C7
RD19	E6	U543	C7
RD20	D2	U544	C7
RD21	D13	U545	C8
RD26	E11	U546	C8
RD35	C4	U547	C8
RD36	C3	U548	C8
RD37	C3	U549	C8
RD38	C3	U550	C8
SD01	B9	U551	C8
SD02	E10	U552	C8
SD03	E8	U553	D7
SD04	E5	U554	D9
SD05	E9	U555	D9
SD06	E9	U556	C9
SD07	E6	U557	C9
SD08	E7	U558	C9
SD09	E4	U559	D9
SD10	A11	U560	E9
SD11	C12	U561	D9
SD12	B13	U562	D9
SD13	B11	U563	D10
SD14	A12	U564	A2
SD15	E4	U565	D10
SD16	E3	U566	D10
SD17	B1	U567	D10
SD19	A9	U568	D10
SD20	A3	U569	D10
SD22	E2	U570	D10
SD23	A13	U571	C10
SD24	E2	U572	C10
SD31	C12	U573	C10
SD32	D10	U574	B10
SD33	C1	U575	B9
U501	B1	U576	B9
U502	E4	U577	D11
U503	B2	U578	D11
U504	B2	U580	D12
U505	C3	U591	A12
U506	C2	U592	A12
U507	D3	VD01	B5
U508	D3	XD01	D6

HEAD, DECK MECHANISM AND THEIR INTERFACES

DCC head

Heads used in the DCC are called a thin film head and made by repeating 20 times or more of multiple evaporations and sputterings as in fabricating ICs.

Accordingly, the heads have different features and characteristics from those of coil winding type heads used in conventional Analog cassette tape decks.

1. Playback head uses a magnetic resistance element (MR element).
2. The MRE needs magnetic bias to obtain its maximum output. So, a bias conductor which is equivalent to a coil to develop the magnetic bias is installed.
3. Moreover, analog playback head needs a magnetic feedback to increase linearity. This is realized by giving a magnetic field proportional to the MRE output from a bias conductor.

Terminals and structure of the DCC head are shown in the Fig. 1.

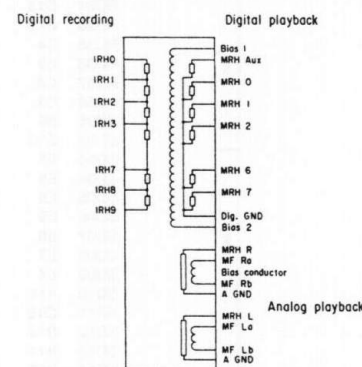
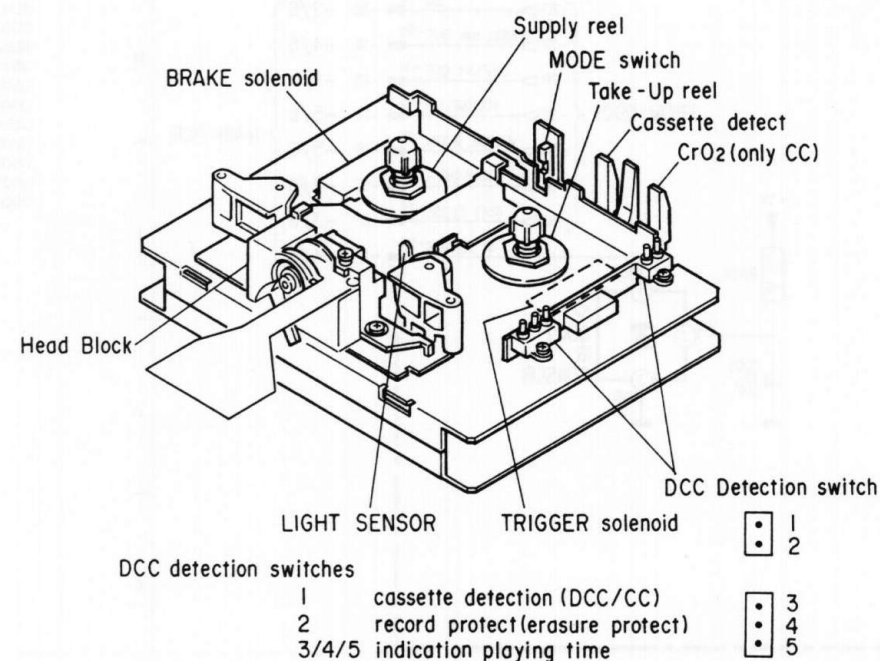


Fig. 1 DCC HEAD TERMINAL LIST AND THE STRUCTURE

AUTOREVERSE CASSETTE DECK



Cautions of handling of heads

The heads are susceptible to electrostatic voltage (about DC150V).

The heads are protected from external electrostatic charging by connecting the head flexible cables to the Read/Write PCB.

When disconnecting the cables, always place the deck on a bench with required electrostatic discharging measures taken and wear an electrostatic discharging band. Moreover, always mount the short-clip on the flexible cables removed.

The heads are also susceptible to strong external magnetic field and the analog output may be affected. Do not use a head demagnetizer, etc.

WARNING

DO NOT USE A DEMAGNETIZER CASSETTE.

Pairing with Read/Write PCB

For each head,

- setting for amount of bias (for both analog and digital)
- feedback adjustment (only for analog playback)

are required.

That is, a pairing is needed for heads and R/W PCB to which the heads are connected. So, when the R/W PCB is replaced or the head is replaced, potmeters (trimming resistors) on the R/R/ PCB must be readjusted.

The adjustment requires dedicated adjustment jigs.

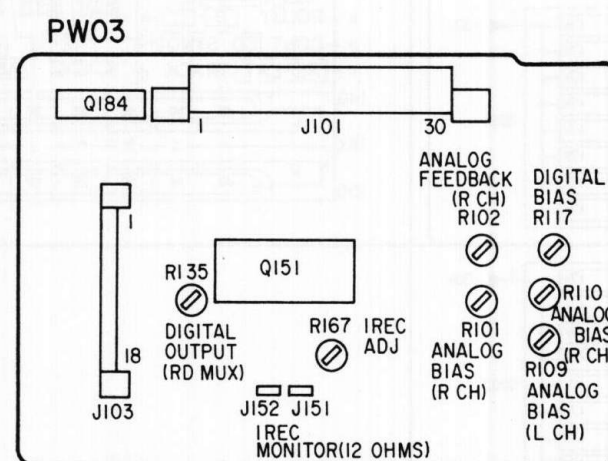


Fig. 2

Read/Write PCB adjustment

As previously stated, a pairing adjustment has been made for specified heads and the R/W PCB in the factory in preceding the shipment. So, following adjustments are not necessary in service stations PCB a first time. (Perform replacement of deck, heads, R/W PCB and tray loader as one unit.)

Adjustment with dedicated jigs in the factory

1. Analog playback head bias adjustment (R109:Lch, R110:Rch)
2. Analog playback head feedback adjustment (R101:Lch, R102:Rch)
3. Digital playback head bias adjustment (R117)
4. Digital playback head playback output level adjustment (R135)
5. Digital record head record current adjustment (R167)

1. and 2. determine distortion value in the analog playback.

2. determines frequency response in the same way. Accordingly, tampering the trimming resistors for 1. and 2. will deteriorate those characteristics. These operations can be monitored at Ana L and R terminals on the R/W/ PCB.

3. will be replaced with a fixed resistor in near future. Since the digital output has only two values 1 or 0, minor waveform distortion can be accepted.

4. is the adjustment for an attenuator to develop a specified voltage for sending a signal to the signal process circuit (DCC PCB). This can be used to test a correct output is obtained from the head. This operation can be monitored at RMUX terminal on the R/W PCB.

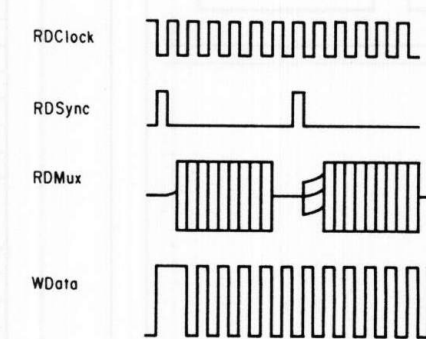
5. is required to record signals in a constant depth on a tape.

For each head, a recommended record current exists individually. (140 ~ 180mA) If this value is not adjusted correctly, the RD MUX value in 4 does not match between a self recorded tape and prerecorded tape. Moreover, if a recording is made at a deep layer with a high value, the previous records can not be erased when an overwrite recording is made at that area later, and error rate will be increased at that area.

Check points for R/W PCB

Under normal operations, the following signals can be observed out of R/W PCB connectors.

at PLAYBACK



at RECORDING

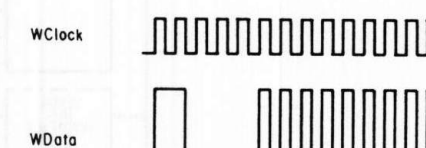
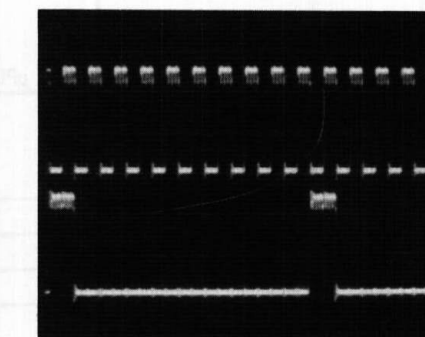


Fig. 3

The actual waveforms are shown photo 1 to 2.

At PLAYBACK

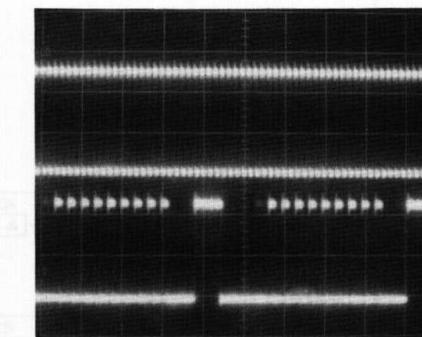
Photo 1



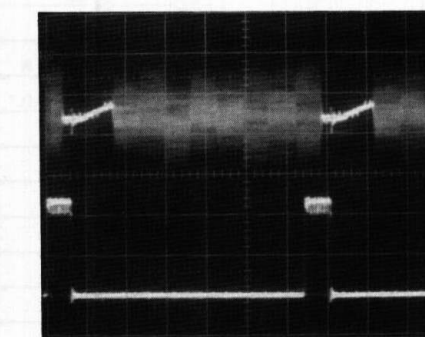
Up: Rdclock
Dn: Rdsync
X : 0.5μS/div
Y : 0.2V/div

At RECORDING

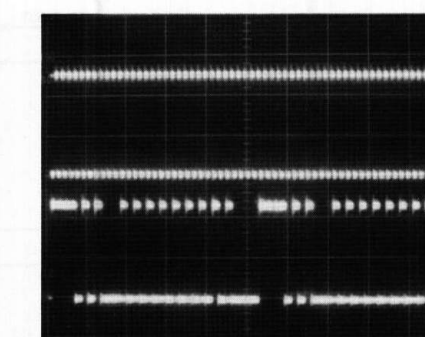
Photo 2



Up: Wdclock
Dn: Wdata
X : 2μS/div
Y : 0.2V/div



Up: Rdclock
Dn: Rdsync
X : 0.5μS/div
Y : 50mV/div(Up)
Y : 0.2V/div(Dn)



Up: Wclock
Dn: Wdata
X : 2μS/div
Y : 0.2V/div

DCC capstan servo

Record:

DDSP IC on the DCC PCB continuously outputs a rectangular waveform of 24kHz, 50% duty. This can be monitored at check point on the PCB, #3 of J411. With this rectangular waveform the capstan motor rotates at a specified speed to record signals on a tape.

DCC playback:

Digital signal from the head is read, and speed deviation is calculated and output as a variation of duty at the speed terminal. The servo circuit on the tray PCB cycle changes the output into a drive force for the capstan motor, thereby performing the control.

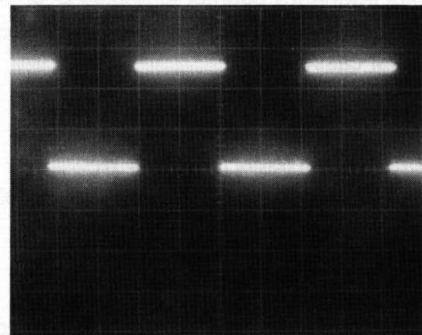
Since the capstan motor is of electronic governor type, it has four terminals, +, -, A, and B.

Analog playback:

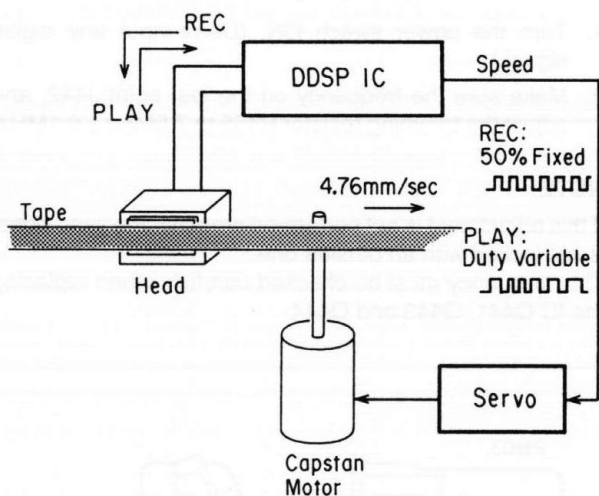
Continuously develops a fixed rectangular waveform signal of 24kHz, 50% duty as in the record mode.

SPEED SIGNAL

Photo 3

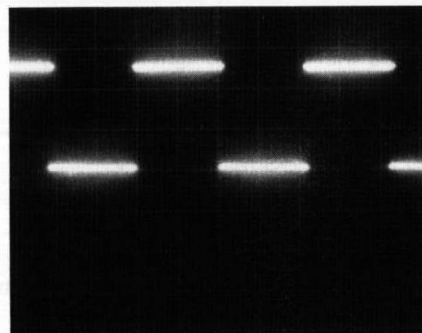


At RECORDING
X : 10μS/div
Y : 0.2V/div

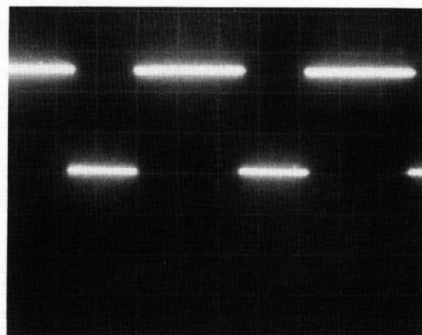


DCC capstan servo system

The actual waveforms are shown photo 3.



At normal PLAYBACK
X : 10μS/div
Y : 0.2V/div



At PLAYBACK with OFFSET
X : 10μS/div
Y : 0.2V/div

ELECTRICAL MEASUREMENTS AND ADJUSTMENTS

Tape speed adjustment (PM03 PCB)

1. Connect frequency counter to analog L- or R-output.
2. Playback on side A 3.15kHz(3kHz) signal from wow & flutter test cassette.
3. Adjust RS02 for frequency reading between 3145Hz(2990Hz) and 3155Hz(3010Hz).
4. Play back 3.15kHz(3kHz) at side B.
5. Adjust RS08 for reading between 3145Hz(2990Hz) and 3155Hz(3010Hz).

NOTE:

If the adjustment of the unit is not made precisely and rotation error higher than a specified value occurs, the servo is not locked during playback of a DCC tape and the signals will be muted. This condition (locked or not locked) can be monitored at speed terminal (#3) of JW06. (Refer to photo.) Under normal locked condition, deflection of the speed signal is less than 0.5mS.

Quick sensor adjustment (PM03 PCB)

1. Connect DC-voltmeter between 3-J031 and ground.
2. Use CC Maxwell UDI90.
(Bad tape with respect to light reflection)
3. Wind tape until leader is passed.
4. Press PLAY.
5. Adjust R036 for DC reading of 1V.
If don't get 1V at the maximum adjustment, leave the maximum point.

Analog playback frequency response adjustment (PG03 PCB)

1. Play back 40Hz, 1kHz, 14kHz signals on test tape TCC 183C (-24dB).
2. Adjust each trimming resistor R645(L) and R646(R) so that 40Hz signal level shows within 0 ~ 1dB from 1kHz reference level.
3. Adjust each trimming resistor R643(L) and R644(R) so that 14kHz signal level shows within 0 ~ 1dB from 1kHz reference level.

Playback output adjustment (Dolby) (PG03 PCB)

1. Connect AC-voltmeter between 1-J601 and 2-J601 for R-channel and 3-J601 and 2-J601 for L-channel.
2. Playback Dolby test cassette.
3. Adjust R633 (L) and R634 (R) for AC reading of 389 mV.

Level meter sensitivity adjustment (PG03 PCB)

1. Connect a 1kHz (-12dB) digital signal (44.1kHz) to the digital terminal.
2. Set unit to REC PAUSE mode.
3. Adjust each trimming resistor RL05(L), and RL06(R) until meter lights up -10dB point then lights down -12dB point.
4. After the above adjustment, playback the Dolby Test Tape, check the meter lights on 0dB point.

NOTE:

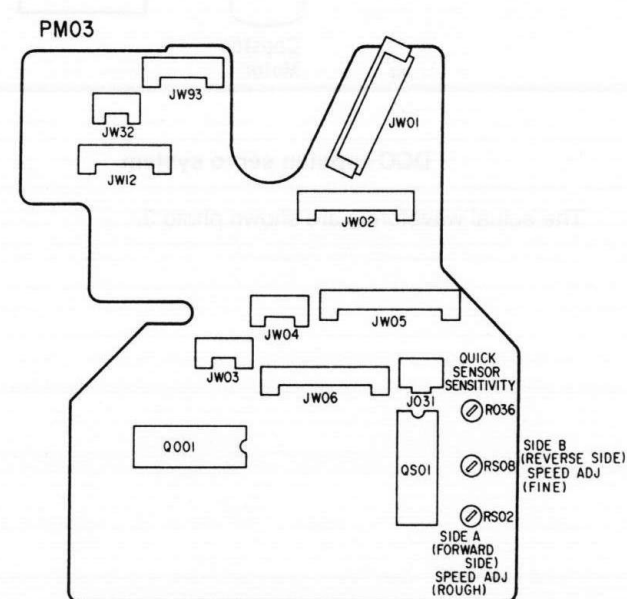
If the meter lights on except 0dB point, adjust again from the first step.

VCO free run frequency adjustment (PZ03 PCB)

1. Turn the power switch ON. (Don't input any digital signal.)
2. Make sure the frequency on the test point J442, and adjust the trimming resistor R455 to 7.5MHz \pm 0.1MHz.

NOTE:

If this adjustment is not performed properly, the sync signal is not locked with an outside one. This frequency must be checked carefully when replacing the IC Q441, Q443 and Q444.



(NL)

DE KOPPEN, HET DECKMECHANISME EN INTERFACES

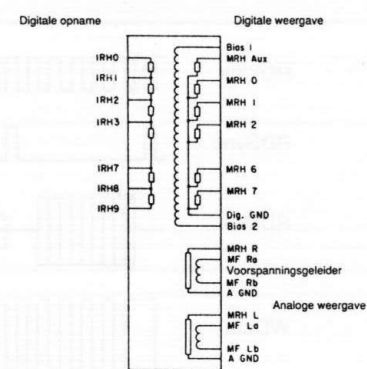
DCC-kop

De koppen van de DCC zijn van het dunne film-type en worden geproduceerd door minstens 20 veelvuldige verdamping en besprenkelingen, zoals bij de productie van ICs.

Deze koppen hebben daardoor andere kenmerken en technische gegevens dan spoelvormige koppen, zoals die worden gebruikt in gewone analoge cassette decks.

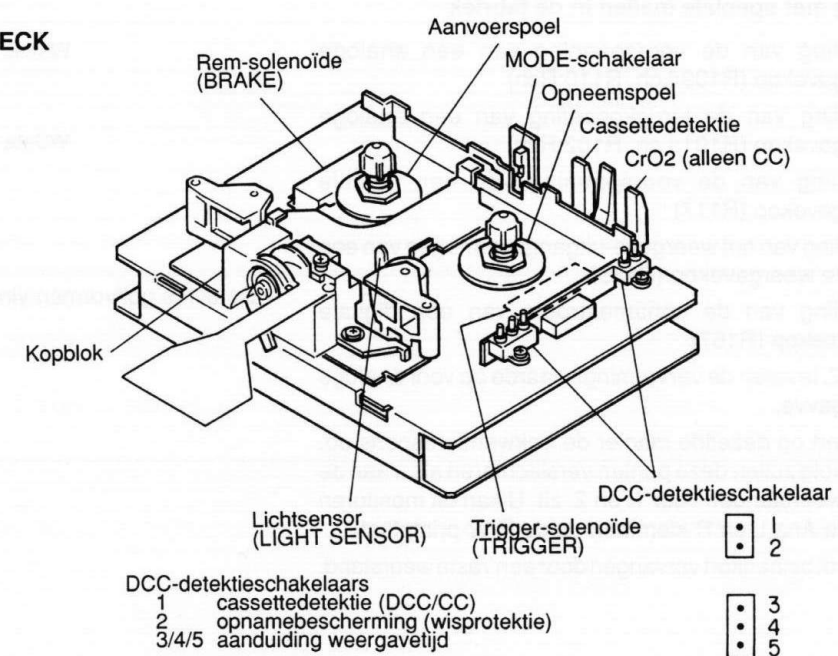
1. De weergavekop heeft een magnetisch weerstandselement (MRE).
2. Opdat dit MRE haar maximale vermogen kan bereiken, is er magnetische voorspanning vereist. Een voorspanningskonductor, equivalent aan een spoel, is geïnstalleerd om deze magnetische voorspanning te produceren.
3. Bovendien is er voor een analoge weergavekop een magnetische terugkoppeling vereist om de lineariteit te verhogen. Een voorspanningskonductor wekt hiervoor een magnetisch veld op dat proportioneel is aan het vermogen van het MRE.

Klemmen en structuur van de DCC-kop worden getoond in Afb. 1.



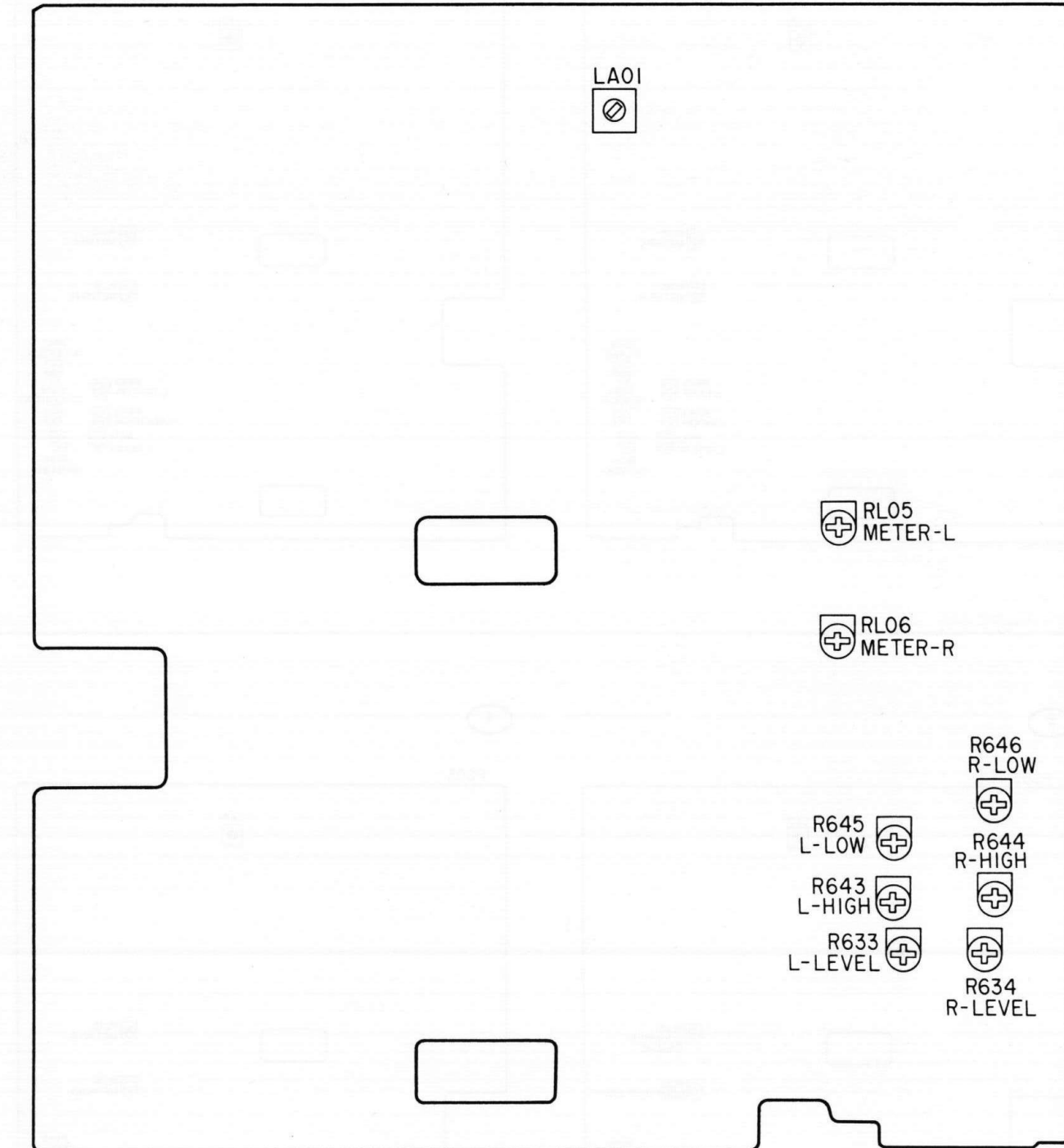
Afb. 1 KLEMMEN EN STRUCTUUR VAN EEN DCC-KOP

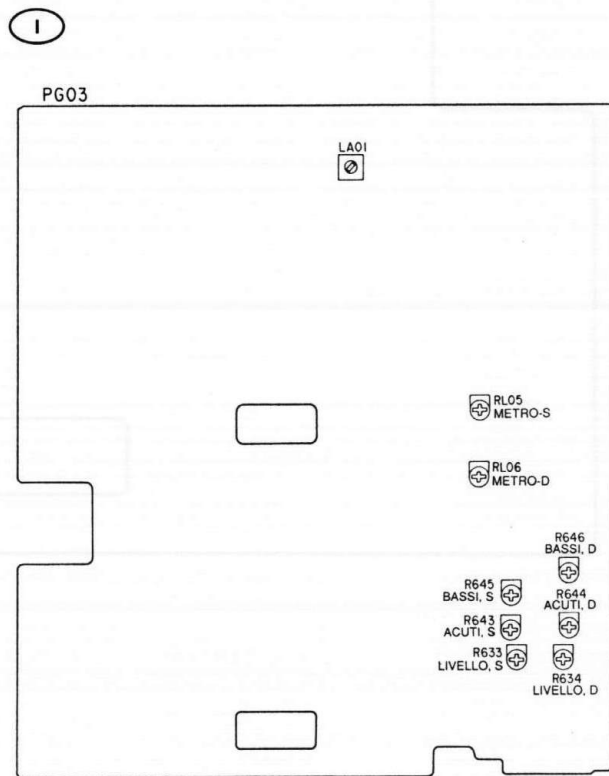
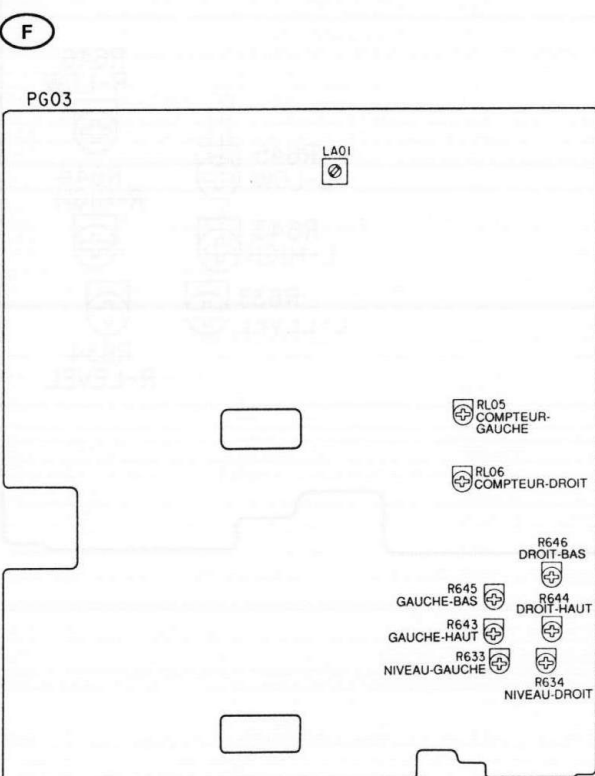
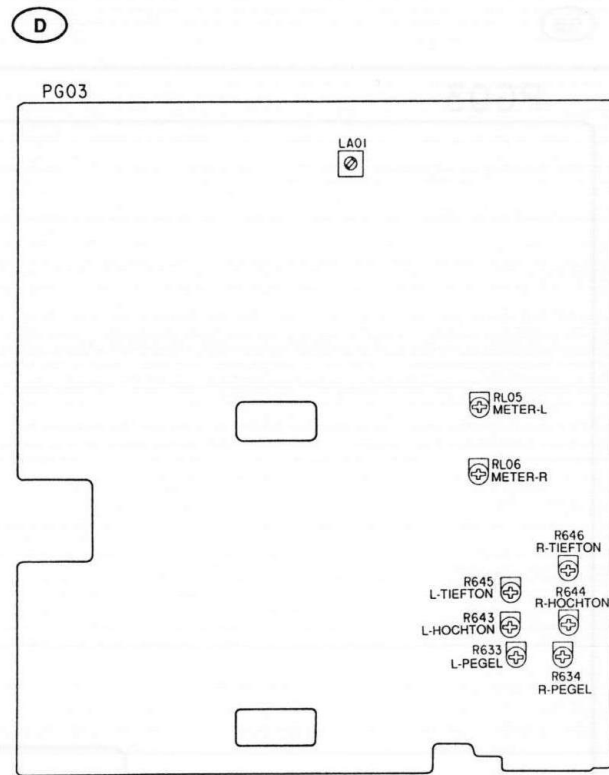
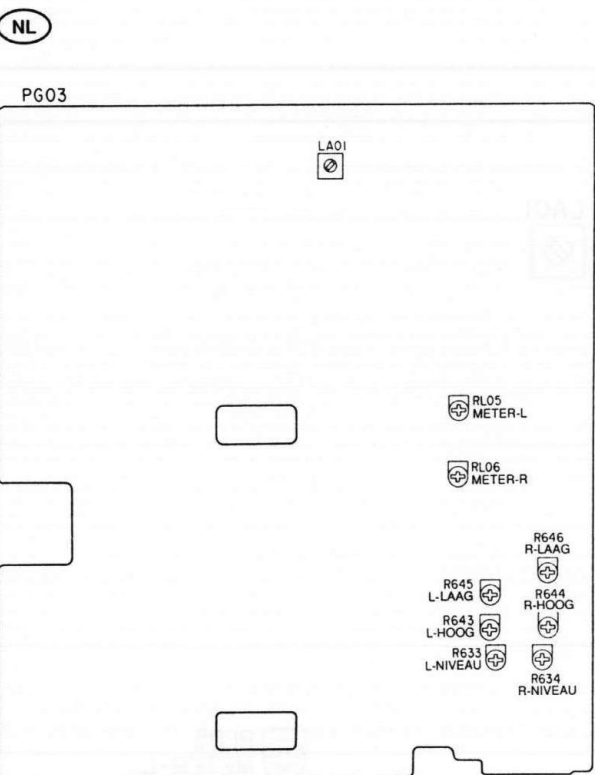
AUTOREVERSE CASSETTEDECK



(GB)

PG03





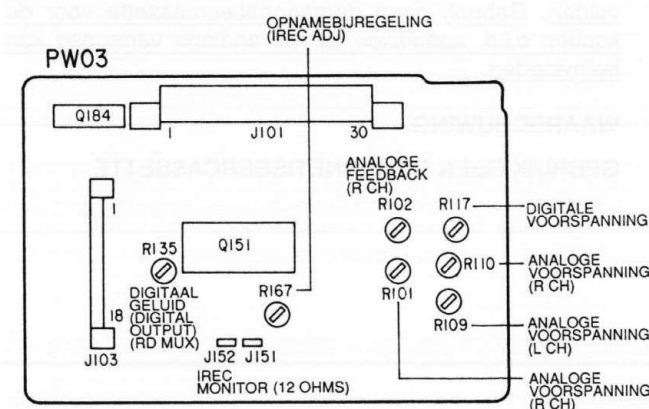
Koppeling met de Lees/Schrijf-printplaat (R/W-printplaat)

Voor elke kop, zijn

- instelling voor vermogen voorspanning (zowel voor analoog als digitaal)
- regeling terugkoppeling (alleen voor analoge weergave) vereist.

Dit betekent dat er een koppeling vereist is voor de koppen en de R/W-printplaat waarop de koppen zijn aangesloten. Wanneer dus de R/W-printplaat of de kop worden vervangen, moeten de potentiometers (regelweerstand) op de R/R-printplaat worden bijgesteld.

Voor deze regeling zijn speciale regelmallen vereist.



Afb. 2

Regeling van de Lees/Schrijf-printplaat

Zoals vermeld, werd er in de fabriek een koppelregeling voor de koppen en R/W-printplaat gemaakt. De volgende regelingen zijn bijgevolg niet noodzakelijk wanneer de printplaat voor de eerste maal een onderhoudsbeurt krijgt. (Vervang het deck, de koppen, de R/W-printplaat en de ladelader in één deel.)

Regeling met speciale mallen in de fabriek

1. Regeling van de voorspanning van een analoge weergavekop (R109:Lch, R110:Rch)
2. Regeling van de terugkoppeling van een analoge weergavekop (R101:Lch, R102:Rch)
3. Regeling van de voorspanning van een digitale weergavekop (R117)
4. Regeling van het weergave-uitgangsvermogen van een digitale weergavekop (R135)
5. Regeling van de opnamestroom van een digitale opnamekop (R167)
 1. en 2. leveren de vervormingswaarde op voor analoge weergavve.
 2. levert op dezelfde manier de frekwentierespons op. Bijgevolg zullen deze punten verslechteren als u aan de regelweerstand voor 1. en 2. zit. U kan dit monitoren aan de Ana L en R-klemmen op de R/W-printplaat.
 3. wordt binnenkort vervangen door een vaste weerstand.

Aangezien de digitale uitgang uit slechts twee waarden bestaat (1 of 0), is een kleine vervorming in de golfvorm aanvaardbaar.

4. is de regeling opdat een attenuator een bepaald voltage zou bereiken om een signaal naar het signaalverwerkingscircuit (DCC printplaat) te sturen. Dit kan worden gebruikt om te testen of de kop wel een goed resultaat levert. U kan deze bewerking monitoren op de RMUX-klem op de R/W-printplaat.

5. is vereist om signalen in een konstante diepte op een band op te nemen.

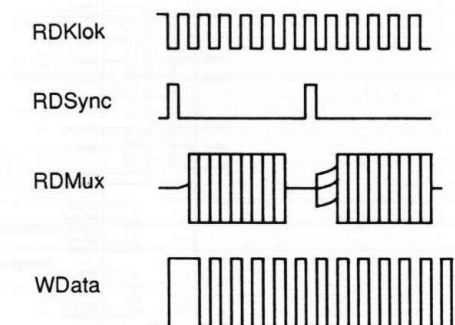
Elke kop heeft zijn eigen aanbevolen opnamestroom. (140 ~ 180mA). Als deze waarde niet naar behoren wordt ingesteld, komt de waarde van RD MUX in 4 niet overeen bij een zelf opgenomen en een vooropgenomen tape.

Als de opname dan bovendien op een diepe laag met een hoge waarde wordt gemaakt, kunnen de vorige opnamen niet worden gewist als er nadien een overschrijffout op die plaats gebeurt. De foutenmarge voor die plaats wordt verhoogd.

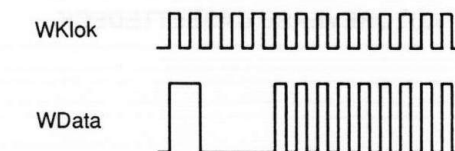
Kontrolepunten voor de R/W-printplaat

Bij normale bediening, kan u de volgende signalen opmeten aan de klemmen van de R/W-printplaat.

bij WEERGAVE



bij OPNAME



Afb. 3

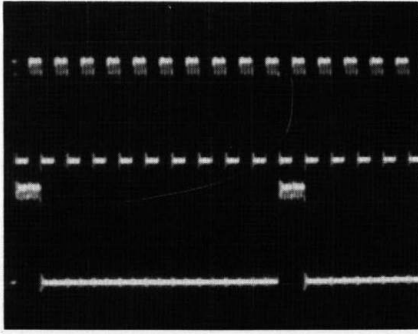
De echte golfvormen vindt u op de volgende bladzijde.

Bij WEERGAVE

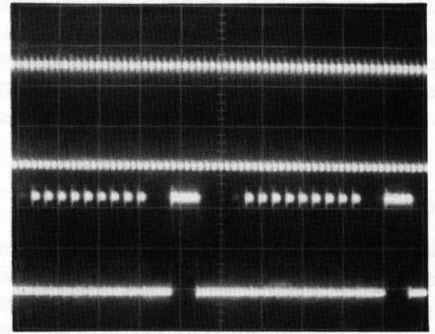
Foto 1

Bij OPNAME

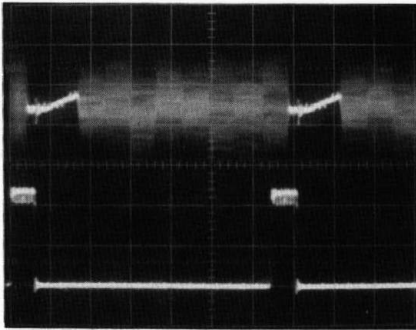
Foto 2



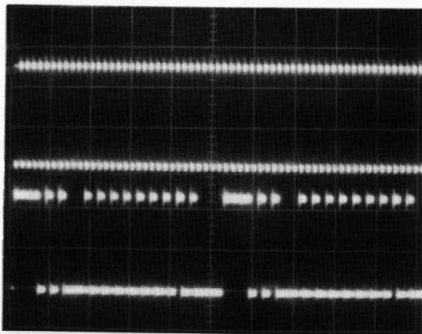
Omhoog : Rdklock
 Omlaag : Rdsync
 X : 0.5 μ S/div
 Y : 0.2V/div



Omhoog : Wdclock
 Omlaag : Wdata
 X : 2 μ S/div
 Y : 0.2V/div



Omhoog : Rdklock
 Omlaag : Rdsync
 X : 0.5 μ S/div
 Y : 50mV/div(Omhoog)
 Y : 0.2V/div(Omlaag)



Omhoog : Wklock
 Omlaag : Wdata
 X : 2 μ S/div
 Y : 0.2V/div

DCC capstan servo**Opname:**

De DDSP IC op de DCC printplaat geeft continu een rechthoekige golfvorm van 24kHz weer, 50% belast. U kan dit monitoren op het controlepunt op de printplaat, #3 van J411. Bij deze rechthoekige golfvorm draait de capstanmotor aan een bepaalde snelheid om signalen op band op te nemen.

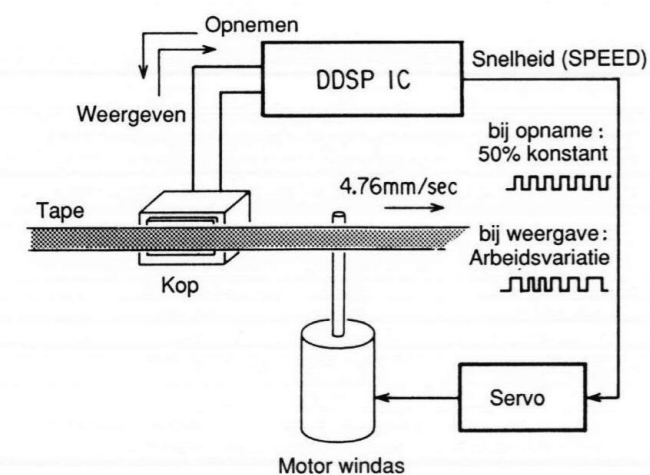
DCC weergave:

Het digitale signaal van de kop wordt gelezen en de snelheidsafwijking wordt berekend en als een variatie in belasting naar de snelheidsklem gestuurd. Het servocircuit van de printplaat van de lade gebruikt deze waarde voor de aandrijving van de capstanmotor, en doet dus ook dienst als controle.

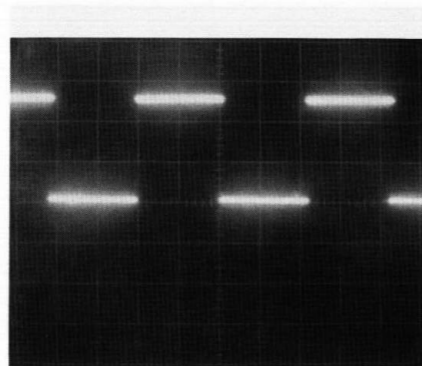
Aangezien de capstanmotor van het elektronische reguleurstype is, zijn er vier klemmen: +, -, A en B.

Analoge weergave:

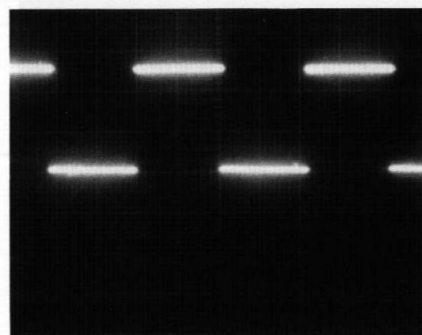
Ontwikkelt continu een vast rechthoekig golfvormsignaal van 24kHz, 50% belast zoals in de opnamestand.

**DCC capstan servosysteem**

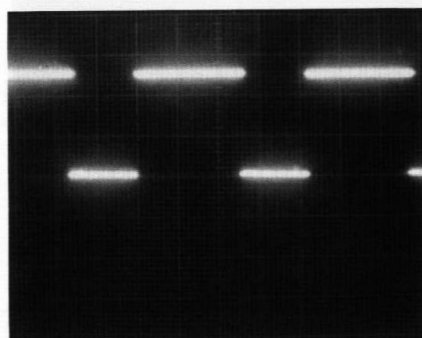
De echte golfvormen vindt u op de volgende bladzijde.

SNELHEIDSSIGNAAL**Foto 3**

Bij OPNAME
X : 10μS/div
Y : 0.2V/div



Bij gewone WEERGAVE
X : 10μS/div
Y : 0.2V/div



Bij WEERGAVE met OFFSET
X : 10μS/div
Y : 0.2V/div

ELEKTRISCHE METINGEN EN REGELINGEN**Regeling van de bandsnelheid (PM03 PCB)**

1. Sluit de frekwentieteller aan op de analoge L- of R-uitgang.
2. Geef het 3.15kHz (3kHz) signaal op kant A van de wow & flutter testcassette weer.
3. Regel RS02 bij voor een frekwentie tussen 3145Hz (2990Hz) en 3155Hz (3010Hz).
4. Geef het 3.15kHz (3kHz) signaal op kant B weer.
5. Regel RS08 bij voor een frekwentie tussen 3145Hz (2990Hz) en 3155Hz (3010Hz).

OPMERKING:

Als de regeling van het toestel niet precies wordt uitgevoerd en er een rotatiefout plaats vindt die hoger is dan een bepaalde waarde, wordt de servo niet vastgezet bij weergave van een DCC-cassette en worden de signalen gedempt. U kan dit (beveiligd of niet-beveiligd) monitoren aan de snelheidsklem (#3) van JW06. (Zie foto.) Bij een normale beveiligde toestand is de afbuiging van het snelheidssignaal minder dan 0.5mS.

Regeling van de snelle sensor (PM03 PCB)

1. Sluit de DC-voltmeter aan op 3-J031 en de aarding.
2. Gebruik een CC Maxwell UDI90.
(Tape die slecht is wat betreft de lichtweerkaatsing)
3. Draai de band door tot aan het begin van de tape.
4. Druk op weergave (PLAY).
5. Regel R036 op 1V gelijkstroom.
Als u in de uiterste stand geen 1V krijgt, laat het dan in de uiterste stand staan.

Regeling van de frekwentierespons van analoge weergave (PG03 PCB)

1. Geef een signaal weer van 40Hz, 1kHz en 14kHz op de testcassette TCC 183C (-24dB).
2. Regel de regelweerstand R645(L) en R646(R) tot u een signaalniveau van 40Hz krijgt binnen de 0 ~ 1dB van het referentieniveau van 1kHz.
3. Regel de regelweerstand R643(L) en R644(R) tot u een signaalniveau van 14kHz krijgt binnen de 0 ~ 1dB van het referentieniveau van 1kHz.

Regeling van het weergavevermogen (Dolby) (PG03 PCB)

1. Sluit de AC-voltmeter aan op 1-J601 en 2-J601 voor het rechterkanaal en op 3-J601 en 2-J601 voor het linkerkanaal.
2. Geef de Dolby testcassette weer.
3. Regel R633 (L) en R634 (R) voor een wisselstroom van 389mV.

Regeling van de gevoeligheid van de niveaumeter (PG03 PCB)

1. Stuur een digitaal signaal (44.1kHz) van 1kHz (-12dB) naar de digitale klem.
2. Zet het toestel in de opnamepauzestand (REC PAUSE).
3. Regel de regelweerstand RL05(L) en RL06(R) tot de meter tot -10dB naar boven en vervolgens -12dB naar beneden oplicht.
4. Geef de Dolby testcassette weer na de bovenstaande regeling en controleer dat de meter 0dB aangeeft.

OPMERKING:

Als de meter een andere waarde dan 0dB aangeeft, regel dan alles weer bij vanaf de eerste stap.

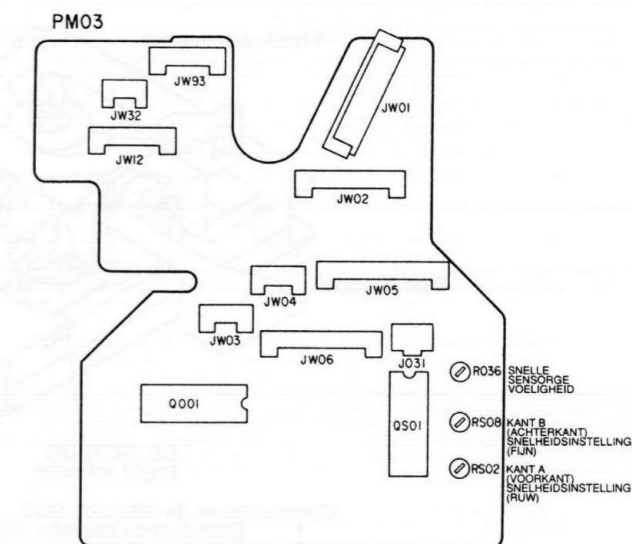
Regeling van de "VCO free run"-frekwentie (PZ03 PCB)

1. Schakel het toestel aan (ON). (Stuur geen digitaal signaal.)
2. Controleer de frekwentie op het controlepunt J442 en regel de regelweerstand R455 op 7.5MHz ± 0.1MHz.

OPMERKING:

Als u deze regeling niet naar behoren uitvoert, is het synchronisatiesignaal niet gekoppeld aan een extern signaal.

U moet deze frekwentie zorgvuldig controleren wanneer u de ICs Q441, Q443 en Q444 vervangt.



F

Tête, Mécanisme du lecteur et de leurs interfaces

Tête DCC

Les têtes utilisées dans le DCC s'appellent têtes à fine couche et sont obtenues en répétant 20 fois ou plus des évaporations multiples et des poses comme lors de la fabrication de cartes imprimées.

En conséquence, les têtes possèdent différentes propriétés et caractéristiques qui les différencient des têtes à bobine utilisées dans les lecteurs de cassette analogiques conventionnels.

1. La tête de lecture utilise un élément à résistance magnétique (élément MR).
2. Le MRE requiert une prémagnétisation afin d'obtenir une sortie maximum. Ainsi, un conducteur de prémagnétisation équivalent à une bobine est installé afin de développer la prémagnétisation.
3. En outre, la tête de lecture analogique exige une réalimentation magnétique pour améliorer la linéarité. Ceci est effectué en attribuant un champ magnétique proportionnel à la sortie à partir d'un conducteur de prémagnétisation.

Précautions pour la manipulation des têtes

Les têtes sont susceptibles de générer une tension électrostatique (environ 150V CC).

Les têtes sont protégées contre les charges électrostatiques de l'extérieur par la connexion des câbles flexibles de la tête au PCB Lecture/écriture.

Lorsque vous déconnectez les câbles, placez toujours le lecteur sur un banc dont les valeurs électrostatiques ont été mesurées et utilisez une bande de déchargement électrostatique.

Aussi, montez toujours la pince courte sur les câbles flexibles enlevés.

Les têtes sont également susceptibles de générer des champs magnétiques puissants extérieurs et la sortie analogique peut en être affectée. N'utilisez pas un démagnétiseur de tête etc.

MISE EN GARDE

N'UTILISEZ PAS UNE CASSETTE DE DEMAGNETISATION DE TETE

Les bornes et la structure de la tête DCC sont indiquées sur la Fig. 1.

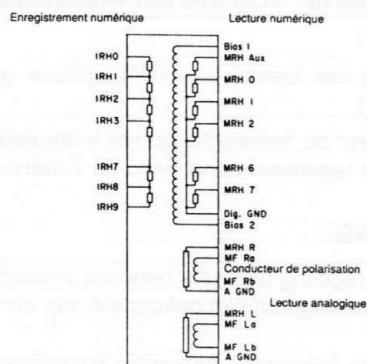
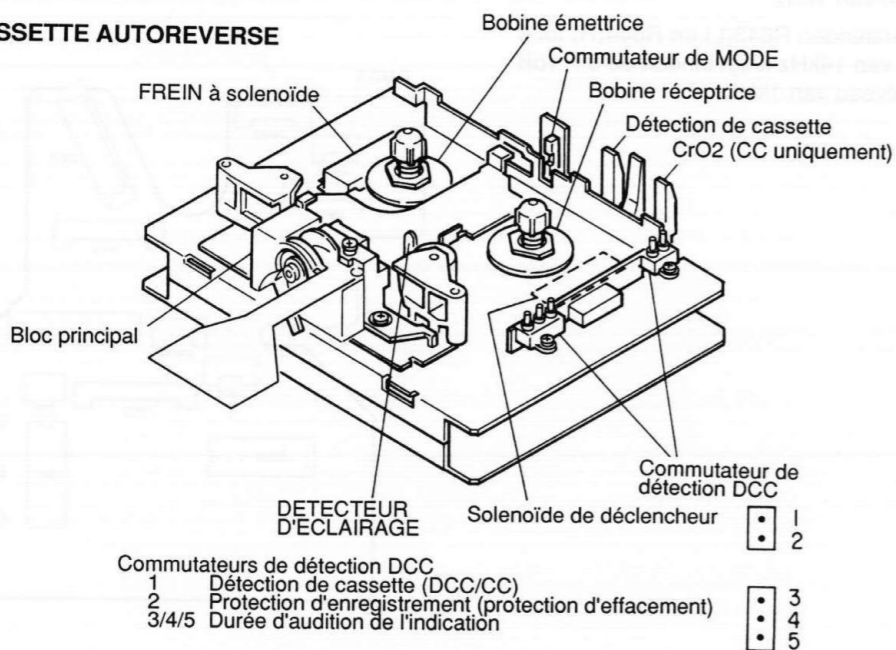


Fig. 1 LISTE ET STRUCTURE DE LA TETE DCC LIST

LECTEUR CASSETTE AUTOREVERSE



Accouplement du PCB Lecture/Ecriture PCB

Pour chaque tête

- un réglage de la quantité de prémagnétisation (analogique aussi bien que numérique)
- réglage de feedback (seulement pour la lecture en mode analogique)

sont requis.

C'est-à-dire, un accouplement des têtes et du PCB R/W auquel les têtes sont raccordées. Ainsi, pour remplacer ou le PCB R/W ou la tête, les potentiomètres (résisteurs d'ajustage) sur le PCB R/R/ doivent être réajustés. L'ajustage requiert des calibres de réglage dédiés.

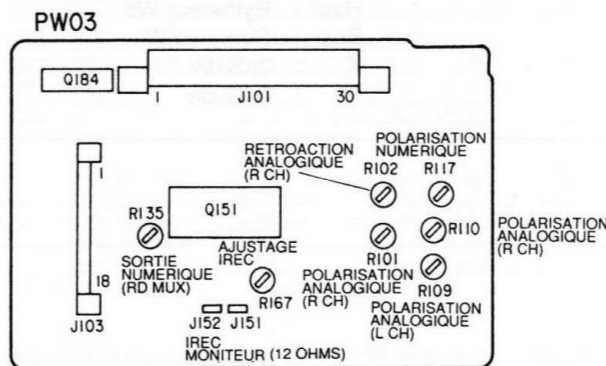


Fig. 2

Ajustage du PCB Read/Write

Comme indiqué auparavant, un réglage d'accouplement a été effectué en usine pour les têtes spécifiées et le PCB R/W préalablement à la livraison. Ainsi, les réglages suivants ne sont pas nécessaires dans les stations de maintenance de PCB la première fois.

(Effectuez à la même occasion, remplacement du lecteur, des têtes du PCB R/W et du chargeur de plateau.)

Ajustage en usine à l'aide des calibres dédiés

1. Ajustage de la prémagnétisation de la tête de lecture analogique (R109:Lch, R110:Rch)
2. Ajustage de la réalimentation de la prémagnétisation de la tête de lecture analogique (R101:Lch, R102:Rch)
3. Ajustage de la prémagnétisation sur la tête de lecture numérique (R117)
4. Ajustage du niveau de sortie de la tête de lecture numérique (R135)
5. Ajustage du courant d'enregistrement de la tête d'enregistrement de lecture numérique (R167)
 1. et 2. déterminent la valeur de distorsion dans la lecture analogique.
 2. détermine la réponse en fréquence de la même manière. En conséquence, si vous expérimentez avec les résisteurs d'ajustage pour 1. et 2., ces caractéristiques seront détériorées. Ces opérations peuvent être contrôlées aux bornes Ana L et R terminals sur le PCB R/W.

3. sera remplacé par un résisteur fixe dans un avenir proche. Etant donné que la sortie numérique n'adopte que deux valeurs 1 ou 0, une distorsion ondulatoire mineure peut être acceptée.

4. est l'ajustage permettant à un atténuateur de développer une tension spécifiée pour envoyer un signal au circuit de traitement de signaux (PCB DCC). Ceci peut être utilisé pour vérifier qu'une tension de sortie correcte est obtenue sur la tête. Cette opération peut être contrôlée à partir de la borne RMUX sur le PCB R/W.

5. est nécessaire pour enregistrer des signaux sur une profondeur constante sur la bande.

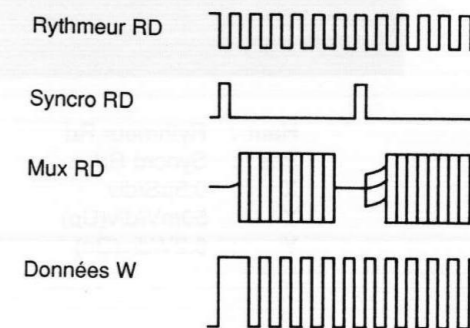
Pour chaque tête, il y a un courant d'enregistrement recommandé. (140 ~ 180mA) Si la valeur n'est pas ajustée de manière correcte, la valeur RD MUX dans 4 ne sera pas la même pour une bande enregistrée par le client que pour une bande préenregistrée.

En outre, si un enregistrement est effectué sur une couche profonde à valeur élevée, les enregistrements antérieurs ne pourront pas être effacés lorsqu'un enregistrement est effectué sur cet endroit ultérieurement, et le taux d'erreur augmentera à cet endroit.

Points de contrôle pour le PCB Lecture/Ecriture (R/W)

Dans des conditions de fonctionnement normales, les signaux suivants peuvent être observés auprès des connecteurs PCB R/W.

Pour la LECTURE



Pour l'ENREGISTREMENT

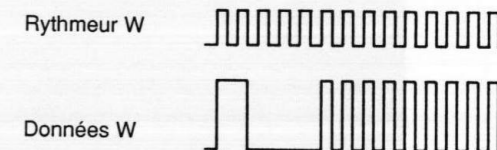
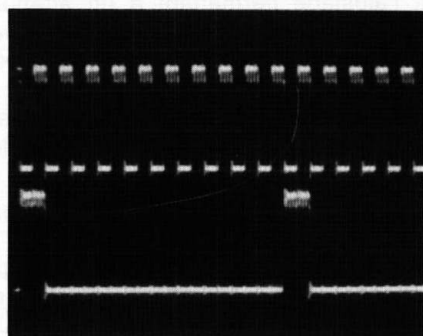


Fig. 3

Les formes d'onde actuelles sont indiquées sur la page suivante.

Pour la lecture (PLAYBACK)

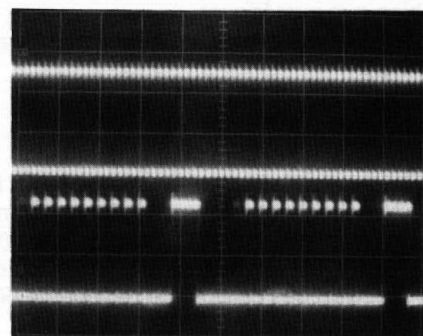
Photo 1



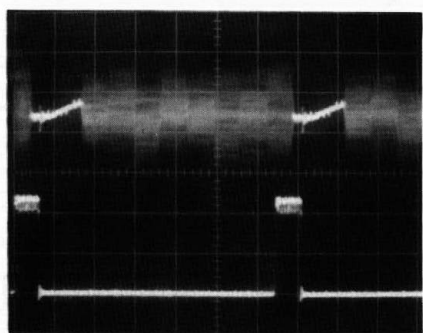
Haut : Rythmeur Rd
 Bas : Syncro Rd
 X : 0.5µS/div
 Y : 0.2V/div

Pour l'enregistrement (RECORDING)

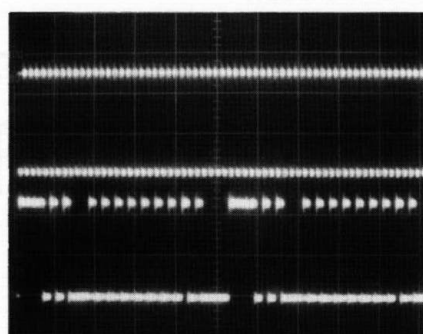
Photo 2



Haut : Rythmeur Wd
 Bas : Données W
 X : 2µS/div
 Y : 0.2V/div



Haut : Rythmeur Rd
 Bas : Syncro Rd
 X : 0.5µS/div
 Y : 50mV/div(Up)
 Y : 0.2V/div(Dn)



Haut : Rythmeur W
 Bas : Données W
 X : 2µS/div
 Y : 0.2V/div

Servo cabestan DCC

Enregistrement:

La CI DDSP sur le PCB DCC émet continuellement une forme d'onde rectangulaire de 24kHz, 50%. Ceci peut être contrôlé à partir du point de contrôle #3 de J411 sur le PCB. A l'aide de cette forme d'onde rectangulaire, le moteur du cabestan tourne à la vitesse indiquée pour enregistrer les signaux sur une bande.

Lecture DCC:

Le signal numérique provenant de la tête est lu, et la déviation de la vitesse est calculée comme une variation de la charge à la borne de vitesse. Le circuit du servo sur le PCB du plateau, transforme la sortie en une force d'entraînement pour le moteur du cabestan, ce qui en assure la commande.

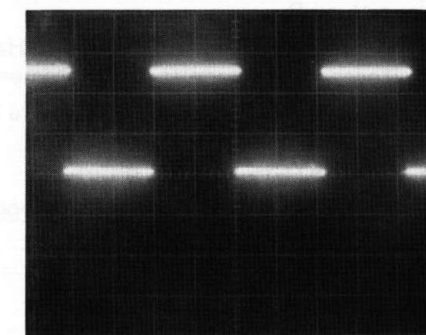
Etant donné que le moteur du cabestan est du type à commande électronique, il possède quatre bornes, +, -, A, and B.

Lecture analogique:

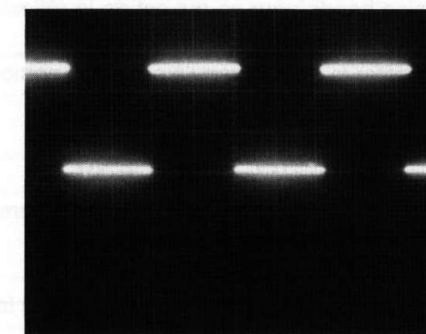
Développe continuellement un signal à forme d'onde rectangulaire fixe de 24kHz, 50% de charge, comme pour le mode d'enregistrement.

SIGNAL DE VITESSE

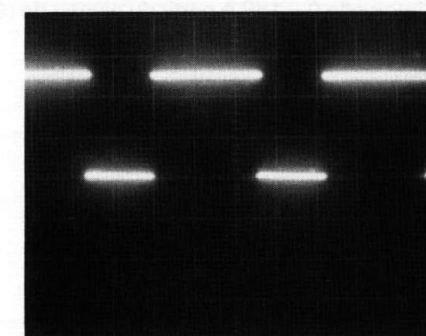
Photo 3



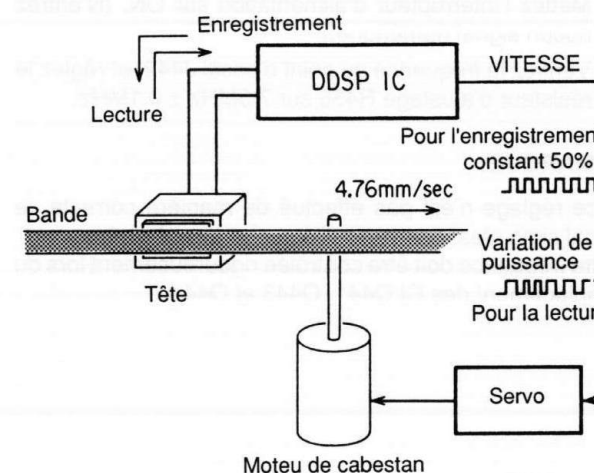
Pour l'enregistrement RECORDING
 X : 10µS/div
 Y : 0.2V/div



Pour la lecture normale PLAYBACK
 X : 10µS/div
 Y : 0.2V/div



Pour la lecture PLAYBACK avec OFFSET
 X : 10µS/div
 Y : 0.2V/div



Système servo à cabestan DCC

Les formes d'onde actuelles sont indiquées sur la page suivante.

MESURES ET AJUSTAGES ELECTRIQUES

Ajustage de la vitesse de bande (PM03 PCB)

1. Raccordez un fréquence-mètre à l'une des sorties analogiques L ou R.
2. Lisez sur le côté A le signal 3.15kHz (3kHz) de la cassette d'essai du pleurage et du scintillement.
3. Ajustez la lecture des fréquences RS02 entre 3145Hz (2990Hz) et 3155Hz (3010Hz).
4. Lisez 3.15kHz (3kHz) sur le côté B.
5. Ajustez RS08 pour la lecture entre 3145Hz (2990Hz) et 3155Hz (3010Hz).

REMARQUE:

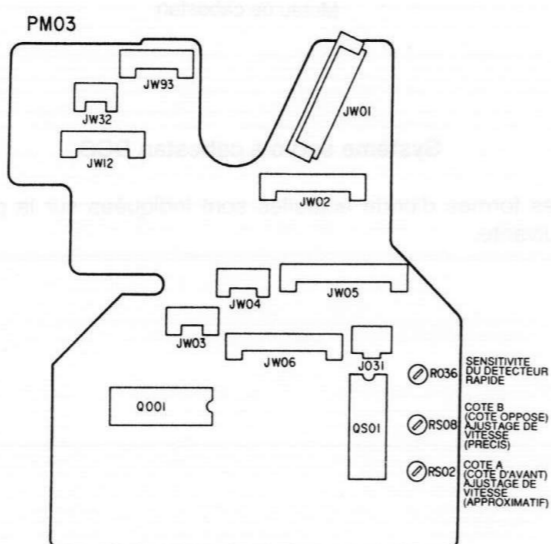
Si l'ajustage de l'appareil n'est pas effectué de manière précise et si l'erreur de rotation est supérieure à une certaine valeur, le servo n'est pas verrouillé pendant la lecture d'une bande DCC tape et les signaux seront mis en sourdine. Cette condition (verrouillée ou non) peut être contrôlée à la borne vitesse (#3) sur JW06. (Reportez-vous à la photo.) Dans des conditions de verrouillage normales, la déflexion du signal de vitesse est inférieure à 0.5mS.

Ajustage de détecteur rapide (PM03 PCB)

1. Raccordez le voltmètre CC entre 3-J031 et la masse.
2. Utilisez CC Maxwell UDI90.
(Mauvaise bande pour ce qui est de la réflexion de la lumière)
3. Faites défiler la bande jusqu'à ce que la portion vierge est passée.
4. Appuyez sur PLAY.
5. Ajustez R036 pour la lecture CC de 1V.
Si vous n'obtenez pas 1V à l'ajustage maximum, laissez le point maximum.

Ajustage de la réponse en fréquence pour la lecture analogique (PG03 PCB)

1. Lisez les signaux 40Hz, 1kHz, 14kHz sur la bande d'essai TCC 183C (-24dB).
2. Réglez chacun des résisteurs d'ajustage R645(L) et R646(R) de manière à ce que le niveau du signal 40Hz reste à l'intérieur de l'intervalle 0 ~ 1dB à partir du niveau de référence 1kHz.
3. Réglez chacun des résisteurs d'ajustage R643(L) et R644(R) de manière à repérer le signal de niveau 14kHz dans l'intervalle 0 ~ 1dB à partir du niveau de référence 1kHz.



Ajustage de la sortie de lecture (Dolby) (PG03 PCB)

1. Raccordez un voltmètre CA entre 1-J601 et 2-J601 pour le canal R et 3-J601 et 2-J601 pour le canal L.
2. Lisez la cassette d'essai Dolby.
3. Ajustez R633 (L) et R634 (R) pour la lecture CA de 389mV.

Ajustage de la sensibilité du compteur de niveau (PG03 PCB)

1. Raccordez un signal de sortie 1kHz (-12dB) numérique (44.1kHz) à la borne numérique.
2. Réglez l'appareil sur le mode REC PAUSE.
3. Réglez chacun des résisteurs d'ajustage RL05(L), et RL06(R) jusqu'à ce que le compteur illumine le point -10dB, puis éteint le point -12dB.
4. A la suite du réglage ci-dessus, lisez la bande d'essai Dolby, contrôlez que le compteur illumine le point 0dB.

REMARQUE:

Si le compteur s'illumine partout sauf sur le point 0dB, refaites le réglage en reprenant dès le début.

Ajustage de libre course VCO (PZ03 PCB)

1. Mettez l'interrupteur d'alimentation sur ON. (N'entrez aucun signal numérique.)
2. Vérifiez la fréquence au point d'essai J442, et réglez le résistor d'ajustage R455 sur 7.5MHz ± 0.1MHz.

REMARQUE:

Si ce réglage n'est pas effectué de manière correcte, le signal sync n'est pas verrouillé sur un signal extérieur. Cette fréquence doit être contrôlée rigoureusement lors du remplacement des CI Q441, Q443 et Q444.

D

TONKÖPFE, DECK-MECHANISMUS UND DEREN SCHNITTSTELLEN

DCC-Kopf

Die für DCC verwendeten Köpfe werden Dünnschicht-Köpfe genannt. Sie werden hergestellt, indem man 20 Mal oder noch häufiger eine mehrfache Aufdampfung und Aufträge, wie bei der Herstellung von IC's, durchführt.

Dementsprechend haben die Köpfe gegenüber den in den konventionellen Analog-Cassettengeräten Spulen-Typ-Köpfen unterschiedliche Merkmale und Eigenschaften.

1. Wiedergabe-Köpfe verwenden ein magnetisches Widerstandselement (MR-Element).
2. Das MRE benötigt eine Vormagnetisierung, um seine maximale Leistung zu erreichen. Deshalb wird ein Vorspannungsleiter, der einer Spule entspricht, zur Erzeugung der Vormagnetisierung eingebaut.
3. Analoge Wiedergabeköpfe benötigen eine magnetische Rückmeldung zur Erhöhung der Linearität. Dieses wird dadurch erreicht, indem man ein magnetisches Feld proportional zu der Leistung des MRE durch eine Vormagnetisierung erzeugt.

Die Anschlußpunkte und die Struktur der DCC-Köpfe werden in Abbildung 1 gezeigt.

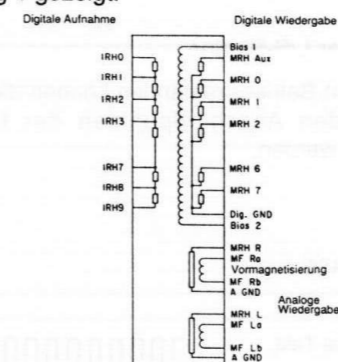
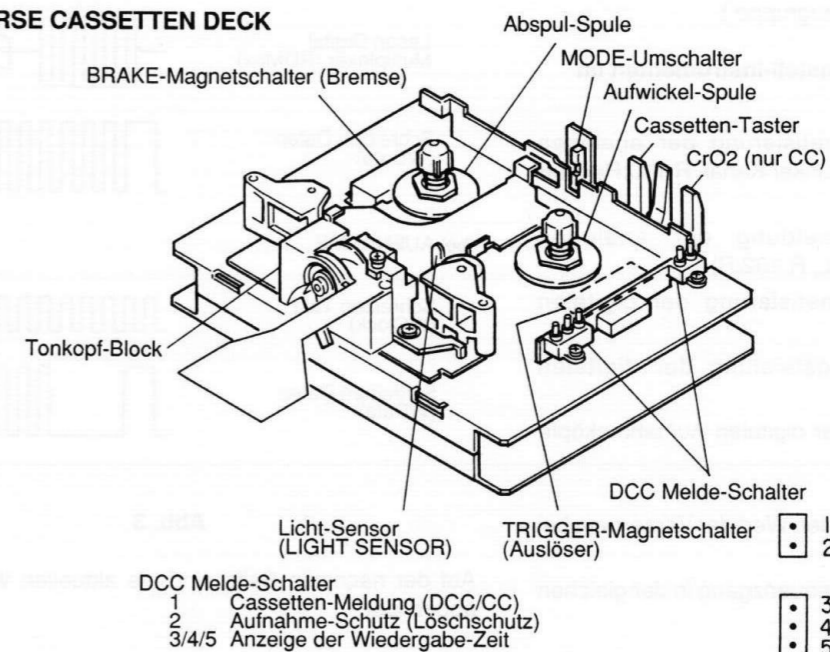


Abb. 1 Anschlußauflistung und Strukturen des DCC-Kopfes

AUTOREVERSE CASSETTEN DECK



Vorsicht beim Umgang mit Tonköpfen

Die Köpfe sind empfindlich gegen elektrostatische Entladungen (Etwa 150 V).

Die Köpfe sind gegen äußere elektrostatische Entladungen durch den Anschluß der flexiblen Kabel an die Lese/Schreib-Platine geschützt.

Werden diese Verbindungen gelöst, so ist das Cassettendeck grundsätzlich auf eine Unterlage zu legen, die entsprechend geerdet ist. Zusätzlich sollte ein Anti-Statik-Band getragen werden.

Außerdem sollten die gelösten Kabel mit Brücken verbunden werden.

Die Köpfe sind auch gegen starke, äußere Magnetfelder so empfindlich, daß der analoge Ausgang beeinflusst werden kann. Verwenden Sie keinen Tonkopf-Entmagnetisierer o.ä.

WARNUNG

VERWENDEN SIE KEINE ENT-MAGNETISIERUNGSCASSETTE.

Anpassung an die Lese/Schreib-Platine

je Kopf erforderlich:

- Justierung der Stärke der Vormagnetisierung (jeweils für analog und digital)
- Einstellen der Rückmeldung (nur für die analoge Wiedergabe)

Das bedeutet, eine Anpassung hat zwischen den Köpfen und der an sie anzuschließenden L/S Platine zu erfolgen. Es müssen daher die sich auf der L/S-Platine befindlichen Trimmer nachgeregelt werden, wenn entweder ein Tonkopf oder die L/S-Platine ausgetauscht werden.

Für diese Justierung werden genaue Einstell-Instrumente benötigt.

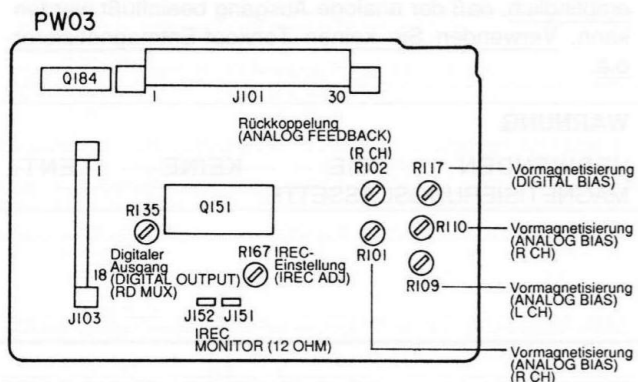


Abb. 2

Justierung der Lese/Schreib-Platine

Wie schon vorstehend gesagt, wurde vor dem Versand im Werk eine genaue Abstimmung zwischen den entsprechenden Köpfen und der L/S-Platine vorgenommen. Es ist daher nicht notwendig, im Service die Platine zuerst zu überprüfen. (Ersetzen Sie das Deck, die Köpfe, die L/S-Platine und den Lademechanismus als eine Baugruppe.)

Justierung mit speziellen Einstell-Instrumenten im Werk

1. Justierung der Vormagnetisierung der analogen Wiedergabeköpfe (R 109:Linker Kanal, R 110:Rechter Kanal)
2. Justierung der Rückmeldung der analogen Wiedergabeköpfe (R 101:L, R 102:R)
3. Justierung der Vormagnetisierung der digitalen Wiedergabeköpfe (R 117)
4. Justierung der Ausgangsleistung der digitalen Wiedergabeköpfe (R 135)
5. Justierung des Stromes der digitalen Aufnahmeköpfe (R 167)

In 1. und 2. bestimmen Sie den Wert der Verzerrung bei analoger Wiedergabe.

In 2. bestimmen Sie den Frequenzgang in der gleichen

Art. Eine Veränderung der Trimmer für 1. und 2. wird deshalb die Charakteristika verschlechtern. Dieses kann an den Analoganschlüssen L und R der L/S-Platine beobachtet werden.

In3. wird in nächster Zeit durch einen Festwertwiderstand ersetzt. Da der digitale Ausgang nur zwei Zustände, 1 und 0. kennt, sind geringe Verzerrungen der Wellenform zulässig.

4. ist die Einstellung eines Dämpfungsgliedes zur Erzeugung einer bestimmten Spannung, um ein Signal an den Signal-Verarbeitungs-Schaltkreis zu schicken (DCC-Platine). Dieses kann zur Überprüfung der richtigen Ausgangsleistung des Tonkopfes benutzt werden. Dieses kann an dem RMUX-Terminal der L/S-Platine beobachtet werden.

5. wird benötigt, um das Signal in einer gleichbleibenden Tiefe des Bandes aufzuzeichnen. Es gibt für jeden Kopf einen individuellen, empfohlenen Aufnahme Strom. (140 ~ 180 mA).

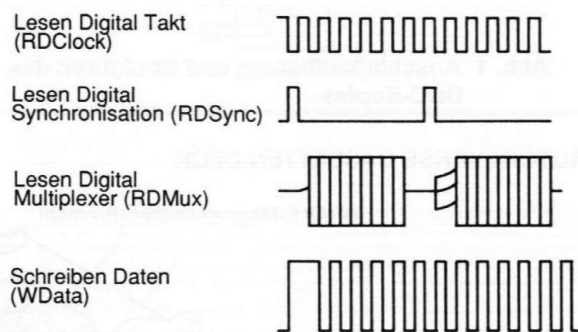
Wird dieser Wert nicht genau eingestellt, so stimmt der RD MUX Wert in 4 bei einem selbstbespielten Band und einem bespielten Band nicht überein.

Wird eine Aufnahme mit einem hohen Wert im tiefen Bereich gemacht, so können die vorhergegangenen Aufnahmen nicht gelöscht werden, wenn zu einem späteren Zeitpunkt an dieser Stelle eine Überspielung erfolgen soll. Die Fehlerrate wird sich in diesem Abschnitt erhöhen.

Testpunkte der L/S-Platine

Unter normalen Betriebszuständen können die folgenden Signale an den Anschlußpunkten der L/S-Platine abgenommen werden.

bei WIEDERGABE



bei AUFNAHME

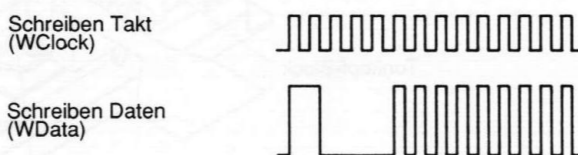


Abb. 3

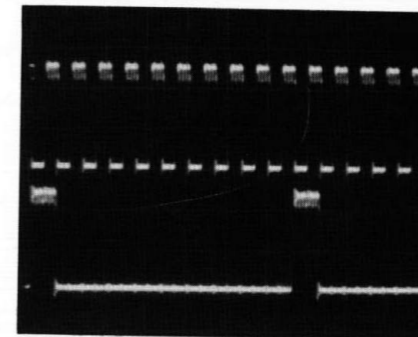
Auf der nächsten Seite sind die aktuellen Wellenformen abgebildet.

Bei der Wiedergabe

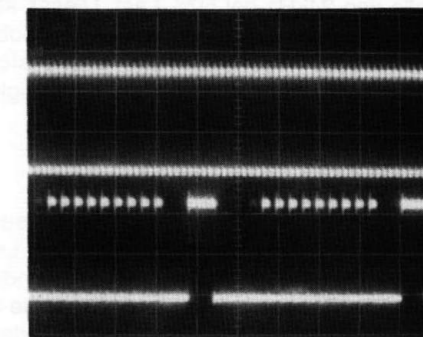
Foto 1

Bei der Aufnahme

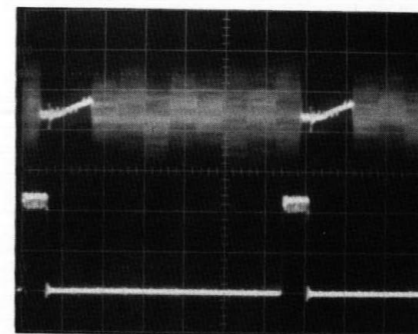
Foto 2



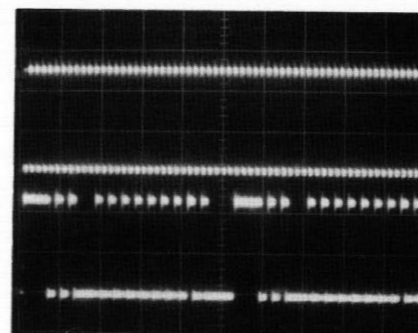
Auf : Lesen Takt (Rdclock)
Ab : Lesen Synchronisation (Rdsync)
X : 0.5µS/div
Y : 0.2V/div



Auf : Schreiben Takt (Wclock)
Ab : Schreiben Daten (Wdata)
X : 2µS/div
Y : 0.2V/div



Auf : Lesen Takt (Rdclock)
Ab : Lesen Synchronisation (Rdsync)
X : 0.5µS/div
Y : 50mV/div(Up)
Y : 0.2V/div(Dn)



Auf : Schreiben Takt (Wclock)
Ab : Schreiben Daten (Wdata)
X : 2µS/div
Y : 0.2V/div



DCC Capstan Servo

Aufnahme:

Das DDSP IC auf der DCC Platine erzeugt ständig eine Rechteckwelle von 24kHz bei 50% Last. Dieses kann an dem Testpunkt #3 von J 411 auf der Platine beobachtet werden. Mit dieser Rechteckwelle dreht sich der Capstanmotor mit einer festgelegten Geschwindigkeit bei Bandaufnahmen.

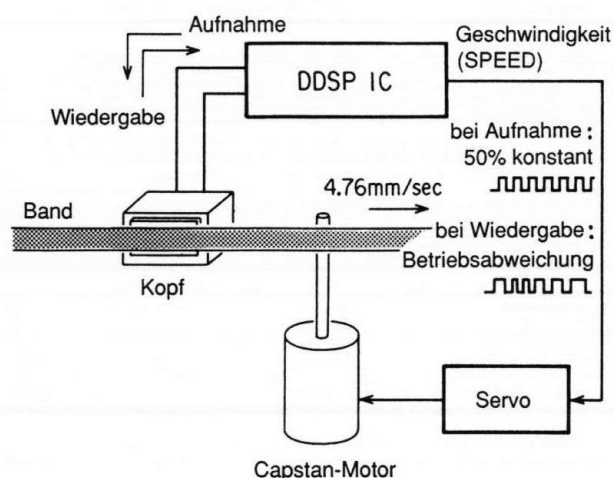
DCC Wiedergabe:

Das digitale Signal des Kopfes wird gelesen, die Geschwindigkeitsabweichung errechnet und die Leistung steht als Variation der Nennleistung am Geschwindigkeits-Ausgang an. Die Servoschaltung auf der Lade-Platine wandelt diese Leistung in eine Antriebskraft für den Capstan-Motor, wodurch die Regelung erfolgt.

Da der Capstan-Motor einen elektronischen Regler enthält, hat er vier Anschlüsse: +, -, A und B.

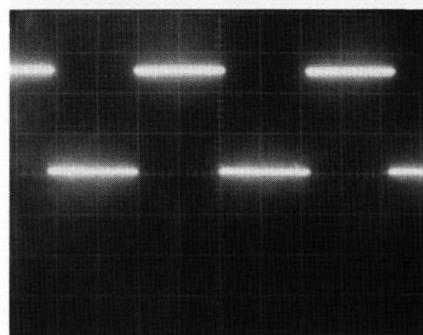
Analoge Wiedergabe:

Erzeugt ständig ein Signal mit einer bestimmten Rechteckwelle von 24kHz bei 50% Last wie im Aufnahmebetrieb.



DCC Capstan Servo System

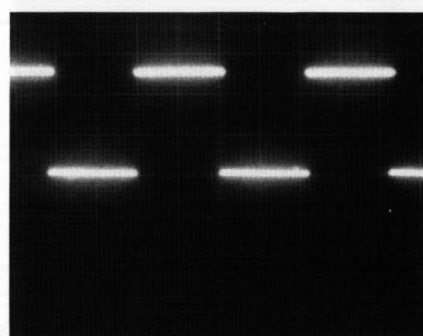
Auf der nächsten Seite sind die aktuellen Wellenformen abgebildet.



WÄHREND DER AUFNAHME

X : 10 μ S/div

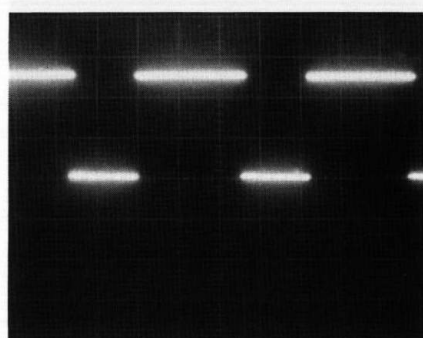
Y : 0.2V/div



Bei normaler WIEDERGABE

X : 10 μ S/div

Y : 0.2V/div



Bei WIEDERGABE mit OFFSET

X : 10 μ S/div

Y : 0.2V/div

ELEKTRISCHE MESSUNGEN UND EINSTELLUNGEN

Justierung der Bandgeschwindigkeit (PM03 PCB)

1. Verbinden Sie einen Frequenzzähler mit dem analogen Ausgang des linken oder rechten Kanals.
2. Spielen Sie das 3.15kHz (3kHz) Signal auf Seite A der Gleichlauf-Testcassette. (Wow & Flutter)
3. Justieren Sie RS 02 so, daß die angezeigte Frequenz zwischen 3145Hz (2990Hz) und 3155Hz (3010Hz) liegt.
4. Spielen Sie den 3.15kHz (3kHz) Ton der Seite B.
5. Justieren Sie RS 08 so, daß die Anzeige zwischen 3145Hz (2990Hz) und 3155Hz (3010Hz) liegt.

HINWEIS:

Wird die Justierung der Baugruppe nicht ausreichend genau durchgeführt, so daß der Rotationsfehler höher als der spezifizierte Wert ist, wird das Servo bei der Wiedergabe eines DCC-Bandes nicht verriegelt und die Signale dadurch stumm geschaltet. Dieser Zustand (verriegelt oder nicht verriegelt) kann an dem Testpunkt der Geschwindigkeit #3# von JW 06 überwacht werden (Siehe Foto). Bei normal verriegeltem Zustand beträgt die Abweichung des Geschwindigkeitssignals weniger als 0,5 mS.

Justierung des Quick-Sensors (PM03 PCB)

1. Schalten Sie ein Gleichstrom-Voltmeter zwischen 3-J031 und Masse.
2. Verwenden Sie CC Maxwell UDI 90.
(Ein schlechtes Band in Hinblick auf Licht-Reflexion)
3. Spulen Sie das Band soweit, bis der Vorspann beendet ist.
4. Drücken Sie die PLAY-Taste.
5. Verstellen Sie R036 so, daß 1 V Gleichstrom angezeigt wird. Sollte es nicht möglich sein, in Maximalstellung 1 V zu erreichen, so stellen Sie den höchsten erreichbaren Wert ein.

Justierung des Frequenzganges bei analoger Wiedergabe (PG03 PCB)

1. Spielen Sie die Töne 40Hz, 1kHz und 14kHz des Testbandes TCC 183C (-24dB).
2. Justieren Sie die Trimmer R645 (L) und R646 (R) so, daß der 40Hz Ton innerhalb des Bereiches von 0 bis 1dB von dem 1kHz Referenzton liegt.
3. Justieren Sie die Trimmer R643 (L) und R644 (R) so, daß der 14Hz Ton innerhalb des Bereiches von 0 bis 1dB von dem 1kHz Referenzton liegt.

Justierung der Ausgangsspannung bei der Wiedergabe (Dolby) (PG03 PCB)

1. Schalten Sie ein Wechselspannungs-Voltmeter zwischen 1-J601 und 2-J601 für den rechten Kanal und zwischen 3-J601 und 2-J601 für den linken Kanal.
2. Spielen Sie die Dolby-Testcassette.
3. Justieren Sie R633 (L) und R634 (R) so, daß eine Wechselspannung von 389mV angezeigt wird.

Justierung der Empfindlichkeit der Aussteuerungsanzeige (PG03 PCB)

1. Legen Sie ein digitales 1kHz (-12dB) Signal (44.1kHz) an den digitalen Anschluß.
2. Schalten Sie das Gerät auf REC PAUSE.
3. Justieren Sie die Trimmer RL05 (L) und RL06 (R) so, daß die Anzeige an der -10dB Marke aufleuchtet und bei der -12dB Marke wieder erlischt.
4. Spielen Sie nach obiger Justierung das Dolby-Testband ab und überprüfen Sie, daß die Anzeige an der 0dB Marke aufleuchtet.

HINWEIS:

Falls die Aussteuerungsanzeige außer an der 0dB Marke aufleuchtet, so ist die Justierung von dem ersten Schritt an zu wiederholen.

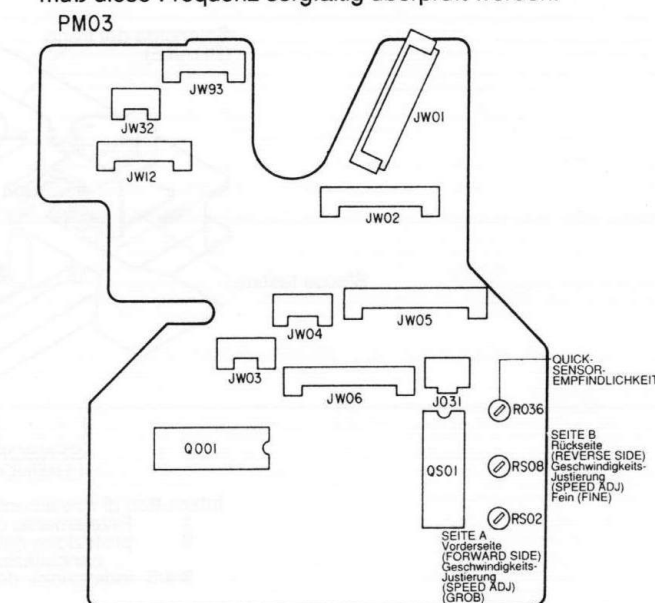
Justierung der nichtstabilen Frequenz mit VCO (spannungsgesteuerter Oszillator) (PZ03 PCB)

1. Schalten Sie den Netzschalter auf ON (EIN). (Speisen Sie kein digitales Signal ein.)
2. Messen Sie die Frequenz an dem Testpunkt J442 und justieren Sie mit dem Trimmer R455 7.5MHz \pm 0.1MHz ein.

HINWEIS:

Falls diese Justierung nicht richtig durchgeführt wurde, so wird das Synchronisations-Signal nicht mit dem externen Signal gekoppelt.

Nach einem Auswechseln der IC's Q441, Q443 und Q444 muß diese Frequenz sorgfältig überprüft werden.



TESTINE, MECCANISMO DELLA PIASTRA E INTERFACCIA

Testina DCC

Le testine usate nel DCC vengono chiamate testine dalla pellicola sottile e sono fatte ripetendo 20 o più volte le evaporazioni multipli durante la fabbricazione dei componenti IC.

Di conseguenza, le testine hanno delle caratteristiche differenti dalle testine del tipo con la bobina di avvolgimento usate nelle piastre a cassette analogiche convenzionali.

1. La testina di riproduzione è stata dotata di una resistenza (elemento MR).
2. L'MRE richiede un bias magnetico per ottenere l'uscita massima e per questo motivo un conduttore bias che equivale una bobina è stato installato per sviluppare un bias magnetico.
3. Inoltre, la testina di riproduzione analogica richiede una retroazione magnetica per aumentare la linearità. Questo viene realizzato creando un campo magnetico proporzionale all'uscita MRE prodotta dal conduttore bias.

Precauzioni riguardanti le testine

Le testine sono sensibili al voltaggio elettrostatico (circa CC 150 V).

Le testine saranno protette contro i campi elettrostatici esterni se si collegano dei cavi all'R/W PCB.

Per scollegare i cavi, collocate la piastra a cassette su un banco dopo aver preso tutte le precauzioni per scaricare l'effetto elettrostatico ed indossate una fascia di neutralizzazione dell'effetto elettrostatico.

Inoltre, installate sempre un perno di messa a corto circuito dove avete rimosso i cavi.

Le testine sono anche sensibili a forti campi magnetici esterni, i quali possono influire sull'uscita analogica. Non usate uno smagnetizzatore per testine, ecc.

AVVISO

NON USATE UNA CASSETTA DI SMAGNETIZZAZIONE.

Terminali e la struttura della testina DCC sono visualizzati nella Fig. 1.

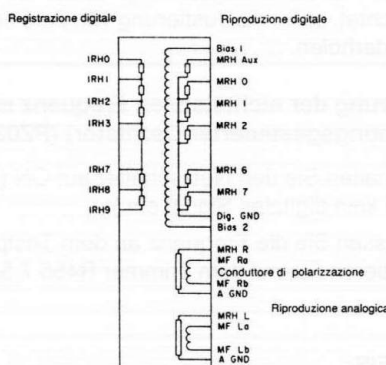
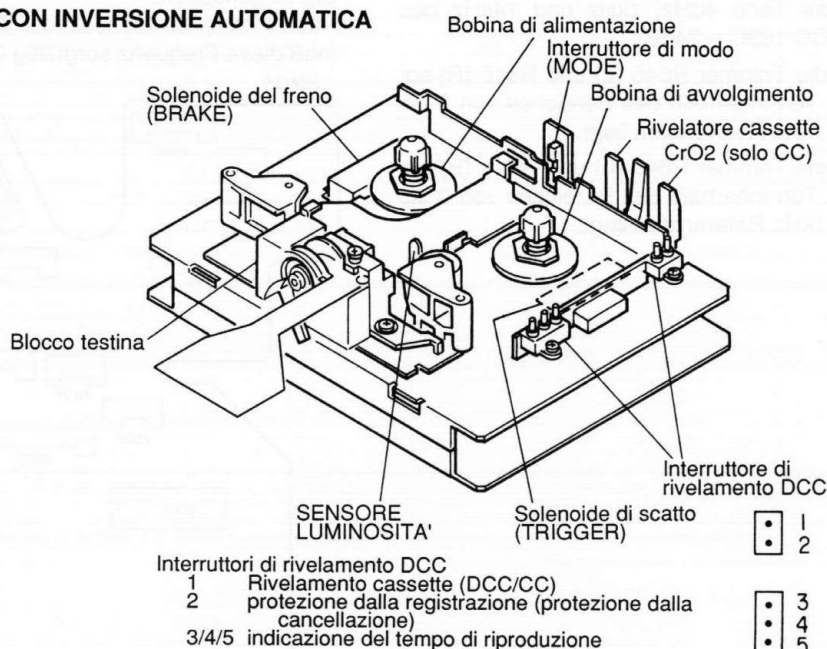


Fig. 1 ELENCO DEI TERMINALI E DELLA STRUTTURA DELLA TESTINA DCC

PIASTRA A CASSETTE CON INVERSIONE AUTOMATICA



Accoppiamento con un PCB di lettura/scrittura

Per ciascuna testina è richiesto quanto segue:

- impostazione del bias (sia analogico e digitale)
- regolazione della retroazione (solo per la riproduzione analogica).

Cioè, l'accoppiamento è richiesto per le testine e per il PCB R/W al quale le testine sono collegate. Perciò, quando sostituite il PCB R/W oppure le testine, sarà necessario rifare la regolazione delle resistenze del R/W PCB.

La regolazione richiede degli attrezzi particolari di regolazione.

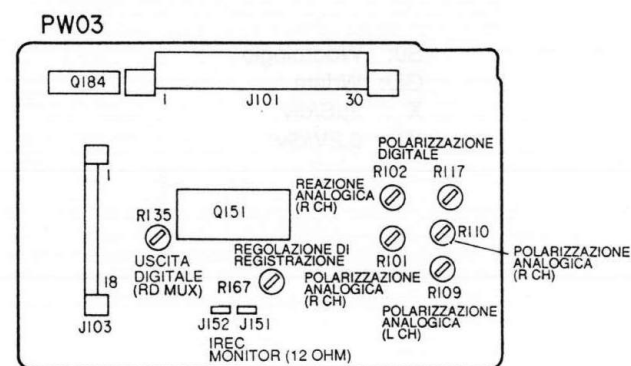


Fig. 2

Regolazione PCB di lettura/scrittura

Come abbiamo già spiegato, una regolazione di accoppiamento è stata fatta per le testine specificate e per il PCB R/W in fabbrica, per cui non sarà necessario effettuare delle regolazioni alle stazioni di servizio la prima volta. (Effettuate la sostituzione della piastra, delle testine, del PCB R/W e del caricatore con un'unità.)

Regolazione effettuata in fabbrica

1. Regolazione del bias della testina di riproduzione analogica (R109:Lch, R110:Rch)
2. Regolazione della retroazione della testina di riproduzione analogica (R101:Lch, R102:Rch)
3. Regolazione del bias della testina di riproduzione digitale (R117)
4. Regolazione del livello di uscita di riproduzione della testina di riproduzione digitale (R135)
5. Regolazione della corrente di registrazione della testina di registrazione digitale (R167)

1. e 2. determinano il valore di distorsione durante la riproduzione analogica.
2. determina la risposta di frequenza nella stessa maniera. Di conseguenza, la modificazione delle resistenze per 1. e 2. deteriorerà quelle caratteristiche. Queste operazioni possono essere controllate a monitoraggio nei terminali L e R del PCB R/W.
3. sarà sostituita da una resistenza fissa entro poco.

Poichè l'uscita digitale ha soltanto due valori, 1 o 0, una lieve distorsione nelle onde è ammissibile.

4. è la regolazione dell'attenuatore affinché esso sviluppi il voltaggio specificato per trasmettere il segnale al circuito di elaborazione dei segnali (DCC PCB). Questo può essere usato per verificare che si ottiene l'uscita giusta dall'unità principale.

Questa operazione può essere controllata a monitoraggio al terminale RMUX dell'R/W PCB.

5. è richiesto per registrare i segnali ad una profondità costante nel nastro.

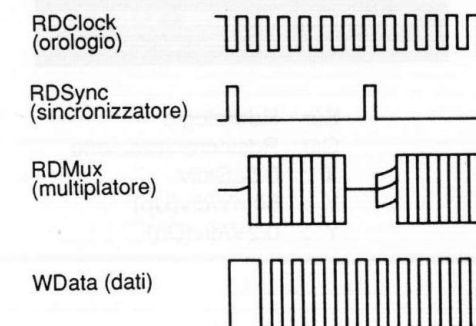
C'è un valore di corrente di registrazione raccomandato per ciascuna testina individualmente (140 ~ 180mA). Nel caso in cui questo valore non fosse regolato correttamente, il valore RD MUX del punto 4 non corrisponderà il nastro registrato dall'utente e il nastro inciso dalla casa discografica.

Inoltre, se si effettua una registrazione ad uno strato profondo con un valore molto alto, le registrazioni precedenti non potranno essere cancellate in caso desiderate coprire una vecchia registrazione con una nuova e la possibilità di errori aumenterà in quel punto sul nastro.

Punti di controllo dell'R/W PCB

Nelle condizioni operative normali, i seguenti segnali possono essere osservati quando provengono dai connettori R/W PCB.

in RIPRODUZIONE



in REGISTRAZIONE

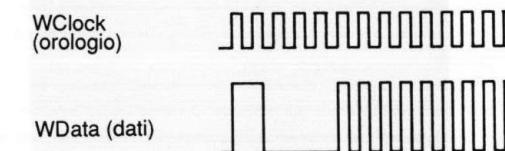
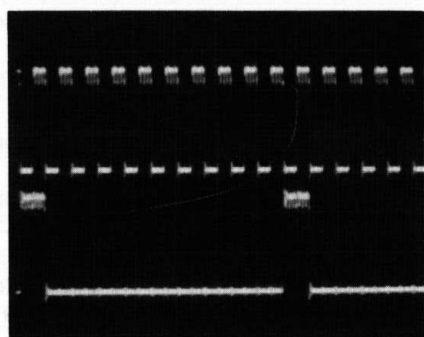


Fig. 3

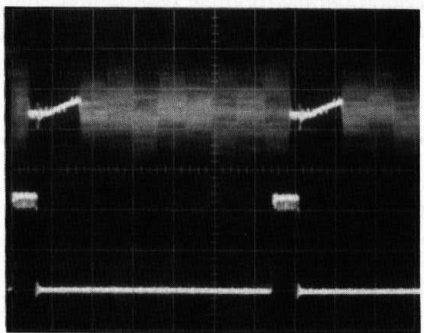
Le onde sono visualizzate alla pagina che segue.

RIPRODUZIONE

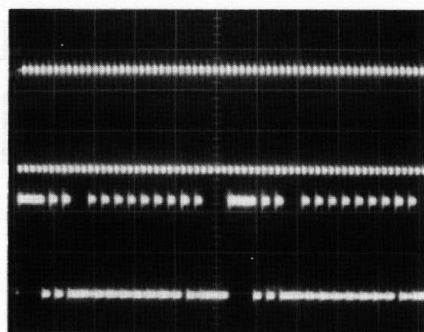
Fotografia 1



Sù: Rdclock
Giù: Rdsincronizzazione
X : 0.5µS/div
Y : 0.2V/div



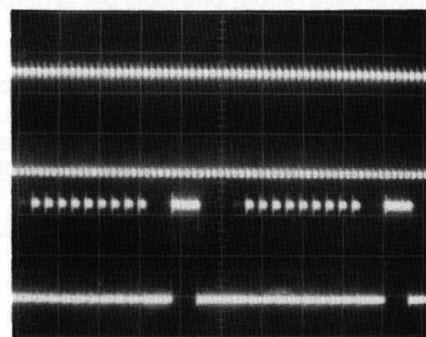
Sù: Rdorologio
Giù: Rdsincronizzazione
X : 0.5µS/div
Y : 50mV/div(Up)
Y : 0.2V/div(Dn)



Sù: Wclock
Giù: Wdata
X : 2µS/div
Y : 0.2V/div

REGISTRAZIONE

Fotografia 2



Sù: Wdorologio
Giù: Wdata
X : 2µS/div
Y : 0.2V/div

Capstan servo DCC

Registrazione:

Il DDSP IC del DCC PCB produce continuamente delle onde rettangolari di 24kHz, con una potenza di 50%. Questo fenomeno può essere controllato a monitoraggio al punto di controllo del PCB, #3 di J411. Con queste onde rettangolari, il capstan ruota alla velocità specificata per registrare i segnali sul nastro.

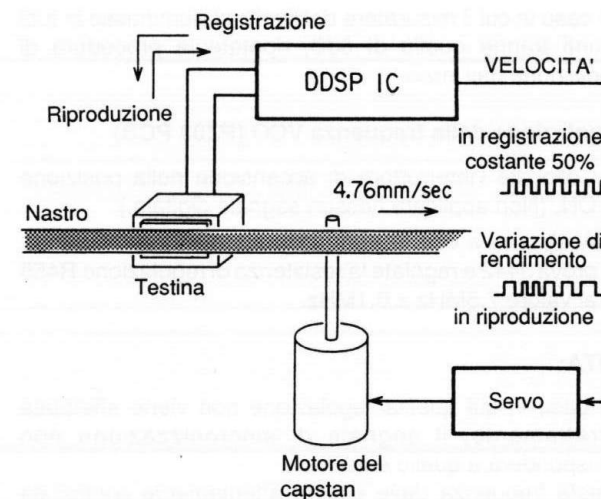
Riproduzione DCC:

Il segnale digitale proveniente dall'unità principale viene letto e la deviazione della velocità viene calcolata e riprodotta come variazione al terminale della velocità. Il circuito servo della sezione PCB trasforma l'uscita in una forza d'azionamento del motore del capstan, effettuando così il controllo.

Poiché il motore del capstan è del tipo elettronico, è stato dotato di quattro terminali: +, -, A e B.

Riproduzione analogica:

Sviluppa continuamente un segnale ad onde rettangolari e fisse a 24kHz, 50% di potenza come nel modo di registrazione.

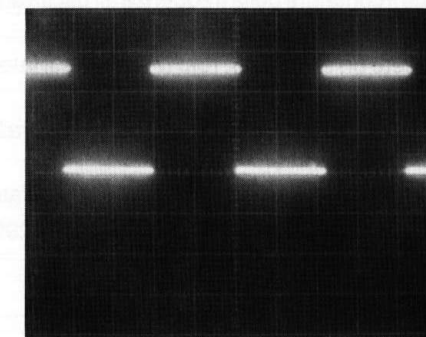


Sistema servo capstan DCC

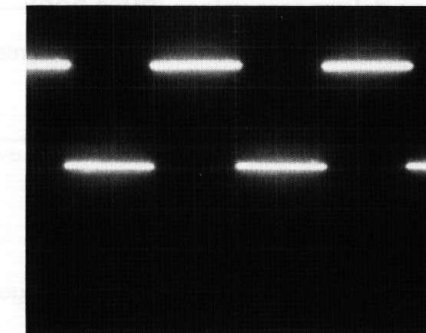
Le onde sono visualizzate alla pagina che segue.

SEGNALE DI VELOCITA'

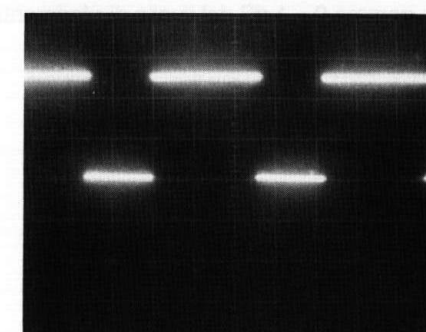
Fotografia 3



Durante la REGISTRAZIONE
X : 10µS/div
Y : 0.2V/div



Durante la RIPRODUZIONE normale
X : 10µS/div
Y : 0.2V/div



Durante la RIPRODUZIONE con OFFSET
X : 10µS/div
Y : 0.2V/div

MISURAZIONI E REGOLAZIONI ELETTRICHE

Regolazione della velocità del nastro (PM03 PCB)

1. Collegate il contatore della frequenza all'uscita analogica di sinistra (S) e di destra (R).
2. Riproducete un segnale 3.15kHz (3kHz) sul lato A della cassetta di prova del wow e flutter.
3. Regolate l'RS02 per la lettura della frequenza tra 3145Hz (2990Hz) e 3155Hz (3010 Hz).
4. Riproducete un segnale 3.15kHz (3kHz) sul lato B.
5. Regolate l'RS08 per una lettura tra 3145Hz (2990Hz) e 3155Hz (3010Hz).

NOTA:

Nel caso in cui la regolazione dell'unità non fosse esatta e l'errore di rotazione fosse superiore al valore specificato, il servo non sarà bloccato durante la riproduzione del nastro DCC e i segnali saranno silenziati. Questa condizione (bloccata o no) può essere controllato a monitoraggio al terminale della velocità (#3) del JW06. (Fate riferimento alla fotografia.) Nelle condizioni di bloccaggio normale, la deflezione del segnale di velocità sarà inferiore a 0.5 mS.

Regolazione del sensore veloce (PM03 PCB)

1. Collegate un voltmetro CC tra il 3-J031 e la massa.
2. Usate una cassetta CC Maxwell UDI90.
(Per controllare i riflessi della luce)
3. Avvolgete il nastro finchè non sarà stato avvolto il capoguida.
4. Premete il tasto di riproduzione (PLAY).
5. Regolate l'R036 per una lettura CC di 1 V.

Nel caso in cui non si riuscisse ad ottenere la regolazione massima ad 1 V, lasciate il punto massimo.

Regolazione della risposta di frequenza della riproduzione analogica (PG03 PCB)

1. Riproducete dei segnali 40Hz, 1kHz, 14kHz usando il nastro di prova TCC 183C (-24dB).
2. Regolate ciascuna resistenza di regolazione R645(L) e R646(R) in modo tale che il livello del segnale a 40Hz rimanga entro la gamma 0 ~ 1 dB dal livello di riferimento 1kHz.
3. Regolate le resistenze di regolazione R643(L) e R644(R) in modo tale che il livello del segnale a 14kHz rimanga entro la gamma 0 ~ 1 dB dal livello di riferimento 1kHz.

Regolazione dell'uscita di riproduzione (Dolby) (PG03 PCB)

1. Collegate un voltmetro CA tra 1-J601 e 2-J601 per il canale destro (R) e tra 3-J601 e 2-J601 per il canale sinistro (L).
2. Riproducete una cassetta di prova Dolby.
3. Regolate R633 (L) e R634 (R) per una lettura CA di 389mV.

Regolazione della sensibilità del misuratore del livello (PG03 PCB)

1. Collegate un segnale digitale di 1kHz (-12dB) (44.1kHz) al terminale digitale.
2. Impostate il modo di pausa della registrazione (REC PAUSE) nell'unità.
3. Regolate le resistenze di regolazione RL05(L) e RL06(R) finchè non si illumineranno prima il punto -10dB, poi il punto -12dB sul misuratore del livello.
4. Dopo la regolazione suddetta, riproducete la cassetta di prova Dolby e verificate che il misuratore si illumini nel punto di 0dB.

NOTA:

Nel caso in cui il misuratore del livello si illuminasse in tutti i punti tranne quello di 0dB, ripetete la procedura di regolazione dall'inizio.

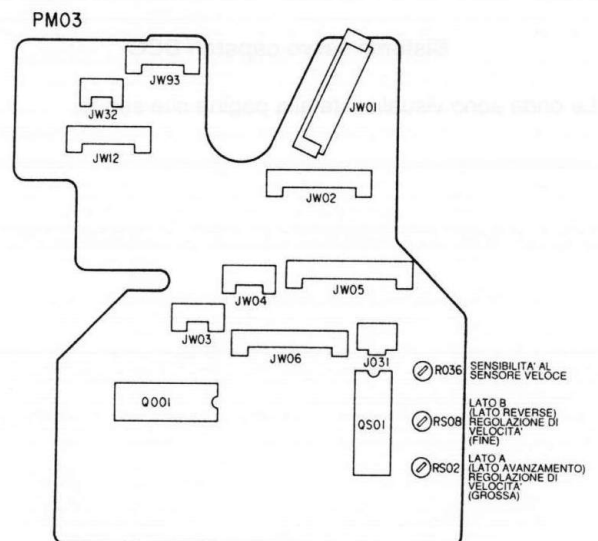
Regolazione della frequenza VCO (PZ03 PCB)

1. Collocate l'interruttore di accensione nella posizione ON. (Non applicate nessun segnale digitale.)
2. Assicuratevi che la frequenza sia quella del punto di prova J442 e regolate la resistenza di regolazione R455 al valore 7.5MHz \pm 0.1MHz.

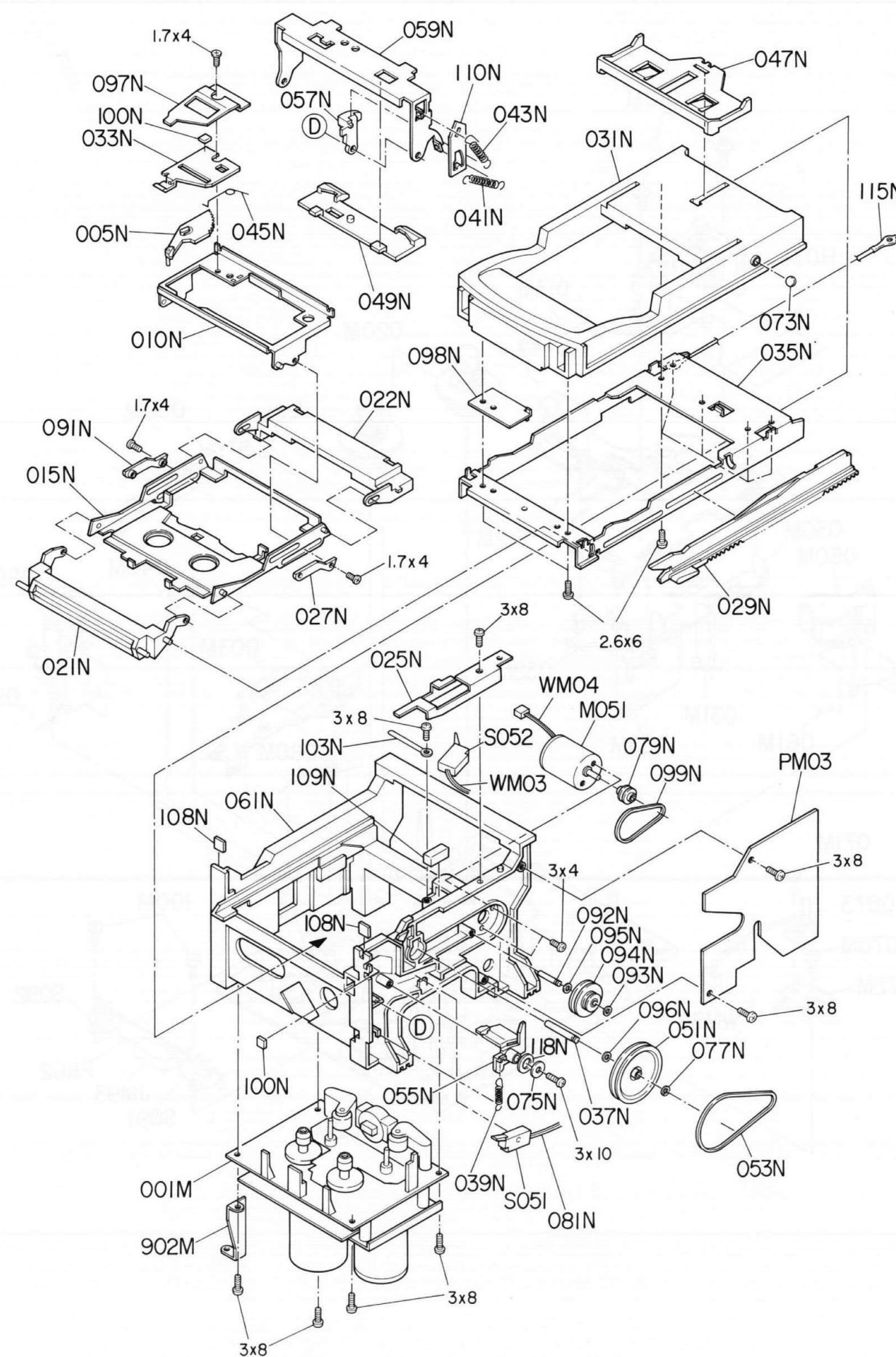
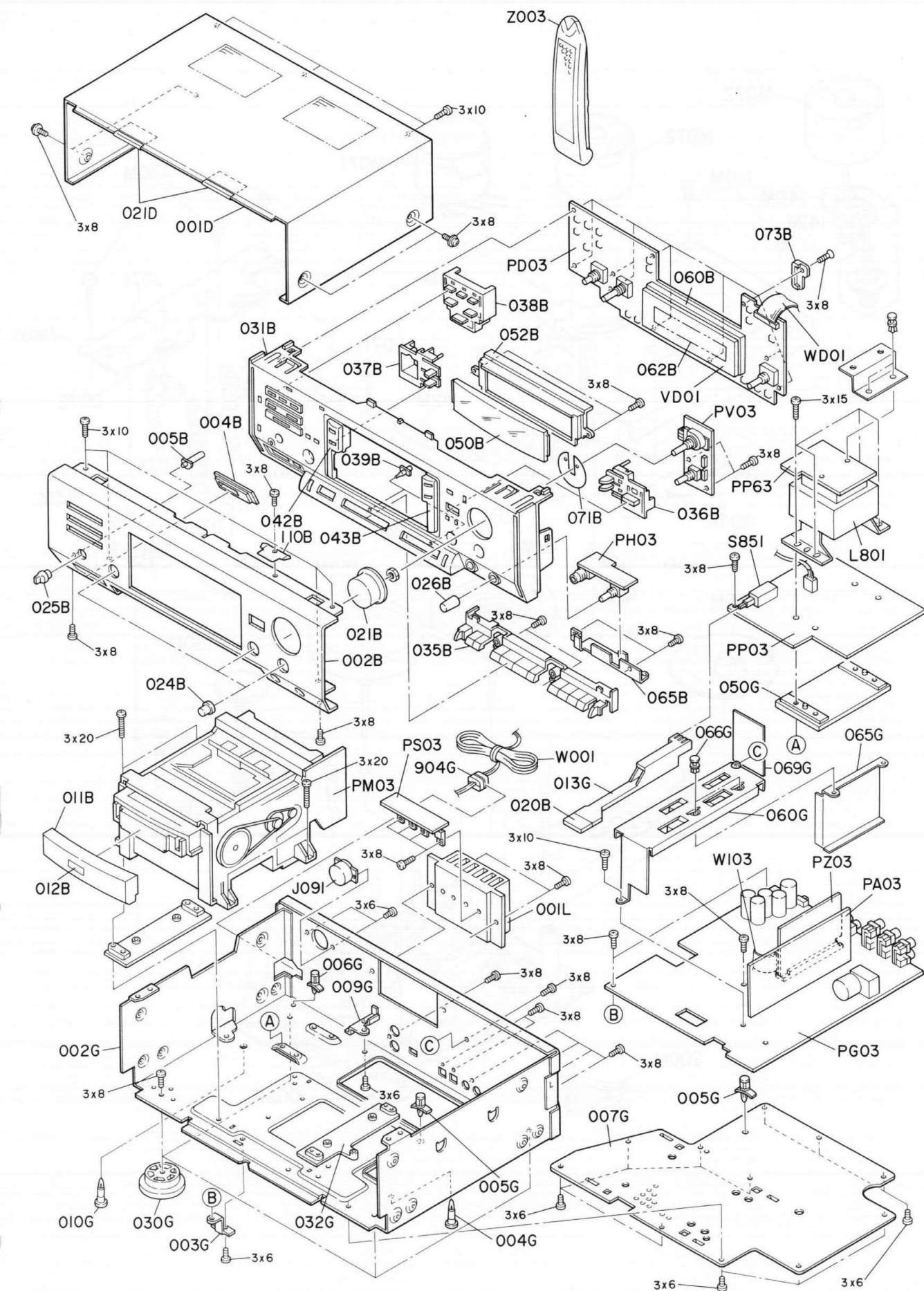
NOTA:

Nel caso in cui questa regolazione non viene effettuata correttamente, il segnale di sincronizzazione non corrisponderà a quello esterno.

Questa frequenza deve essere attentamente controllata quando sostituite l'IC Q441, Q443 e Q444.



SET EXPLODED VIEW AND PARTS LIST



CABINET PARTS

002B	4822 443 41201	FRONT PANEL
004B	4822 381 11374	IR LENS
005B	4822 381 11375	POWER INDICATE LENS
011B	4822 454 21075	ESCUTCHEON
012B	4822 459 11111	BADGE DCC
020B	4822 410 62356	POWER BUTTON
021B	4822 413 41755	REC LEVEL KNOB (KIT)
024B	4822 413 31718	INPUT/BALANCE/DOLBY KNOB
025B	4822 411 20336	TIMER KNOB
026B	4822 413 31719	PHONES LEVEL KNOB
031B	4822 464 50939	FRONT MOLD CHASSIS
035B	4822 410 62361	MECHA BUTTON
036B	4822 410 62359	EJECT TEXT BUTTON
037B	4822 410 62357	COUNTER BUTTON
038B	4822 410 62358	STAT ID BUTTON
039B	4822 381 11373	PLAY/REC INDICATE LENS
042B	4822 454 21076	FRONT ESCUTCHEON (L)
043B	4822 454 21077	FRONT ESCUTCHEON (R)
050B	4822 450 61993	FL WINDOW
052B	4822 403 70779	FL WINDOW BRACKET
060B	4822 256 92006	FL HOLDER
062B	4822 454 12431	FL ADHESIVE FOR FL HOLDER
013G	4822 403 70778	POWER SW LINK
030G	4822 462 41977	SILVER LEG
904G	4822 532 60948	AC CORD BUSH
J091	▲ 4822 272 10327	VOLTAGE SELECT [/01]

MECHANICAL PARTS

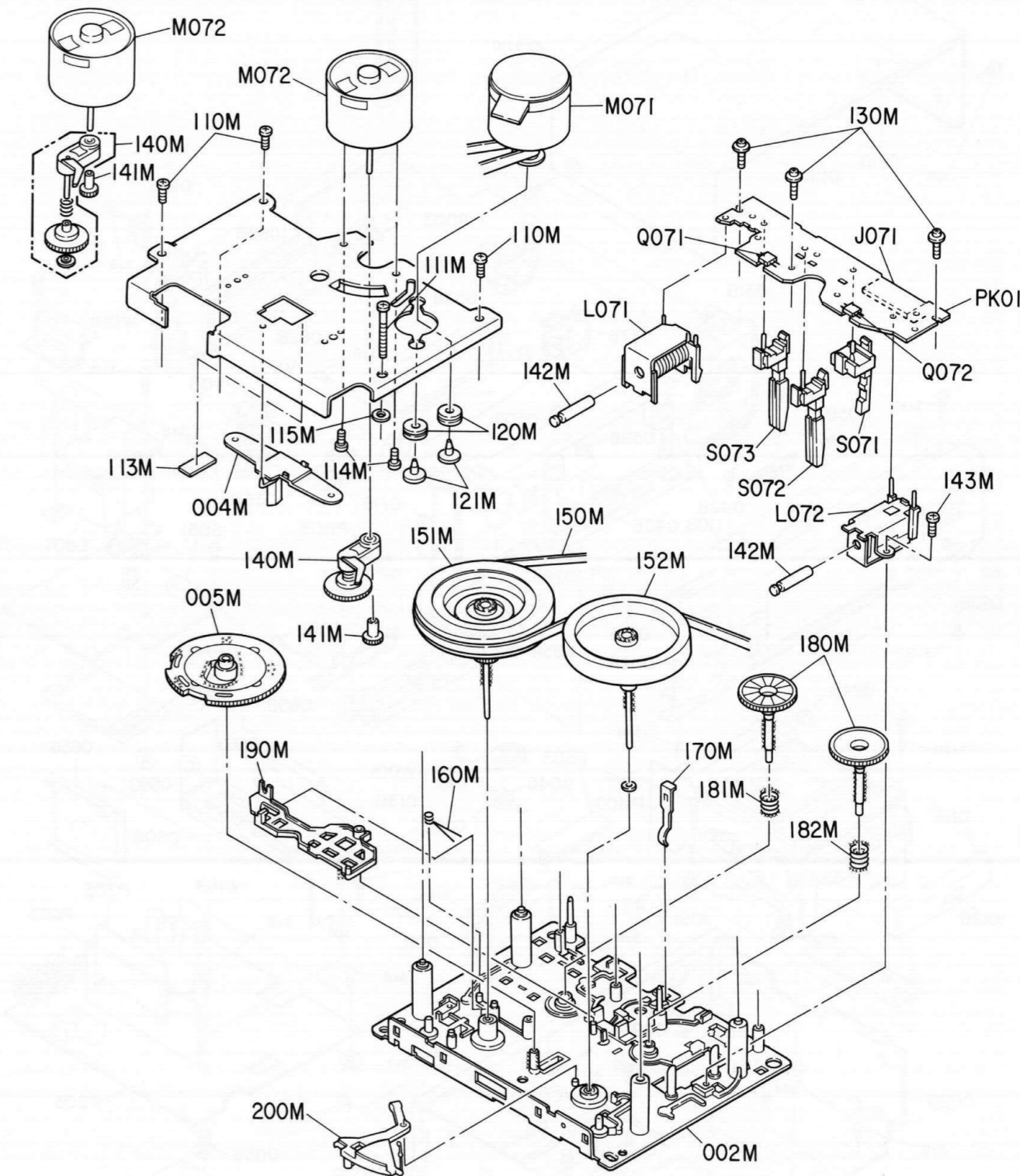
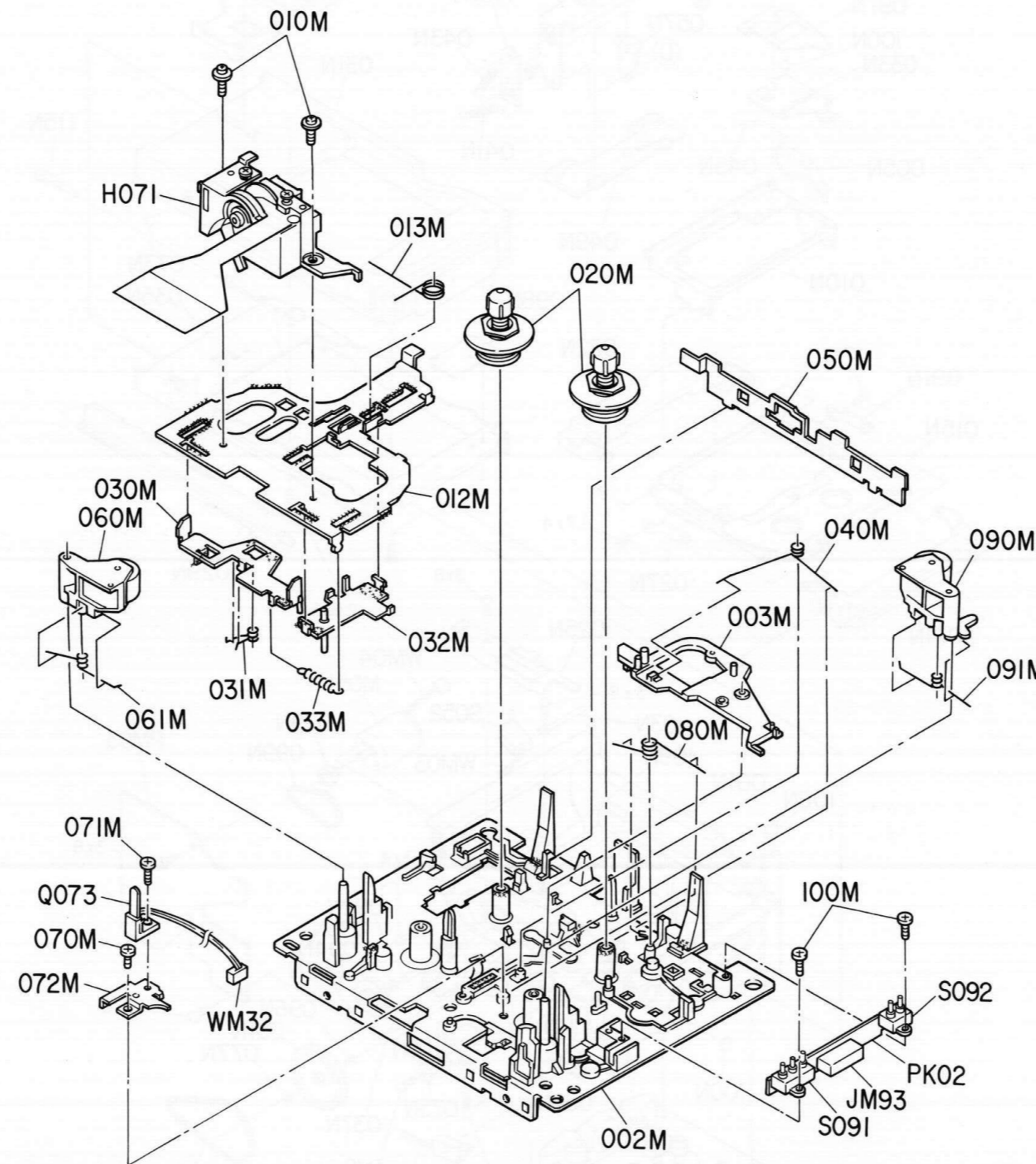
001N	4822 443 63788	TRAY MECHANISM ASSY
005N	4822 403 70784	ARM KIT
006N	4822 403 70783	ARM
007N	4822 535 93358	SHAFT
021N	4822 403 70781	ARM
022N	4822 403 70782	ARM
027N	4822 401 11486	COLLAR
029N	4822 522 33306	GEAR
031N	4822 443 63789	CASE
033N	4822 403 70785	RETAINER
039N	4822 492 33359	SPRING
041N	4822 492 33361	SPRING
043N	4822 492 33362	SPRING
045N	4822 492 33363	SPRING
047N	4822 443 63791	CONTROL BOARD MOVEMENT
049N	4822 403 70787	PAD
051N	4822 528 40349	PULLEY
053N	4822 358 31232	BELT
055N	4822 403 70788	LEVER
057N	4822 403 70789	LEVER
061N	4822 464 50941	FRAME
073N	4822 520 40293	BALL
075N	4822 532 21196	FLAT WASHER, L.
077N	4822 462 71886	STOPPER
079N	4822 528 40352	PULLEY
087N	4822 502 12245	P.H.M. SCREW
089N	4822 502 12245	P.H.M. SCREW
091N	4822 401 11485	CLAMPER
093N	4822 462 71886	WASHER
094N	4822 528 40351	PULLEY
095N	4822 532 11285	WASHER
096N	4822 532 11392	WASHER
M051	4822 361 60467	D.C.MOTOR 8V TRAY.
S051	4822 277 21132	SLIDE SWITCH CLOSE
S052	4822 277 21132	SLIDE SWITCH OPEN

PACKING

001T	4822 736 21588	USER MANUAL [/00/01/05/10]
001T	4822 736 21592	USER MANUAL [BK01]
Z001	4822 321 21438	CONNECTIVE CORD RCA PIN
Z003	4822 218 30665	REMOTE COMMNDER DCC
Z005	4822 267 31133	AC ADAPTER [/01]




DECK EXPLODED VIEW AND PARTS LIST









001M	4822 691 20777	MECHANISM ASSY
002M	4822 464 50942	MECHANISM BASE
003M	4822 403 70794	BRAKE LEVER
004M	4822 403 70786	THRUST RETAINER
005M	4822 522 33307	MAIN GEAR
010M	4822 502 21266	SCREW HEAD ASSY
013M	4822 492 33364	SPRING
020M	4822 528 10865	REEL
031M	4822 492 52341	SPRING
033M	4822 492 33365	SPRING
040M	4822 492 33366	SPRING
060M	4822 528 81484	PINCHROLLEA ASSY (R)
061M	4822 492 71233	FOR PINCHROLLEA (R) SPRING
070M	4822 502 21267	SCREW FOR SENSOR RETAINOR
071M	4822 502 21268	SCREW FOR END SENSOR
080M	4822 492 33367	SPRING
090M	4822 582 81485	PINCHROLLEA ASSY (F)
091M	4822 492 71234	SPRING FOR PINCHROLLEA (F)
100M	4822 502 21269	SCREW FOR DCC SENSOR SW
110M	4822 502 21271	SCREW FOR MOTOR BASE
111M	4822 502 21272	SCREW FOR MOTOR BASE
114M	4822 502 21273	SCREW FOR REEL MOTOR
115M	4822 532 12206	WASHER FOR (111M)
120M	4822 462 71885	BUFFER FOR DC MOTOR
121M	4822 502 21274	SCREW FOR DC MOTOR
130M	4822 502 21275	SCREW FOR SWITCH PCB
140M	4822 522 33308	GEAR
141M	4822 522 33309	GEAR
143M	4822 502 21265	SCREW FOR BRAKE SOLENOID
150M	4822 358 31234	BELT
151M	4822 528 60402	FLY WHEEL (F)
152M	4822 528 60403	FLY WHEEL (R)
160M	4822 492 71235	SPRING
180M	4822 522 33311	GEAR
181M	4822 492 33368	SPRING
182M	4822 492 33369	SPRING (C)
190M	4822 403 70791	LEVER
200M	4822 403 70792	LEVER
H071	4822 403 70793	HEAD ASSY
H702	4822 249 10474	HEAD REC/PLAY
S071	4822 271 30789	SWITCH MODE
S072	4822 271 30791	SWITCH TAPE IN
S073	4822 271 30791	SWITCH CrO2
S091	4822 276 13345	SWITCH LENGTH
S092	4822 276 13344	SWITCH DCC
L071	4822 281 50177	SOLENOID COIL TRIGER
L072	4822 281 50176	SOLENOID COIL BRAKE
M071	4822 361 21589	D.C.MOTOR 12V MAIN (CAPSTAN)
M072	4822 361 21588	D.C.MOTOR 8V REEL (FWD/REV)
Q071	4822 130 83233	PHOTO UNIT TAKE-UP GP2S06BC
Q072	4822 130 83233	PHOTO UNIT SUPPLY GP2S06BC
Q073	4822 130 83232	PHOTO UNIT QUICK SENSOR SPI-306-03



ELECTRICAL PARTS LIST







AD / DA PANEL (PA03)






					
C202	4822 126 11687	0.1μF +80%-20%	C334	4822 121 42712	100PF ± 5% 100V
C203	4822 124 22237	10μF 16V	C335	4822 126 11728	220μF 16V
C204	4822 126 11687	0.1μF +80%-20%	C336	4822 126 11728	220μF 16V
C205	4822 124 22237	10μF 16V	C343	4822 126 11728	220μF 16V
C206	4822 124 22237	10μF 16V	C344	4822 126 11728	220μF 16V
C207	4822 126 11687	0.1μF +80%-20%	C345	4822 126 11728	220μF 16V
C208	4822 124 22237	10μF 16V	C346	4822 126 11728	220μF 16V
C210	4822 126 11687	0.1μF +80%-20%	C347	4822 124 23511	100μF 25V
C211	4822 124 22237	10μF 16V	C348	4822 124 23511	100μF 25V
C212	4822 126 11687	0.1μF +80%-20%	C349	4822 126 11728	220μF 16V
C213	4822 126 11687	0.1μF +80%-20%	C350	4822 126 11728	220μF 16V
C214	4822 126 11687	0.1μF +80%-20%	C351	4822 126 11687	0.1μF +80%-20%
C215	4822 124 23511	100 μF ± 20% 25V			
C216	4822 126 11687	0.1μF +80%-20%			
C217	4822 124 23511	100μF 25V	R201	4822 117 10148	51Ω ± 1% 1/10W
C218	4822 126 11687	0.1μF +80%-20%	R204	4822 051 30473	47KΩ ± 5% 1/16W
C219	4822 126 11687	0.1μF +80%-20%	R205	4822 117 10148	51Ω ± 1% 1/10W
C220	4822 126 11687	0.1μF +80%-20%	R206	4822 117 10149	120Ω ± 5% 1/2W (CHIP)
C221	4822 124 90389	4.7μF 25V	R207	4822 117 10149	120Ω ± 5% 1/2W (CHIP)
C222	4822 124 90389	4.7μF 25V	R208▲	4822 111 90967	4.7Ω ± 5% 1/4W
C225	4822 126 11728	220μF / 16V	R221	4822 051 30104	100KΩ ± 5% 1/16W
C226	4822 126 11728	220μF / 16V	R222	4822 051 30104	100KΩ ± 5% 1/16W
C227	4822 126 11728	220μF / 16V	R223	4822 117 10148	51Ω ± 1% 1/10W
C228	4822 126 11728	220μF / 16V	R224	4822 117 10148	51Ω ± 1% 1/10W
C229	4822 122 40589	0.047μF +80%-20% 50V	R225	4822 117 10149	120Ω ± 5% 1/2W (CHIP)
C231	4822 124 90389	4.7μF 25V	R226	4822 117 10149	120Ω ± 5% 1/2W (CHIP)
C232	4822 124 90389	4.7μF 25V	R227	4822 117 10149	120Ω ± 5% 1/2W (CHIP)
C251	4822 126 12496	0.01μF +80%-20% 50V	R228	4822 117 10149	120Ω ± 5% 1/2W (CHIP)
C252	4822 126 12496	0.01μF +80%-20% 50V	R229	4822 051 30223	22KΩ ± 5% 1/16W
C301	4822 126 11687	0.1μF +80%-20%	R230	4822 051 30223	22KΩ ± 5% 1/16W
C302	4822 124 23777	47μF 10V	R231	4822 051 30222	2.2KΩ ± 5% 1/16W
C303	4822 126 11687	0.1μF +80%-20%	R232	4822 051 30222	2.2KΩ ± 5% 1/16W
C304	4822 126 11687	0.1μF +80%-20%	R233	4822 116 83227	1KΩ ± 1% 1/10W
C305	4822 124 23777	47μF 10V	R234	4822 116 83227	1KΩ ± 1% 1/10W
C306	4822 124 23777	47μF 10V	R235	4822 116 83211	1.8KΩ ± 5% 1/16W
C307	4822 122 31069	39PF ± 5% 50V	R236	4822 116 83211	1.8KΩ ± 5% 1/16W
C308	4822 122 31069	39PF ± 5% 50V	R237	4822 117 10147	47KΩ ± 1% 1/10W
C309	4822 121 42327	470PF ± 5% 50V	R238	4822 117 10147	47KΩ ± 1% 1/10W
C310	4822 121 42327	470PF ± 5% 50V	R301▲	4822 111 90967	4.7Ω ± 2% 1/4W FUSE
C311	4822 122 31069	39PF ± 5% 50V	R303▲	4822 111 90967	4.7Ω ± 2% 1/4W FUSE
C312	4822 122 31069	39PF ± 5% 50V	R304▲	4822 111 90967	4.7Ω ± 2% 1/4W FUSE
C313	4822 121 42327	470PF ± 5% 50V	R305	4822 117 10147	47KΩ ± 1% 1/10W
C314	4822 121 42327	470PF ± 5% 50V	R306	4822 117 10147	47KΩ ± 1% 1/10W
C315	4822 121 42712	100PF ± 5% 100V	R307	4822 116 83232	8.2KΩ ± 1% 1/10W
C316	4822 121 42712	100PF ± 5% 100V	R308	4822 116 83232	8.2KΩ ± 1% 1/10W
C317	4822 126 11687	0.1μF +80%-20%	R309	4822 117 10147	47KΩ ± 1% 1/10W
C318	4822 126 11687	0.1μF +80%-20%	R310	4822 117 10147	47KΩ ± 1% 1/10W
C319	4822 124 23777	47μF 10V	R311	4822 116 83232	8.2KΩ ± 1% 1/10W
C320	4822 124 23777	47μF 10V	R312	4822 116 83232	8.2KΩ ± 1% 1/10W
C321	4822 126 11687	0.1μF +80%-20%	R313	4822 116 83232	8.2KΩ ± 1% 1/10W
C322	4822 126 11687	0.1μF +80%-20%	R314	4822 116 83232	8.2KΩ ± 1% 1/10W
C323	4822 124 23777	47μF 10V	R315	4822 050 21021	100Ω ± 5% 1/4W
C324	4822 124 23777	47μF 10V	R316	4822 050 21021	100Ω ± 5% 1/4W
C325	4822 126 11687	0.1μF +80%-20%	R317	4822 116 83232	8.2KΩ ± 1% 1/10W
C326	4822 126 11687	0.1μF +80%-20%	R318	4822 116 83232	8.2KΩ ± 1% 1/10W
C327	4822 124 23777	47μF 10V	R319	4822 111 91366	5.6KΩ ± 1% 1/10W
C328	4822 124 23777	47μF 10V	R320	4822 111 91366	5.6KΩ ± 1% 1/10W
C329	4822 121 42712	100PF ± 5% 100V	R321	4822 116 82735	7.5KΩ ± 1% 1/10W
C330	4822 121 42712	100PF ± 5% 100V	R322	4822 116 82735	7.5KΩ ± 1% 1/10W
C333	4822 121 42712	100PF ± 5% 100V			



	R323 4822 111 91366 5.6KΩ ± 1% 1/10W R324 4822 111 91366 5.6KΩ ± 1% 1/10W R325 4822 051 30332 3.3KΩ ± 5% 1/16W R326 4822 051 30332 3.3KΩ ± 5% 1/16W R327 4822 051 30151 150Ω ± 5% 1/16W R328 4822 051 30151 150Ω ± 5% 1/16W R329 4822 051 30152 1.5KΩ ± 5% 1/16W R330 4822 051 30152 1.5KΩ ± 5% 1/16W R331 4822 051 30101 100Ω ± 5% 1/16W R332 4822 051 30101 100Ω ± 5% 1/16W R333 4822 051 30152 1.5Ω ± 5% 1/16W R334 4822 051 30152 1.5Ω ± 5% 1/16W R335 4822 117 10105 1MΩ ± 5% 1/16W R336 4822 117 10105 1MΩ ± 5% 1/16W R337▲ 4822 115 90166 10Ω ± 5% 1/4W FUSE R338▲ 4822 115 90166 10Ω ± 5% 1/4W FUSE R339▲ 4822 115 90166 10Ω ± 5% 1/4W FUSE R340▲ 4822 115 90166 10Ω ± 5% 1/4W FUSE R341 4822 051 30101 100Ω ± 5% 1/16W R342 4822 051 30101 100Ω ± 5% 1/16W R343 4822 116 30272 2.7KΩ ± 5% 1/16W R344 4822 116 30272 2.7KΩ ± 5% 1/16W R345 4822 051 30101 100Ω ± 5% 1/16W R346 4822 051 30101 100Ω ± 5% 1/16W R347 4822 051 30223 22KΩ ± 5% 1/16W R348 4822 051 30223 22KΩ ± 5% 1/16W R349 4822 051 30473 47KΩ ± 5% 1/16W R350 4822 051 30153 15KΩ ± 5% 1/16W R351 4822 051 30104 100KΩ ± 5% 1/16W R352 4822 111 91358 24KΩ ± 1% 1/10W R363 4822 051 30102 1KΩ ± 5% 1/16W R364 4822 051 30102 1KΩ ± 5% 1/16W R365 4822 051 30102 1KΩ ± 5% 1/16W R366 4822 051 30102 1KΩ ± 5% 1/16W R371 4822 117 30105 1MΩ ± 5% 1/16W R372 4822 117 30105 1MΩ ± 5% 1/16W R373 4822 117 30105 1MΩ ± 5% 1/16W R374 4822 117 30105 1MΩ ± 5% 1/16W R381▲ 4822 116 82487 0Ω ± 5% 1/16W R382▲ 4822 116 82487 0Ω ± 5% 1/16W R383▲ 4822 116 82487 0Ω ± 5% 1/16W R385▲ 4822 116 82487 0Ω ± 5% 1/16W R387 4822 116 82487 0Ω ± 5% 1/16W	   Q222 4822 209 83358 NJM072M Q301 4822 209 30438 SAA7350 BS D/A CONVERTER Q302 4822 209 31906 SM5840FS (NPC) Q303 4822 209 83359 NJM5532M Q304 4822 209 83359 NJM5532M Q305 4822 209 83359 NJM5532M Q306 4822 209 83359 NJM5532M Q307 4822 130 42842 2SK372 (GR,BL) Q308 4822 130 42842 2SK372 (GR,BL) Q309 4822 130 61074 2SA812 (M5B,M6B) CHIP Q311 4822 130 42842 2SK372 (GR,BL) Q312 4822 130 42842 2SK372 (GR,BL) Q313 4822 130 42842 2SK372 (GR,BL) Q314 4822 130 42842 2SK372 (GR,BL)
	Miscellaneous J301 PLUG 6P S6B-XH-A J302 4822 267 31582 PLUG 11P S11B-XH-A J303 PLUG 6P S6B-XH-A	
	L201 4822 157 53872 10μH L203 4822 157 53872 10μH L205 4822 157 53872 10μH L301 4822 157 70269 220μH L302 4822 157 70269 220μH	
  	D221 4822 130 81395 MA714 (CHIP) D222 4822 130 81395 MA714 (CHIP) Q201 4822 209 31904 AK5326 (A/D CONVERTER) Q202 4822 209 31935 TC74HC374AF FLAT Q203 4822 209 82377 CMOS 74HC00 FLAT Q204 4822 209 63385 NJM78L05UA (CHIP) REG Q205 4822 209 31903 NJM79L05UA (CHIP) REG Q206 4822 130 60326 DTA144EK Q221 4822 209 83358 NJM072M	

FRONT FLD / KEY SW PANEL (PD03)




MAIN PANEL (PG03)

	CD01 4822 124 22318 10μF 16V CD02 4822 122 40617 0.1μF +80%-20% 50V CD03 4822 124 80397 47μF 16V	 C031 4822 124 22274 4.7μF 50V C032 4822 124 90352 10μF 16V C033 4822 124 90357 2.2μF 50V C451 4822 124 22277 470μF 16V C601 4822 124 22274 4.7μF 50V C602 4822 124 22274 4.7μF 50V C603 4822 124 22274 4.7μF 50V C604 4822 124 22274 4.7μF 50V C609 4822 124 23445 0.56μF 50V C610 4822 124 23445 0.56μF 50V C613 4822 124 23112 10μF 16V BP C622 4822 124 90354 100μF 16V C623 4822 124 90354 100μF 16V C635 4822 124 90364 220μF 16V C636 4822 124 90364 220μF 16V C639 4822 126 10408 220PF C640 4822 126 10408 220PF C721 4822 124 22274 4.7μF 50V C722 4822 124 22274 4.7μF 50V C726 4822 124 41539 47μF 16V C727 4822 124 41539 47μF 16V C728 4822 124 90364 220μF 16V C729 4822 124 90364 220μF 16V C731 4822 124 90354 100μF 16V C732 4822 122 40589 0.047μF +80%-20% 50V C733 4822 122 40589 0.047μF +80%-20% 50V C740 4822 122 40617 0.1μF +80%-20% 50V C741 4822 122 40617 0.1μF +80%-20% 50V C742 4822 122 40617 0.1μF +80%-20% 50V C751 4822 126 10364 100PF ± 10% C752 4822 126 10364 100PF ± 10% C753 4822 124 22274 4.7μF 50V C754 4822 124 22274 4.7μF 50V C756 4822 124 90364 220μF 16V C757 4822 124 90364 220μF 16V C761 4822 126 10408 220PF ± 10% C762 4822 126 10408 220PF ± 10% C763 4822 126 10408 220PF ± 10% C764 4822 126 10408 220PF ± 10% C802 4822 124 23518 2200μF 35V C809 4822 124 22571 10μF 50V C812 4822 124 90352 10μF 16V C813 4822 124 90352 10μF 16V C841 4822 124 90364 220μF 16V C842 4822 124 90364 220μF 16V CA01 4822 124 90352 10μF 16V CA02 4822 122 40589 0.047μF +80%-20% 50V CA04 4822 122 40617 0.1μF +80%-20% 50V CA05 4822 122 40589 0.047μF +80%-20% 50V CA06 4822 124 90362 22 μF ± 20% 50V CA07 4822 126 10364 100PF ± 10% CA08 4822 122 40617 0.1μF +80%-20% 50V CA09 4822 124 90362 22μF ± 20% 50V CA12 4822 122 40617 0.1μF +80%-20% 50V CA13 4822 126 10364 100PF ± 10% CA17 4822 122 40617 0.1μF +80%-20% 50V CA18 4822 122 40617 0.1μF +80%-20% 50V CA19 4822 122 40617 0.1μF +80%-20% 50V CH01 4822 124 90364 220 μF 16V CH02 4822 124 90364 220 μF 16V CH03 4822 124 22274 4.7μF 50V
	GD01 4822 111 92126 47KΩX10 ± 5% 1/8W COMPO. GD02 4822 111 92125 47KΩX9 ± 5% 1/8W COMPO. GD03 4822 111 92124 47KΩX8 ± 5% 1/8W COMPO. GD04 4822 111 92123 47KΩX7 ± 5% 1/8W COMPO.	
  	DD01 4822 130 82964 LT3G8B GREEN 3O DD02 4822 130 80326 LT3D8B RED 3O DD03 4822 130 80326 LT3D8B RED 3O DD04 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DD05 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DD06 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A QD01 4822 209 31937 μPD75238 FEUTUER μ- COM QD02 4822 130 81254 GP1U520X 36.0KHZ IR-RECIEVER QD03 4822 130 61227 DTA114ES	
	Miscellaneous SD01 4822 276 20508 PUSH SWITCH SD02 4822 276 20508 PUSH SWITCH SD03 4822 276 20508 PUSH SWITCH SD04 4822 276 20508 PUSH SWITCH SD05 4822 276 20508 PUSH SWITCH SD06 4822 276 20508 PUSH SWITCH SD08 4822 276 20508 PUSH SWITCH SD09 4822 276 20508 PUSH SWITCH SD10 4822 276 20508 PUSH SWITCH SD11 4822 276 20508 PUSH SWITCH SD12 4822 276 20508 PUSH SWITCH SD13 4822 276 20508 PUSH SWITCH SD14 4822 276 20508 PUSH SWITCH SD15 4822 276 20508 PUSH SWITCH SD16 4822 276 20508 PUSH SWITCH SD17 4822 276 20508 PUSH SWITCH SD19 4822 276 20508 PUSH SWITCH SD20 4822 276 20508 PUSH SWITCH SD21 4822 276 20508 PUSH SWITCH SD22 4822 276 20508 PUSH SWITCH SD23 4822 276 20508 PUSH SWITCH SD24 4822 276 20508 PUSH SWITCH SD31 4822 273 10258 ROTARY SWITCH TIMER STANDBY SD32 4822 273 10257 ROTARY SWITCH DOLBY SD33 4822 273 10259 ROTARY SWITCH INPUT SELEC TOR JD01 4822 265 31036 JACK CARD FIT CONNECTOR 25P VD01 4822 130 91203 FL DISPLAY UNIT FIP16CM7R WD01 4822 321 61807 JUMPER LEAD 25P CARD TYPE XD01 4822 242 72194 4.19MHZ CERAMIC VIB.	








	CH04 4822 124 22274 4.7μF 50V CH07 4822 122 33795 4700PF ± 20% CH08 4822 122 33795 4700PF ± 20% CL01 4822 124 90352 10μF 16V CL02 4822 124 90352 10μF 16V CL03 4822 124 90352 10μF 16V CL04 4822 124 90352 10μF 16V CL05 4822 124 90354 100μF 16V CL06 4822 124 90354 100μF 16V CM01 4822 124 90354 100μF 16V CM21 4822 122 40589 0.047μF +80%-20% 50V CM22 4822 122 40589 0.047μF +80%-20% 50V CM51 4822 122 40589 0.047μF +80%-20% 50V CM52 4822 122 40589 0.047μF +80%-20% 50V CQ01 4822 124 22703 0.22μF 50V CQ02 4822 124 22273 0.47μF 50V CQ04 4822 122 30103 0.022μF +80%-20% 50V CQ08 4822 124 90354 100μF 16V CQ10 4822 122 30103 0.022μF +80%-20% 50V CQ21 4822 126 10364 100PF ± 10% CQ22 4822 122 30103 0.022μF +80%-20% 50V CQ51 4822 124 90352 10μF 16V CQ52 4822 124 90352 10μF 16V CQ53 4822 124 41539 47μF 16V CQ54 4822 124 41539 47μF 16V CQ55 4822 124 90352 10μF 16V CR01 4822 124 90352 10μF 16V CR02 4822 122 30103 0.022μF +80%-20% 50V CR03 4822 122 40617 0.1μF +80%-20% 50V CR04 4822 126 10364 100PF +80%-20% 50V CU01 4822 124 41539 47μF 16V CU02 4822 122 40617 0.1μF +80%-20% 50V CU21 4822 124 41539 47μF 16V CU22 4822 122 40617 0.1μF +80%-20% 50V CU31 4822 124 41543 1μF 50V CU51 4822 124 90354 100μF 16V CU52 4822 124 22571 10μF 50V CU53 4822 124 90357 2.2μF 50V CU54 4822 124 90354 100μF 16V CU81 4822 124 41539 47μF 16V CU82 4822 122 40617 0.1μF +80%-20% 5V		R804▲ 4822 116 21086 1Ω ± 5% 1/2W FUSE R805▲ 4822 116 21086 1Ω ± 5% 1/2W FUSE R806▲ 4822 116 60307 1Ω ± 5% 1/4W FUSE R810▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE R813▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE R814▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE RA13 4822 050 23909 39Ω ± 5% 1/4W RA15 4822 050 23909 39Ω ± 5% 1/4W RH02▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE RH04▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE RL05 4822 100 20681 2.2KΩ POTM. METER (L) RL06 4822 100 20681 2.2KΩ POTM. METER (R) RL09▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE RL10▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE RM01▲ 4822 053 10228 2.2Ω ± 5% 1W RM23▲ 4822 111 90967 4.7Ω ± 2% 1/4W FUSE RM57▲ 4822 111 90967 4.7Ω ± 2% 1/4W FUSE RM88 4822 116 60355 33Ω ± 5% 1W RQ17▲ 4822 053 10151 150Ω ± 5% 1W RQ61▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE RQ62▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE RR01 4822 050 21021 100Ω ± 5% 1/4W
	L451 4822 242 73843 FILTER EMI DSS306-91-F-223Z L701 4822 280 20183 RELAY, 12V SZ-2103 L711 4822 526 10543 FERRITE CORE L712 4822 526 10543 FERRITE CORE L713 4822 526 10543 FERRITE CORE L714 4822 526 10543 FERRITE CORE L715 4822 526 10543 FERRITE CORE L716 4822 526 10543 FERRITE CORE L717 4822 526 10543 FERRITE CORE L718 4822 526 10543 FERRITE CORE L719 4822 526 10543 FERRITE CORE LA01 4822 142 60388 PULS TRANSF. LA02 4822 157 53813 CHOKE COIL 10μH LA03 4822 157 53585 CHOKE COIL 47μH		
	D032 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A D641 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A D701▲ 4822 130 80839 S5688G VRM=400V IO=1A D702 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A D703 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A D817 4822 130 80317 5.1V ZENER 04AZ5.1-Y D818 4822 130 80273 8.2V ZENER 04AZ8.2-Z D819 4822 130 80273 8.2V ZENER 04AZ8.2-Z D822▲ 4822 130 80839 S5688G VRM=400V IO=1A D823 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A D824 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A D828▲ 4822 130 80839 S5688G VRM=400V IO=1A D841▲ 4822 130 80839 S5688G VRM=400V IO=1A DH01 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DH02 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DH03 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DH04 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DM01 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A		
	GU01 4822 111 91276 10KΩX6 COMPO. GU81 4822 111 91276 10KΩX6 COMPO. R633 4822 100 11351 10KΩ POTM. PLAY (L) R634 4822 100 11351 10KΩ POTM. PLAY (R) R643 4822 100 11372 47KΩ POTM. FRE. RESP. (L) R644 4822 100 11372 47KΩ POTM. FRE. RESP. (R) R645 4822 100 11641 470KΩ POTM. FRE. RESP. (L) R646 4822 100 11641 470KΩ POTM. FRE. RESP. (R) R705▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE R728▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE R729▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE R731 4822 100 11948 20KΩ (A)X2 MOTOR VOLUME R732▲ 4822 111 90967 4.7Ω ± 2% 1/4W FUSE R751▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE R752▲ 4822 115 90166 10Ω ± 2% 1/4W FUSE R801▲ 4822 116 21086 1Ω ± 5% 1/2W FUSE R802▲ 4822 116 21088 2.2Ω ± 5% 1/2W FUSE R803▲ 4822 116 21086 1Ω ± 5% 1/2W FUSE		

	DM21 4822 130 80132 3.9V ZENER 04AZ3.9-X DM22 4822 130 80273 8.2V ZENER 04AZ8.2-Z DM23 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DM51 4822 130 80273 8.2V ZENER 04AZ8.2-Z DM52 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DR01 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DU11 4822 130 80132 3.9V ZENER 04AZ3.9-X DU41 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DU51 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DU53 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DU61 4822 130 33305 1SS176, MA165, 1SS254 30V 0.1A DU62▲ 4822 130 80839 S5688G VRM=400V IO=1A Q031 4822 209 31924 TA75358CP OP AMP Q601 4822 209 62251 CXA1330 DOLBY B/C NR Q602 4822 209 73064 NJM-2068-DD OP AMP Q611 4822 130 61189 DTA114TS Q612 4822 130 60588 DTC114ES Q613 4822 130 61227 DTA114ES Q641 4822 130 61723 DTC323TS 2.2K Q642 4822 130 61723 DTC323TS 2.2K Q671 4822 130 60588 DTC114ES Q672 4822 130 60588 DTC114ES Q701 4822 130 63189 2SD2159 (U,V) Q702 4822 130 61189 DTC114TS Q720 4822 209 61187 BA15218 Q731 4822 209 73287 LB1630 Q751 4822 209 73064 NJM-2068-DD Q761 4822 130 61892 2SD2144S (U,R) Q762 4822 130 61892 2SD2144S (U,R) Q763 4822 130 61892 2SD2144S (U,R) Q764 4822 130 61892 2SD2144S (U,R) Q765 4822 130 61892 2SD2144S (U,R) Q766 4822 130 61892 2SD2144S (U,R) Q767 4822 130 61892 2SD2144S (U,R) Q768 4822 130 61892 2SD2144S (U,R) Q806 4822 130 63189 2SD2159 (U,V) Q807 4822 130 63188 2SB1425 (E,U) Q809 4822 130 61189 DTC114TS Q810 4822 130 61189 DTC114TS Q811▲ 4822 209 31925 PQ05RA111A, 5V Q812▲ 4822 209 62941 NJM78M08FA 0.5A 8V Q843 4822 130 61189 DTC114TS QA01 4822 209 63182 74HCU04 QA02 4822 130 60588 DTC 114ES QA03 4822 130 42715 2SA608SP, 2SA1048, 2SA1309, 2SA933S QA04 4822 130 4229 2SC536SP, 2SC2458, 2SC3311, 2SC1740S QH02 4822 209 61187 BA15218 QH05 4822 130 61723 DTC323TS 2.2K QH06 4822 130 61723 DTC323TS 2.2K QH07 4822 130 61723 DTC323TS 2.2K QH08 4822 130 61723 DTC323TS 2.2K QL01 4822 209 82513 BA6138 METER AC/DC AMP QL02 4822 209 61187 BA15218 QM01 4822 130 61189 DTC114TS QM02 4822 130 61189 DTA114TS QM03 4822 130 61725 2SD2010N QM04 4822 130 61189 DTC114TS QM21 4822 209 61188 BA6219 QM22 4822 130 61189 DTC114TS QM51 4822 209 30193 LB1641		QM81 4822 130 61189 DTC114TS QM82 4822 130 61189 DTC114TS QM83 4822 130 61189 DTC114TS QM84 4822 130 61189 DTC114TS QM85 4822 130 60173 2SC2060 (Q,R) QM86 4822 130 60173 2SC2060 (Q,R) QM87 4822 130 63188 2SB1425 (E,U) QQ01 4822 209 83706 BA335PK QQ03 4822 130 61189 DTC114TS QQ04 4822 130 61189 DTC114TS QQ05 4822 130 61189 DTC114TS QQ06 4822 130 61189 DTC114TS QQ21 4822 130 42298 2SC536SP, 2SC2458, 2SC3311, 2SC1740S QQ51 4822 209 61187 BA15218 QQ52 4822 130 61189 DTC114TS QR01 4822 130 42715 2SA608SP, 2SA1048, 2SA1309, 2SA933S QR02 4822 130 42298 2SC536SP, 2SC2458, 2SC3311, 2SC1740S QR51 4822 130 42594 DTC144ES QR52 4822 130 42594 DTC144ES QU01 4822 209 31936 μPD75518 MECHA DRIVE μ - COM QU02 4822 130 61189 DTC114TS QU03 4822 130 61227 DTA114ES QU04 4822 130 61227 DTA114ES QU11 4822 130 61227 DTA114ES QU12 4822 130 61189 DTA114TS QU13 4822 130 61189 DTC114TS QU14 4822 130 61189 DTC114TS QU16 4822 130 61189 DTA114TS QU17 4822 130 61189 DTC114TS QU18 4822 130 61227 DTA114ES QU19 4822 130 42298 2SC536SP, 2SC2458, 2SC3311, 2SC1740S QU21 4822 209 31932 74HC125AP QU22 4822 130 60588 DTC114ES QU32 4822 130 61189 DTC114TS QU33 4822 130 42682 DTA144ES QU52 4822 130 61227 DTA114ES QU53 4822 130 60588 DTC114ES QU54 4822 130 42682 DTA144ES QU55 4822 130 61189 DTC114TS QU56 4822 130 61189 DTC114TS QU57 4822 130 61189 DTC114TS QU61 4822 130 60588 DTC114ES QU62 4822 130 61227 DTA114ES QU63 4822 130 61725 2SD2010N QU64 4822 130 60588 DTC114ES QU65 4822 130 61227 DTA114ES QU81 4822 209 31923 BR93LC46 EEPROM
Miscellaneous			
J311 4822 265 31034 JACK 6P J312 4822 265 31035 JACK 11P J313 4822 265 31034 JACK 6P J421 4822 265 31039 JACK 50P J740 4822 265 31045 RCA JACK 2P J741 4822 265 31045 RCA JACK 2P J742 4822 265 31045 RCA JACK 2P JA01 4822 265 31042 OPTICAL CONNECTOR PLT102, OUTPUT			

HEADPHONE VOL / JACK PANEL (PH03)





Miscellaneous			
JA02	4822 265 31043	OPTICAL CONNECTOR TORX176 INPUT	CH31 4822 122 33795 4700PF ± 20%
JA03	4822 265 31044	RCA JACK 2P	CH32 4822 122 33795 4700PF ± 20%
JR01	4822 265 20542	RCA JACK 2P	CH33 4822 122 40617 0.1µF +80%-20% 50V
JU02	4822 265 51347	JACK 25P CARD FIT CONNECTOR	
SR01	4822 277 21559	SLIDE SWITCH REMOTE SELECT IN/EXT	
XU01	4822 242 72194	4.19MHZ CERAMIC VIB.	RH01 4822 100 11946 20KΩ (A)X2 VARIABLE H.P VOL.
			
LH31	4822 526 10543	FERRITE CORE	
LH32	4822 526 10543	FERRITE CORE	
LH33	4822 526 10543	FERRITE CORE	
Miscellaneous			
JH02	4822 265 20555	PHONE JACK	

TRAY WIRE CONNECTIV / SERVO PANEL (PM03) POWER SUPPLY PANEL (PP03)




			
C001	4822 124 22703	0.22µF 50V	C821 4822 122 30103 0.022µF +80%-20% 50V
C002	4822 124 40721	2.2µF 50V	C822 4822 122 30103 0.022µF +80%-20% 50V
C004	4822 126 12496	0.01µF +80%-20% 50V	C823 4822 122 30103 0.022µF +80%-20% 50V
C005	4822 124 41537	220µF ± 20% 6.3V	C824 4822 122 40589 0.047µF +80%-20% 50V
C006	4822 122 40617	0.1µF +80%-20% 50V	C825 4822 122 40589 0.047µF +80%-20% 50V
C007	4822 122 40617	0.1µF +80%-20% 50V	
			
R018	4822 116 82752	10KΩ ± 1% 1/6W	C826 4822 122 30103 0.022µF +80%-20% 50V
R019	4822 116 82752	10KΩ ± 1% 1/6W	C827 4822 122 30103 0.022µF +80%-20% 50V
R031	4822 050 21501	150Ω ± 5% 1/4W	C851 ▲ 4822 122 33276 0.01µF ± 20% 400V
R036	4822 100 20539	22KΩ POTM. Q. SENSOR	C852 ▲ 4822 122 33276 0.01µF ± 20% 400V
RS02	4822 100 11235	4.7KΩ POTM. SIDE A	C853 ▲ 4822 122 33276 0.01µF ± 20% 400V
RS03	4822 111 92128	130Ω THERMISTOR	C861 ▲ 4822 122 33276 0.01µF ± 20% 400V
RS08	4822 100 11452	470Ω POTM. SIDE B	C862 ▲ 4822 122 33276 0.01µF ± 20% 400V
 			
D001	4822 130 33305	1SS176, MA165, 1SS254 30V 0.1A	L801 ▲ 4822 146 21697 MAINS TRANSFORMER 220V/230V/240V [/00/01/05/10]
D002	4822 130 82609	2.0V ZENER MTZ 2.0B	L801 ▲ 4822 146 21699 MAINS TRANSFORMER 110V/120V/220V 240V [/01]
D003	4822 130 82609	2.0V ZENER MTZ 2.0B	L801 ▲ 4822 146 21698 MAINS TRANSFORMER 100V/120V [BK01]
Q001	4822 209 31907	NJM2902N	L802 ▲ 4822 242 72523 FILTER EMI UF1922S-102Y1R0-02
Q011	4822 130 42298	2SC536SP, 2SC2458, 2SC3311, 2SC1740S	
QS01	4822 209 63382	74HC4066	
QS02	4822 130 61188	DTC144TS	
QS03	4822 130 42298	2SC536SP, 2SC2458, 2SC3311, 2SC1740S	
			
D801	4822 130 32508	RL103E(RECTRON)/DSF10C	
D802	4822 130 32508	RL103E(RECTRON)/DSF10C	
D803	4822 130 32508	RL103E(RECTRON)/DSF10C	
D804	4822 130 32508	RL103E(RECTRON)/DSF10C	
D805	4822 130 32508	RL103E(RECTRON)/DSF10C	
D806	4822 130 32508	RL103E(RECTRON)/DSF10C	
D807	4822 130 32508	RL103E(RECTRON)/DSF10C	
D808	4822 130 32508	RL103E(RECTRON)/DSF10C	
D809	4822 130 32508	RL103E(RECTRON)/DSF10C	
D810	4822 130 32508	RL103E(RECTRON)/DSF10C	
D811	4822 130 32508	RL103E(RECTRON)/DSF10C	
D812	4822 130 32508	RL103E(RECTRON)/DSF10C	
D815	4822 130 80839	S5688G VRM= 400V IO=1A	
D816	4822 130 80839	S5688G VRM=400V IO=1A	
D820	4822 130 32508	RL103E(RECTRON)/DSF10C	
D821	4822 130 32508	RL103E(RECTRON)/DSF10C	
DU54	4822 130 80839	S5688G VRM=400V IO=1A	
DU55	4822 130 80839	S5688G VRM=400V IO=1A	
Miscellaneous			
F801	4822 252 31043	FUSE 630MA 250V BS LISTED [/00/01/05/10]	
F801	4822 253 30248	FUSE 1.25A 125V UL/ CSA [BK01]	
S851	4822 276 13242	PUSH SWITCH MAINS TV-3	
J093	4822 267 31416	JACK, AC INLET	

DC POWER SUPPLY PANEL (PS03)






REC / BAL VOL PANEL (PV03)






	C871 ▲ 4822 122 40589 0.047μF +80%-20% 50V		CV01 4822 124 22318 10μF 16V
	C872 ▲ 4822 124 80395 10μF 16V		CV02 4822 124 22318 10μF 16V
	C873 ▲ 4822 122 40589 0.047μF +80%-20% 50V		
	C874 ▲ 4822 124 80395 10μF 16V		RV01 4822 100 11947 50KΩ (A)X2 VARIABLE REC. VOL.
	C875 4822 122 40589 0.047μF +80%-20% 50V		RV02 4822 100 11945 100KΩ (M/N)X2 VARIABLE M/N BAL. VOL.
	C876 4822 124 80395 10μF 16V		
	C877 4822 122 40589 0.047μF +80%-20% 50V		
	C878 4822 124 22782 47μF 16V		
	D871 ▲ 4822 130 80839 S5688G VRM=400V IO=1A		
	D872 ▲ 4822 130 80839 S5688G VRM=400V IO=1A		
	D873 ▲ 4822 130 80839 S5688G VRM=400V IO=1A		
	Q871 4822 209 31926 PO12RA1 1A+12V		
	Q872 4822 209 73954 NJM7912FA 1A-12V		
	Q873 4822 209 31925 PO05RA111A, 5V		
	Q874 4822 209 31927 PO05RR11A, 5V		

READ / WRITE PANEL (PW03)

	C101 4822 126 11687 0.1μF +80%-20%		C191 4822 126 12503 0.33μF +80%-20% 16V
	C102 4822 122 32672 1μF 16V CHIP		C192 4822 126 11681 1000PF ± 10%
	C103 4822 124 11334 4.7μF 16V CHIP		C193 4822 126 12498 39PF ± 5%
	C104 4822 126 11678 1μF ± 1% 50V		C194 4822 126 11566 2200PF ± 10%
	C105 4822 126 11678 1μF ± 1% 50V		C195 4822 126 11566 2200PF ± 10%
	C106 4822 126 11678 1μF ± 1% 50V		C196 4822 126 11687 0.1μF +80%-20%
	C107 4822 126 11678 1μF ± 1% 50V		R101 4822 100 11636 4.7KΩ ± 25% 1/10W POTM. A. BIAS
	C108 4822 126 11678 1μF ± 1% 50V		R102 4822 100 11636 4.7KΩ ± 25% 1/10W POTM. A. BIAS
	C109 4822 126 11678 1μF ± 1% 50V		R103 4822 051 30473 47KΩ ± 5% 1/16W
	C110 4822 126 11678 1μF ± 1% 50V		R104 4822 051 30473 47KΩ ± 5% 1/16W
	C111 4822 126 11678 1μF ± 1% 50V		R105 4822 051 30303 30KΩ ± 5% 1/16W
	C112 4822 124 11074 10μF 16V CHIP		R106 4822 051 30303 30KΩ ± 5% 1/16W
	C113 4822 122 32672 1μF 16V CHIP		R107 4822 051 30154 150KΩ ± 5% 1/16W
	C114 4822 122 32672 1μF 16V CHIP		R108 4822 051 30154 150KΩ ± 5% 1/16W
	C115 4822 122 32677 2.2μF 6.3V CHIP		R109 4822 100 11636 4.7KΩ ± 25% 1/10W POTM. A. BIAS
	C116 4822 122 32677 2.2μF 6.3V CHIP		R110 4822 100 11636 4.7KΩ ± 25% 1/10W POTM. A. BIAS
	C117 4822 126 12501 0.0018μF ± 10%		R111 4822 051 30109 10Ω ± 5% 1/16W
	C118 4822 126 12501 0.0018μF ± 10%		R112 4822 051 30109 10Ω ± 5% 1/16W
	C119 4822 124 11074 10μF 16V CHIP		R113 4822 051 30109 10Ω ± 5% 1/16W
	C120 4822 124 11074 10μF 16V CHIP		R114 4822 051 30109 10Ω ± 5% 1/16W
	C121 4822 124 11074 10μF 16V CHIP		R115 4822 051 30561 560Ω ± 5% 1/16W
	C122 4822 126 11565 10000PF ± 10%		R116 4822 051 30561 560Ω ± 5% 1/16W
	C123 4822 126 11565 10000PF ± 10%		R120 4822 116 82487 0Ω
	C124 4822 126 11565 10000PF ± 10%		R121 4822 051 30682 6.8KΩ ± 5% 1/16W
	C125 4822 126 11565 10000PF ± 10%		R122 4822 051 30683 68KΩ ± 5% 1/16W
	C126 4822 126 11565 10000PF ± 10%		R125 4822 051 30104 100KΩ ± 5% 1/16W
	C127 4822 126 11565 10000PF ± 10%		R127 4822 051 30102 1KΩ ± 5% 1/16W
	C128 4822 126 11565 10000PF ± 10%		R128 4822 051 30102 1KΩ ± 5% 1/16W
	C129 4822 126 11565 10000PF ± 10%		R129 4822 051 30479 47Ω ± 5% 1/16W
	C130 4822 126 11565 10000PF ± 10%		R130 4822 051 30471 470Ω ± 5% 1/16W
	C131 4822 126 11565 10000PF ± 10%		R131 4822 051 30331 330Ω ± 5% 1/16W
	C132 4822 126 11565 10000PF ± 10%		R132 4822 051 30561 560Ω ± 5% 1/16W
	C133 4822 126 11687 0.1μF +80%-20%		R133 4822 116 83221 8.2KΩ ± 5% 1/16W
	C134 4822 126 11687 0.1μF +80%-20%		R134 4822 116 83208 12KΩ ± 5% 1/16W
	C135 4822 124 11335 63μF 10V CHIP		R135 4822 100 11604 1KΩ ± 25% 1/10W POTM. D. OUT
	C137 4822 124 11335 68μF 10V CHIP		R136 4822 116 83214 39KΩ ± 5% 1/16W
	C138 4822 126 11687 0.1μF +80%-20%		R137 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C140 4822 124 11335 63μF 10V CHIP		R138 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C141 4822 126 11687 0.1μF +80%-20%		R139 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C143 4822 124 11334 4.7μF 16V CHIP		R140 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C144 4822 126 11678 1μF +80%-20%		R141 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C145 4822 126 11678 1μF +80%-20%		R142 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C150 4822 124 11335 68μF 10V CHIP		R143 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C151 4822 126 11687 0.1μF +80%-20%		R144 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C152 4822 126 11687 0.1μF 16V		R145 4822 116 83352 560Ω ± 5% 1/10W CHIP
	C157 4822 126 11683 3300PF ± 10%		R146 4822 051 30561 560Ω ± 5% 1/16W
	C158 4822 126 11683 3300PF ± 10%		R151 4822 111 92129 12Ω ± 1% 1/4W
	C159 4822 126 11683 3300PF ± 10%		R155 4822 111 92131 2.2Ω ± 5% 1/4W
	C160 4822 126 11683 3300PF ± 10%		R156 4822 111 92133 180Ω ± 5% 1/4W
	C161 4822 126 11683 3300PF ± 10%		R158 4822 051 30229 22Ω ± 5% 1/6W
	C162 4822 126 11683 3300PF ± 10%		R159 4822 051 30229 22Ω ± 5% 1/16W
	C163 4822 126 11683 3300PF ± 10%		R160 4822 051 30229 22Ω ± 5% 1/16W
	C164 4822 126 11683 3300PF ± 10%		R161 4822 051 30229 22Ω ± 5% 1/16W
	C165 4822 126 11683 3300PF ± 10%		R162 4822 051 30229 22Ω ± 5% 1/16W
	C181 4822 126 11687 0.1μF +80%-20%		R163 4822 051 30229 22Ω ± 5% 1/16W
	C182 4822 126 11687 0.1μF +80%-20%		R164 4822 051 30229 22Ω ± 5% 1/16W
	C183 4822 126 11687 0.1μF +80%-20%		R165 4822 051 30229 22Ω ± 5% 1/16W
	C184 4822 126 11687 0.1μF +80%-20%		R166 4822 051 30229 22Ω ± 5% 1/16W
	C185 4822 126 11687 0.1μF +80%-20%		
	C190 4822 126 12503 0.33μF +80%-20% 16V		

DIGITAL PANEL (PZ03)

	R167 4822 100 11941 100Ω POTM. I. REC R171 4822 051 30472 4.7KΩ ± 5% 1/16W R172 4822 051 30472 4.7KΩ ± 5% 1/16W R180 4822 051 30102 1KΩ ± 5% 1/16W R181 4822 051 30331 330Ω ± 5% 1/16W R182 4822 051 30109 10Ω ± 5% 1/16W R183 4822 116 83211 8.2KΩ ± 5% 1/16W R184 4822 111 91077 56Ω ± 5% 1/10W CHIP R185 4822 116 83211 1.8KΩ ± 5% 1/16W R186 4822 116 83218 68Ω ± 5% 1/16W R187 4822 111 92127 40Ω THERMISTOR R192 4822 116 83211 1.8KΩ ± 5% 1/16W R193 4822 051 30152 1.5KΩ ± 5% 1/16W R194 4822 051 30561 560Ω ± 5% 1/16W R195 4822 116 83206 120Ω ± 5% 1/16W R196 4822 051 30399 39Ω ± 5% 1/16W R197 4822 051 30399 39Ω ± 5% 1/16W R198 4822 051 30399 39Ω ± 5% 1/16W R199 4822 111 90972 0Ω ± 5% 1/8W J111 4822 116 83251 CHECKER CHIP J112 4822 116 83251 CHECKER CHIP J121 4822 116 83251 CHECKER CHIP J122 4822 116 83251 CHECKER CHIP J151 4822 116 83251 CHECKER CHIP J152 4833 116 83251 CHECKER CHIP		C401 4822 126 11687 0.1μF +80%-20% C402 4822 126 11687 0.1μF +80%-20% C403 4822 126 11687 0.1μF +80%-20% C404 4822 126 11687 0.1μF +80%-20% C405 4822 126 11687 0.1μF +80%-20% C406 4822 126 11687 0.1μF +80%-20% C409 4822 126 11687 0.1μF +80%-20% C410 4822 126 11687 0.1μF +80%-20% C411 4822 126 11565 10000PF ± 10% C412 4822 126 11687 0.1μF +80%-20% C418 4822 126 11668 220PF ± 5% 50V C423 4822 124 11074 10μF 16V CHIP C424 4822 124 11226 22μF 6.3V CHIP C425 4822 126 11687 0.1μF +80%-20% C426 4822 124 11332 2.2μF 50V (B.P) CHIP C427 4822 126 11687 0.1μF +80%-20% 16V C428 4822 126 11687 0.1μF +80%-20% C429 4822 124 11074 10μF 16V CHIP C430 4822 126 11687 0.1μF +80%-20% C431 4822 124 11074 10μF 16V CHIP C432 4822 122 33777 47PF ± 5% 50V C433 4822 126 11687 0.1μF +80%-20% C434 4822 126 11687 0.1μF +80%-20% C440 4822 126 11687 0.1μF +80%-20% C441 4822 126 12504 0.039μF +80%-20% 16V C442 4822 126 12499 0.47μF +80%-20% 16V C443 4822 126 11687 0.1μF +80%-20% C444 4822 126 11687 0.1μF +80%-20% C445 4822 126 11687 0.1μF +80%-20% C446 4822 126 11687 0.1μF +80%-20% C447 4822 124 11074 10μF 16V CHIP C448 4822 126 11562 100PF ± 5% 50V C449 4822 126 11687 0.1μF +80%-20% 16V C450 4822 124 11074 10μF 16V CHIP C457 4822 122 33753 150PF ± 5% 50V C471 4822 126 12497 7PF ± 0.5PF 50V C472 4822 126 12497 7PF ± 0.5PF 50V C473 4822 126 12497 7PF ± 0.5PF 50V C474 4822 126 12497 7PF ± 0.5PF 50V
	L101 4822 157 70268 15μH ± 20% L102 4822 157 70268 15μH ± 20%		
 	Q101 4822 209 31918 TDA1317 (N5111B) READ AMP Q102 4822 130 43398 2SC2712 (G) Q103 4822 130 43398 2SC2712 (G) Q104 4822 130 43954 2SD999 (CL,CK) CHIP Q105 4822 130 42733 2SA1162-(G) CHIP Q106 4822 130 43398 2SC2712 (G) CHIP Q151 4822 209 31919 TDA1316T/N-T WRITE AMP Q153 4822 130 62522 UN2217 (22K) Q180 4822 130 43398 2SC2712 (G) CHIP Q181 4822 209 62503 74HC4053 MULTI PLEXER Q182 4822 209 31934 74HC175 Q183 4822 209 82377 74HC00 NAND GATE Q184 4822 209 31933 74HC163 Q185 4822 209 63341 74HC02 Q190 4822 130 43398 2SC2712 (G) CHIP		
Miscellaneous	J101 4822 265 31041 JACK CARD 30P J103 4822 265 31037 JACK CARD 18P W103 4822 321 61806 JUMPER LEAD CARD TYPE 18P		
	R402 4822 051 30104 100KΩ ± 5% 1/16W R411 4822 051 30222 2.2KΩ ± 5% 1/16W R413 4822 116 82487 0Ω ± 5% 1/16W R417 4822 116 82487 0Ω ± 5% 1/16W R418 4822 116 83207 1.2KΩ ± 5% 1/16W R422 4822 111 90972 0Ω ± 5% 1/8W R423 4822 051 30272 2.7KΩ ± 5% 1/16W R428 4822 116 83208 12KΩ ± 5% 1/16W R429 4822 111 92132 120Ω ± 5% 1/4W R430 4822 111 92133 180Ω ± 5% 1/4W R432 4822 051 30221 22Ω ± 5% 1/16W R434 4822 051 30473 47KΩ ± 5% 1/16W R435 4822 051 30473 47KΩ ± 5% 1/16W R441 4822 051 30103 10KΩ ± 5% 1/16W R442 4822 051 30104 100KΩ ± 5% 1/16W R443 4822 051 30222 2.2KΩ ± 5% 1/16W R444 4822 051 30222 2.2KΩ ± 5% 1/16W R445 4822 116 83207 1.2KΩ ± 5% 1/16W R447 4822 051 30104 100KΩ ± 5% 1/16W R448 4822 051 30223 22KΩ ± 5% 1/16W		

	R449 4822 051 30223 22KΩ ± 5% 1/16W R450 4822 051 30103 10KΩ ± 5% 1/16W R451 4822 051 30303 30KΩ ± 5% 1/16W R452 4822 051 30303 30KΩ ± 5% 1/16W R453 4822 051 30472 4.7KΩ ± 5% 1/16W R454 4822 051 30682 6.8KΩ ± 5% 1/16W R455 4822 100 11608 10KΩ POTM. PLL ADJUST R456 4822 051 30102 1KΩ ± 5% 1/16W R457 4822 051 30331 330Ω ± 5% 1/16W R471 4822 051 30105 1MΩ ± 5% 1/16W R472 4822 051 30102 1KΩ ± 5% 1/16W R473 4822 051 30105 1MΩ ± 5% 1/16W R474 4822 051 30102 1KΩ ± 5% 1/16W R479 4822 051 30339 33Ω ± 5% 1/16W R480 4822 051 30339 33Ω ± 5% 1/16W R481 4822 051 30339 33Ω ± 5% 1/16W R482 4822 051 30339 33Ω ± 5% 1/16W R483 4822 051 30339 33Ω ± 5% 1/16W R484 4822 051 30339 33Ω ± 5% 1/16W R485 4822 051 30102 1KΩ ± 5% 1/16W R487 4822 051 30339 33Ω ± 5% 1/16W R488 4822 051 30339 33Ω ± 5% 1/16W R489 4822 051 30339 33Ω ± 5% 1/16W R490 4822 051 30339 33Ω ± 5% 1/16W R491 4822 051 30472 4.7KΩ ± 5% 1/16W R492 4822 051 30472 4.7KΩ ± 5% 1/16W R493 4822 051 30472 4.7KΩ ± 5% 1/16W R494 4822 051 30472 4.7KΩ ± 5% 1/16W R495 4822 051 30472 4.7KΩ ± 5% 1/16W R496 4822 051 30472 4.7KΩ ± 5% 1/16W R497 4822 051 30472 4.7KΩ ± 5% 1/16W R498 4822 051 30472 4.7KΩ ± 5% 1/16W R499 4822 051 30339 33Ω ± 5% 1/16W RJ03 4822 116 82487 0Ω ± 5% 1/16W RJ04 4822 116 82487 0Ω ± 5% 1/16W	Miscellaneous J408 4822 265 31038 JACK J409 4822 116 83251 CHECKER CHIP (RD-MUX) J441 4822 116 83251 CHECKER CHIP (VCO-CONTROL) J442 4822 116 83251 CHECKER CHIP (RXCK) X401 4822 242 81345 CRYSTAL 24.576MHZ X402 4822 242 81344 CRYSTAL 22.5729MHZ	
	L421 4822 157 53873 100μH ± 10% 40MA L441 4822 157 53873 100μH ± 10% 40MA		
  	D421 4822 130 83231 02CZ3.6X 3.6V CHIP Q401 4822 209 31912 SAA2001 SBF-L Q402 4822 209 31912 SAA2001 SBF-R Q403 4822 209 31913 SAA2021 SBC Q404 4822 209 31914 SAA2041 DDSP Q405 4822 209 31915 SAA2031 ERCO Q406 4822 209 31921 MB8146464K BITX4 D-RAM PLCC Q409 4822 209 71962 TC4538BF μPC4538BF Q410 4822 209 31916 SAA2011 ADAS Q411 4822 130 62522 UN2217 (22K) Q412 4822 209 31929 74HC32 Q421 4822 130 43398 2SC2712(G) CHIP Q422 4822 130 42733 2SA1162(G) CHIP Q423 4822 209 31917 SAA2051 DEQ2 Q441 4822 209 31922 M51581FD FLAT Q442 4822 209 61534 74HCU04 CMOS Q443 4822 209 31909 NE5230D Q444 4822 209 63381 74HC4046		